

OIL AND GAS

SURFACE OPERATING STANDARDS AND GUIDELINES FOR OIL AND GAS EXPLORATION AND DEVELOPMENT

“Gold Book”

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and
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INTRODUCTION

Purpose of this Guide

The *Surface Operating Standards and Guidelines for Oil and Gas Development* (Gold Book) was developed to assist the operator by providing information on the requirements for obtaining permit approval and conducting environmentally responsible oil and gas operations on Federal lands, including exploration, production, reclamation, and associated rights-of-way and special use authorizations.

This guide provides operators with a combination of guidance and standards for compliance with agency policies and the operating requirements such as those found in 43 CFR 3000, 36 CFR 228E, Onshore Oil and Gas Orders, and Notices to Lessees (NTL). Refer to agency field offices and websites for more detailed discussions of specific procedures and requirements and for copies of Regulations, Onshore Orders, NTLs, and other agency policies currently in effect.

Every operation authorized under a Federal oil and gas lease should conform to USDI Bureau of Land Management (BLM), USDA Forest Service (FS), or other agency standards and reflect relevant, site-specific conditions. Knowledge of BLM Resource Management Plans and FS Land and Resource Management Plans, as well as agency operational standards, procedures, and environmental protection requirements will help operators meet those standards.

Surface Management Agency

Federal oil and gas lease surface operations are managed by the BLM in cooperation with the appropriate Federal surface management agency or non-Federal surface owner. On National Forest System lands, the FS has approval authority for the surface use portion of Federal oil and gas operations. This Guide will also prove useful to oil and gas operators conducting operations on Indian lands. Early coordination with the BLM and the appropriate surface management agency or Bureau of Indian Affairs (BIA) office is encouraged as procedures and requirements vary by agency or reservation.

Maps of Federal Jurisdiction

A map showing BLM State Offices and Regional Forest Service Offices, including addresses and telephone numbers, can be found on [page xx](#).

Filing Plans

Onshore Oil and Gas Order No. 1 describes the procedure for filing either an APD, or a Notice of Staking followed by an APD. Early contact and discussions with the BLM and the surface management agency are highly encouraged and will expedite approval of the APD. It is recommended that this contact be made prior to the commitment of dates, equipment, access route acquisition, and preparation of the APD.

Each APD must include an 8-point Drilling Plan and a 12-point Surface Use Plan of Operations in accordance with the requirements of Order No. 1. Drilling and related surface disturbing operations are not allowed without an approved APD. Requests for changes to an approved APD must be submitted to the BLM for prior approval on a Sundry Notice (Form 3160-5). Operators are encouraged to file APDs, Sundry Notices, and Well Completion Reports electronically through the BLM's electronic filing system. Contact any BLM State or Field Office for further information on electronic filing options.

Environmental Analysis

BLM and, if applicable the FS, are responsible for ensuring compliance with the National Environmental Policy Act. Upon receipt of a complete APD or formal proposal that encompasses multiple wells in a specific area, the BLM, surface management agency, or the agency's or operator's environmental contractor will conduct an environmental analysis and prepare an environmental document in conformance with the requirements of National Environmental Policy Act and the regulations promulgated by the Council on Environmental Quality (CEQ). Regardless of who or which agency writes the environmental analysis document, the BLM must concur with the content of the analysis document prior to issuing a decision document. In the case of National Forest System lands, where the environmental analysis is conducted jointly with BLM, each agency issues its own decision document. The extent of the

environmental analysis process and timeframe for issuance of a decision will depend upon the complexity of the proposed action and resulting analysis and the significance of the environmental effects disclosed.

Onsite Inspection

Prior to approval of the APD, an onsite inspection will be conducted with the operator to further identify site-specific resource protection concerns and requirements. Prior to, or in conjunction with, the onsite inspection, the surface management agency will advise the operator if any special inventories or studies are required, such as for cultural resources or threatened and endangered species.

Interim and Final Reclamation

The objective of reclamation, in the short term, is to provide site stability and basic productivity. The final goal of reclamation is to restore the character of the land and water to its predisturbance condition. The operator is responsible for completing reclamation activities necessary to achieve the short-term objective, and upon abandonment, establishing the conditions so that no impediment exists on the site which would prevent it from reaching the final goal. To reduce areas of disturbance not needed for long-term operations, interim reclamation will be initiated for areas such as active well and facility locations, pipelines, and roads when well completion operations or facility installation operations are concluded. All surface disturbances associated with plugged wells and facility abandonment must be reclaimed after operations have concluded. The final abandonment notice, including final reclamation, will not be approved by BLM until reclamation work is determined to be successful by the BLM in consultation with the surface management agency/surface owner.

Best Management Practices

All operations are to be conducted in a manner that provides for safe and efficient operations and minimizes undesirable impacts to the environment. Proper planning and consultation among the operator, surface management agency, and non-Federal surface owner and the voluntary incorporation of environmental Best Management Practices (BMP) into the APD Surface Use Plan by the operator will typically result in a more efficient APD and National Environmental Policy Act review process, increased operating efficiency, reduced long-term costs, reduced final reclamation needs, and less impact to the environment. (Photograph 1).

PHOTOGRAPH 1. Best Management Practices in this photograph include: a two-track, primitive road with full interim reclamation of the road and well pad; flowlines and electrical lines buried deep within the access route; remote monitoring to reduce traffic to the well; submersible pump; small well box painted to blend with the background.



Stipulations and Conditions of Approval

Constraints that are consistent with rights granted by the lease may be imposed on the location of access roads, well sites, and facility sites or the timing of geophysical exploration, well drilling, or other operations. Constraints may result from lease stipulations, the surface management agency's review and environmental analysis of the proposed operations, Notices to Lessees, Onshore Orders, or regulations. When consultation with the State Historic Preservation Office, Tribe, and/or the U.S. Fish and Wildlife Service (FWS) is required, the time needed for APD review may be extended and may result in additional constraints on operations.

Other Federal, State, or Local Permits or Authorizations

A permit, right-of-way, or other authorization from the BLM or surface management agency will be required unless otherwise exempted by Order or NTL for on-lease uses such as disposal of produced water, sand or gravel use, and gas flaring. Off-lease uses, such as facilities and roads, will require a permit, right-of-way, or other authorization from the surface management agency. All facilities located on the lease, but owned by parties other than the operator, will require authorization from the surface management agency.

BLM approval of an APD does not relieve the operator from obtaining any other authorizations required for drilling or subsequent operations. This includes any requirements of other Federal, Tribal, State, or local authorities.

CHAPTER 1

GEOPHYSICAL OPERATIONS

Introduction

The primary objective of this chapter is to identify the basic procedures and content necessary for ensuring the efficient review and approval of environmentally responsible geophysical exploration. Additional requirements for operations on BLM-administered lands can be found at 43 CFR 3150 and on National Forest System lands in the Forest Service (FS) Manual. Geophysical operations may be conducted on most Federal lands by bonded geophysical operators, regardless of whether or by whom the Federal lands are leased. Prior to conducting operations, the operator must contact the surface management agency to obtain approval.

BLM and FS Requirements

Geophysical Operator

An operator is required to file with the BLM or FS authorized officer a "Notice of Intent and Authorization to Conduct Oil and Gas Exploration Operations" (BLM Form 3150-4/FS Form 2800-16) and will be apprised of practices and procedures to be followed prior to commencing operations on BLM or National Forest System lands. The Notice shall include site-specific project information and field techniques to minimize surface impacts, a map showing the location of the proposed 2D geophysical lines or 3D source and receiver proposed locations, all access routes and ancillary facilities, and a proposed schedule of field activities. The map should be at a minimum scale of one-half inch equal to one mile; however, a 1:24,000 USGS topographic map is recommended. The party filing the Notice (named on the top of the form) will need a bond for most operations. On BLM managed lands, the geophysical exploration operator is required to be bonded. On National Forest System lands, the Authorized Officer will decide whether a bond is required. When applicable, a copy of the bond or other evidence of satisfactory bonding must accompany the Notice. Holders of statewide or nationwide oil and gas lease bonds may satisfy this requirement by obtaining a rider to include coverage of geophysical operations. For geophysical operation methods involving surface disturbance, a cultural resources survey may be necessary. In some circumstances, sensitive or endangered species surveys may also be necessary.

The completion and signing of the Notice signifies agreement to comply with the terms and conditions of the Notice and subsequent practices and procedures specified by the authorized officer. A prework field conference is recommended and may be conducted by the surface management agency. Earth moving equipment shall not be used without prior approval. Upon completion of operations, including any required reclamation, the operator is required to file a "Notice of Completion of Oil and Gas Exploration Operations" (BLM Form 3150-5 or FS Form 2800-16a).

PHOTOGRAPH 2. Vibroseis crawlers. One of many geophysical exploration methods.



Authorized Officer

The authorized officer will contact the operator after the geophysical Notice is filed and apprise the operator of the practices and procedures to be followed and estimated timeframe for approval. On National Forest System lands, a user fee will be assessed for operations on Federal lands that are not under lease by the operator.

The authorized officer will complete a final post-work inspection of the site and notify the operator that the terms and conditions of the Notice have been met or that additional action is required by the operator. Consent to release the bond or terminate liability will not be granted by the surface management agency until the operator has met the terms and conditions of the Notice.

Split Estate Minerals Administered by the BLM

Where the minerals are Federally owned and the surface is privately or State owned, no authorization is necessary from the Federal Government to conduct geophysical operations. Operators must work with the surface owner to obtain access and the State permitting agency for authorization of operations.

CHAPTER 2

PROCEDURAL GUIDELINES FOR OIL AND GAS OPERATIONS

The primary objective of this chapter is to identify the procedures and content necessary for ensuring the efficient review and approval of environmentally responsible oil and gas lease development. The summary on the following pages is provided to acquaint the operator with the basic procedures for approval of lease operations.

The operator has two procedural options for securing approval to drill: The Notice of Staking (NOS) option and the Application for Permit to Drill (APD) option. Although timeframes set forth in the regulations are the same for both options, each has individual advantages. The Notice of Staking option, if properly coordinated at the beginning of the action, may expedite final permit approval, particularly for exploratory wells. The APD option may be more efficient for use with in-fill wells in developed fields where the operator and surface management agency have developed a close working relationship and have agreed on a general development plan and standard operating practices for the field.

Initiating the Process

The process of obtaining approval to drill is generally initiated by filing either a Notice of Staking followed by an APD, or by filing just an APD. With either procedural option, a complete and acceptable APD must be filed with the BLM. Planning and coordination with the BLM or other surface management agency can be critical to meeting the operator's needs for a smooth and timely permitting process. It is highly recommended that operators coordinate with the surface management agency prior to filing either a Notice of Staking or an APD to discuss the operator's general plans for development. At this planning meeting, the surface management agency will inform the operator of surface management agency procedures and requirements, sensitive areas or seasons that have to be avoided, as well as recommendations to aid in timely permit processing.

Approval for a multiple-well, area-wide drilling and development program can also be initiated by submitting a formal proposal that may include a Master Development Plan along with more detailed information about individual wells covered under the plan. Operators should check with the applicable BLM and local surface management agency offices about procedures to follow in such a situation. Procedural guidance provided here is applicable to both single-well and multiple-well projects.

Drilling Application Options

Application for Permit to Drill (APD)

No drilling operations or related surface disturbing activities may be initiated without an approved APD. The APD must be approved by the authorized officer of BLM, in consultation with the surface management agency as appropriate. On National Forest System lands, the FS must approve the Surface Use portion of the APD before BLM can approve the APD. Operators are strongly encouraged to consult with the appropriate surface management agency as early as possible before filing an APD to identify local requirements and potential concerns.

To help ensure timely processing, the APD should be complete and include all necessary supporting information, such as information on the well and associated rights-of-way, roads, pipelines, and production facilities. A complete APD consists of Form 3160-3 Application for Permit to Drill or Reenter, a Surface Use Plan of Operations and a Drilling Plan, a well plat certified by a registered surveyor, evidence of bond coverage, operator certification, and original or electronic signature, and other information required by order, notice, or regulation. APD form (3160-3) is shown in Form 1. Onshore Order No. 1 describes the specific informational requirements of the Drilling Plan and Surface Use Plan of Operations. An operator may elect to submit a Master Development Plan addressing two or more wells that share a common Drilling Plan, Surface Use Plan of Operations, and plans for future development and production. Posting of an APD in the local BLM/FS office initiates the BLM/FS 30-day public notification period that is required before APD approval. The onsite inspection is held after the filing of the APD, if the onsite inspection was not held previously under the Notice of Staking option.

Approved APDs are valid for 1 year from date of approval, provided lease expiration does not occur

during that time. An APD may be extended for up to 1 year at the discretion of the BLM and the surface management agency if a written request is filed before the 1-year expiration date of the APD. After approval of the APD the operator may be required under the terms of the APD, to contact the BLM and surface management agency prior to beginning construction activities.

Notice of Staking (NOS)

By filing a Notice of Staking, the operator is formally requesting an onsite inspection prior to filing an APD. During or within 7 days of the onsite inspection, all parties will jointly develop resource concerns that they request the operator address in the APD. This will aid the operator in filing a complete APD. Posting a Notice of Staking in the local BLM/FS office also initiates the mandatory BLM/FS 30-day public notification requirement. There is no required form to fill out for a Notice of Staking, but the informational requirements are specific. See Form 2 for an example. When the lands involved are managed by a Federal agency other than the BLM, BLM will provide a copy to the appropriate agency.

Surveying and Staking

Regardless of the procedural option selected (Notice of Staking or APD), **prior** to the onsite inspection the well location and two reference markers must be staked and the access roads flagged along the centerline. Casual use, such as surveying and staking may be initiated without advance approval from BLM or the surface management agency except for lands used for military purposes, Indian lands, or where long-term surface disturbance is likely during the staking process. Operators are encouraged to notify the surface management agency or surface owner prior to entry to allow the surface management agency or owner to advise them of sensitive resources that need to be avoided, or difficult, problem conditions. For private, State, or Indian surface, the operator is responsible for making access arrangements with the surface owner prior to entry.

When an APD is submitted, staking should include the well location, two 200-foot directional reference stakes, exterior dimensions of the drill pad, reserve pit, cuts and fills, and the outer limits of the area to be disturbed, unless a variance is granted. Because the well, road location, and other associated off-location facilities may change as a result of an onsite inspection, the operator may request a variance to the full staking requirements for purposes of conducting the initial onsite inspection. However, the full staking requirements found in Oil and Gas Onshore Order No. 1 must be met before the APD can be approved. Off-location facilities must also be staked as well as centerlines of new roads and routes for flowlines and power lines, with stakes being visible from one to the next (intervisible). In steep terrain or environmentally sensitive areas, cut and fill staking and/or slope staking may be required for the well site, reserve pit, roads, and any ancillary facilities.

The well location plat must describe the location of the surface disturbance(s) and their proximity to the nearest lease, ownership, or special use area boundaries, in geographical coordinates referenced to the National Spatial Reference System (NSRS), North American Datum 1983 (NAD83), and in feet and direction from the nearest two adjacent lease, ownership, or special use area boundaries. The authorized officer has the option of approving the use of the BLM's Geographic Coordinate Data Base (GCDB) to describe the boundaries, when the GCDB coordinates reliability ensures that operations will be within the intended boundaries. In unsurveyed townships, the latest protraction or amended protraction diagram will be used to describe the boundaries. The registered surveyor should coordinate with the cadastral survey section of the appropriate BLM State Office, particularly where the boundaries are uncertain or unsurveyed.

Onsite Inspection - Environmental Review – Permit Approval

Within 10 days of receiving the Notice of Staking or APD package, BLM, in coordination with the operator and surface management agency or private surface owner, if applicable, will schedule a future date for the onsite inspection. The onsite inspection will be held as soon as practicable based on schedules and weather conditions. Prior to conducting the onsite inspection, the BLM or surface management agency will determine whether any of the following requirements or features would affect the operational proposal: Land management plan, lease stipulations, level of National Environmental Policy Act (NEPA) analysis required, spacing permitted, cultural survey needs, wildlife evaluations, riparian and wetland areas, excessive slopes, landowner consultation, and if a road, pipeline, or utility right-of-way (ROW) or

FS Special Use Authorization is needed. Cultural resources, threatened and endangered species or other resource survey information may be necessary in order to comply with the National Historic Preservation Act (NHPA), the Endangered Species Act (ESA), or to complete an environmental analysis under the National Environmental Policy Act. If the operator has agreed to assume responsibility for completing cultural or other survey reports, the early submission of those reports to the surface management agency, at or prior to the onsite inspection, will help ensure timely and efficient consultation, environmental review, and processing of APDs. Cultural resource “block” surveys are an option that can provide the operator with increased flexibility to locate or relocate wells, roads, and utilities at the onsite and reduce the need to conduct additional surveys that could delay the project.

The onsite inspection team will include a BLM/surface management agency representative, the operator or permitting agent, and other parties associated with planning work on the project, such as the operator's principal dirtwork contractor, agency resource specialists, surveyors, and pipeline or utility company representatives. When the onsite inspection is on private surface, the surface owner will be invited by BLM. The purpose of the onsite inspection is to identify site-specific concerns and potential environmental impacts associated with the proposal and discuss conditions of approval and/or possible Best Management Practices for mitigating these impacts.

The BLM, surface management agency, or private contractor will complete the environmental analysis process in accordance with the requirements of the BLM, surface management agency, National Environmental Policy Act, and the Council on Environmental Quality (CEQ). The BLM will issue the decision document, except in the case of National Forest System lands where the environmental analysis is conducted jointly and each agency issues its own decision document. APDs on Federal leases will not be approved by BLM until after completion of the environmental analysis and the public posting/notification process. Approved permits will be subject to the operator's permit application as modified by the existing lease stipulations, rights-of-way Terms and Conditions, and APD or Sundry Notice (Form 3) Conditions of Approval (COA) developed during the permit review process.

Lease Stipulation Exceptions, Waivers, and Modifications

Many leases contain stipulations developed during the land use planning process. The land use plan also serves as the primary vehicle for explaining to industry, other agencies, and to the public the circumstances and procedures under which exceptions, waivers, and modifications of lease stipulations may be granted. An operator may request that the authorized officer grant an exception, waiver, or modification to a lease stipulation (43 CFR 3101.1-4 & 36 CFR 228.104). Operator requests should be submitted in writing and include information demonstrating that the factors leading to its inclusion in the lease have changed sufficiently to make the protection provided by the stipulation no longer justified or that the proposed operation would not cause unacceptable impacts. When the drilling operation is proposed on land managed by another surface management agency, the BLM will forward operator requests to the surface management agency and obtain their concurrence or recommendation. All final decisions will be processed through the BLM. After drilling has commenced, the BLM and FS may consider verbal requests for an exception, waiver, or modification; however, the verbal request must be followed up with a written request within 7 days. The BLM and FS will confirm, in writing, any verbal approval.

BLM Rights-of-Way and FS Special Use Authorizations

On BLM-administered lands and National Forest Systems lands, pipelines (upstream from the custody transfer point), access roads, and utilities located on a lease (or within a unitized area) and owned by the lease holder/operator can be authorized under an APD or Sundry Notice. On or off lease/unit, pipelines, roads, and utilities owned by someone other than the lease holder/operator require a BLM right-of-way (ROW) or FS Special Use Authorization (SUA).

On BLM-administered lands, pipelines, access roads and utilities located off the lease or the unitized area require a right-of-way (Refer to 43 CFR 2800). A pipeline on BLM administered lands, or on lands administered by two or more federal agencies and located downstream of the transfer of custody point, either on or off a lease, also requires a right-of-way from BLM.

On National Forest System lands, certain access roads and utilities, including pipelines downstream of

the custody transfer point, may require a Special Use Authorization (36 CFR 252 Subpart B).

A detailed APD can be accepted as an application for a BLM right-of-way off lease or FS Special Use Authorization for facilities owned by the lease holder/operator in lieu of the Application for Transportation and Utility Systems and Facilities on Federal Lands (Standard Form 299). If the holder/operator plans to use it as the application, the APD should provide sufficient detail for the entire proposal, including all facilities located off the lease.

At the Notice of Staking or the APD onsite inspection involving rights-of-way on BLM-administered lands, BLM will review items on the pre-application checklist with the operator, if a pre-application meeting has not already taken place, and will provide the operator with Application Form SF-299. Right-of-way project information may be included in the APD or Sundry Notice rather than being submitted on the SF-299. To use this option, the operator completes and submits to BLM (1) an APD with a surface use plan; (2) a complete Application Form SF-299 with maps; and (3) a Plan of Development and other required details, if this information was not already included in the APD surface use plan or Sundry Notice. BLM will evaluate the application, determine the processing fee category, and request the non-refundable processing fee and any additional information that may be needed. After the processing fee and any additional information have been received, BLM will process the application. Following the completion of National Environmental Policy Act analysis for the entire project, a decision will be issued concerning approval of the right-of-way. Upon a decision to grant the right-of-way, BLM will request the applicant sign the right-of-way grant and return it with payment of the rent and monitoring fees. After the rent, fees, and a signed right-of-way grant are returned to the BLM, the grant will be executed by the authorized officer and a copy returned to the applicant/holder with the approved APD and surface use plan.

The FS utilizes a similar process as described above to approve the APD Surface Use Plan and associated Special Use Authorization when needed for pipelines, access roads, and utilities located entirely on National Forest System lands. The Special Use Authorization may include the APD conditions of approval and any special stipulations resulting from the National Environmental Policy Act analysis.

Other Authorizations

All proposed drilling operations and related surface disturbance activities, as well as any change from an approved APD, must be approved before such activities are conducted. Approval will be in accordance with: (1) lease terms, (2) Conditions of Approval, (3) 43 CFR 3160, (4) Onshore Oil and Gas Orders, and (5) Notices to Lessees. For FS-administered lands, approval must also be in accordance with 36 CFR 228 E. Approval must be obtained from the BLM prior to drilling from private surface into Federal minerals.

The BLM approval of an APD does not relieve the operator from obtaining any other authorizations or approvals required for conducting drilling or related subsequent operations. This includes requirements of other Federal, Tribal, State, or local authorities.

Exploration and Development on Split Estates - NonFederally Owned Surface/Federally Owned Minerals

The operator should contact the private surface owner prior to entering upon private surface to stake a well location and access road or conduct cultural or biological surveys.

Each Application for Permit to Drill (APD), Notice of Staking (NOS), or Sundry Notice (SN) to conduct new surface disturbing activities must contain the name, address, and the telephone number of the private surface owner and if available, the E-mail address. The BLM will invite the surface owner to participate in the onsite inspection and will take into consideration the needs of the surface owner when reviewing the APD. BLM will offer the surface owner the same level of surface protection BLM provides on Federal surface. BLM will not apply standards or conditions that exceed those that would normally be applied to Federal surface, even when requested by the surface owner.

Prior to approval of the APD, (or Sundry Notice to conduct new surface disturbing activities), the operator must certify as part of the complete application that it has made a good faith effort to reach an agreement with the private surface owner. If the surface owner and operator fail to reach an agreement, the operator must file a bond (determined by BLM, minimum of \$1,000) with BLM for the benefit of the surface owner

to cover compensation for reasonable and foreseeable loss of crops and damages to tangible improvements. The BLM will advise the surface owner of appeal rights and will review the value of the bond if the surface owner appeals.

The operator is encouraged to negotiate an agreement with the surface owner. Negotiating an agreement in good faith provides a forum through which the operator and surface owner can discuss the preferences and needs of the surface owner. In addressing those needs, the operator may be able to modify the development proposal to minimize reclamation and surface damage costs. These costs can be minimized by placing roads and facilities in locations that the surface owner can use, thereby lessening the reclamation obligations of the operator.

The agreement between the surface owner and the operator is confidential, and neither the surface owner nor the operator is required to provide the details of the agreement to the BLM or other agencies. However, the APD Surface Use Plan of Operations should contain sufficient detail about any aspects of the agreement necessary for National Environmental Policy Act (NEPA) documentation and to determine that the operations will be in compliance with laws, regulations, Onshore Orders, and agency policies.

The BLM may need additional cultural resources, threatened and endangered species, or other resource survey information in order to comply with the National Historic Preservation Act (NHPA), the Endangered Species Act (ESA), or to complete an environmental analysis under the National Environmental Policy Act. In cases where the operator has agreed to complete the needed surveys, the operator will be responsible for making access arrangements with the private surface owner.

Indian Lands

BLM will process APDs, Master Development Plans, and Sundry Notices on Tribal and allotted oil and gas leases and Indian Mineral Development Act mineral agreements in a manner similar to Federal leases. However, the approval procedures, including cultural resource and other environmental requirements, may vary between reservations depending on Tribal ordinances. Both the Bureau of Indian Affairs (BIA) and the Tribe have the opportunity to recommend Conditions of Approval to the APD. For processing such applications, BLM considers the BIA to be the surface management agency for all Indian lands unless a Tribe has contracted the BIA realty function for its lands. The BIA is the lead Federal agency for complying with section 106 of the National Historic Preservation Act on Indian lands, although this may vary in some States. Operators are responsible for obtaining any special use or access permits from appropriate BIA and/or tribal offices. BLM is not required to post APDs for minerals subject to Indian leases or agreements for public inspection.

Bonding

Bonding is required (43 CFR 3104, 36 CFR 228 E) for oil and gas lease operations in order to ensure that the operator performs all obligations of the lease contract, including, but not limited to royalty obligations, plugging leasehold wells, surface reclamation, and cleanup of abandoned operations. The operator must be covered by a bond. The operator may post the bond in its own name, or obtain consent of the surety under an existing lessee's bond or operating rights owner's bond, extending coverage under that existing bond to include such operations. The bond may be a surety bond or pledge backed by cash, negotiable securities, Certificate of Deposit, or Letter of Credit in the minimum amount of \$10,000. In lieu of a \$10,000 lease bond, a bond of not less than \$25,000 for statewide operations or \$150,000 for nationwide operations may be furnished. The operator must identify which bond will be used to provide the required coverage when filing an APD. The authorized officer may require an increase in the amount of any bond whenever it is determined that the operator poses a risk due to factors, including, but not limited to, a history of previous violations, a notice from the Minerals Management Service that there are uncollected royalties due, or the total cost of plugging existing wells and reclaiming lands exceeds the present bond amount by an unacceptable amount. A bonded principal may request a partial release of a lease bond when portions of the abandonment or final reclamation process are deemed complete by the authorized officer. Statewide and nationwide bonds cannot be partially released. The operator must notify the authorized officer prior to and upon the completion of all leasehold abandonment and final reclamation activities.

A separate bond may be required for rights-of-way or special use authorizations to cover losses, damages, or injury to human health the environment, or property in connection with the use, occupancy,

and termination of the right-of-way (43 CFR 2800 & 36 CFR 251 Subpart B).

BLM will require a separate bond to protect the surface owner in split-estate situations if the operator and surface owner fail to reach an agreement regarding compensation or waiver for damage to or loss of crops or tangible improvements (43 CFR 3814).

CHAPTER 3 SURFACE USE

The objective of this chapter is to guide the operator in the basic requirements for safe and environmentally sound construction and maintenance of oil and gas-related infrastructure. Construction and maintenance must be performed to standards that ensure the long-term health and productivity of the land.

Well Sites

Site Selection and Design

To the extent permitted by the geologic target, well spacing, and drilling and production technology, the locations selected for well sites, tank batteries, pits, and compressor stations should be planned so as to minimize long-term disruption of the surface resources and existing uses, and to promote successful reclamation. Design and construction techniques and other practices should be employed that would minimize surface disturbance and the associated effects of proposed operations and maintain the reclamation potential of the site. The following guidelines can be used to assist in meeting these objectives and reducing the overall undesirable impacts from well sites and other construction areas.

The site layout should be located and staked in the most level area, off narrow ridges, and set back from steep slopes, while taking into consideration the geologic target, technical, economic, and operational feasibility, spacing rules, natural resource concerns, and safety considerations. Well locations constructed on steep slopes cost more to construct, maintain, and reclaim and result in greater resource impacts. Locations on steep slopes that require deep, nearly vertical cuts and steep fill slopes should be avoided where possible or appropriately mitigated. Operations should also be avoided or properly mitigated in riparian areas, floodplains, playas, lakeshores, wetlands, and areas subject to severe erosion and mass soil movement. In visually sensitive areas, locations should be selected that provide for vegetative and topographic screening. The well site or production facility location should also be reviewed to determine its effect on the location of the access road. The advantages gained by a good well site or tank battery location should not be negated by the adverse effects of the access road location.

Construction

Construction procedures must conform to the approved Surface Use Plan of Operations. In order to minimize surface disturbance, construction equipment appropriately sized to the scope and scale of the proposed operation should be used. All surface soil materials (topsoil) are to be removed from the entire cut and fill area and temporarily stockpiled for reuse during interim and final reclamation. The depth of topsoil to be removed and stockpiled should be determined at the onsite inspection and should be stated either in the proposed Surface Use Plan of Operations or specified in the APD Conditions of Approval. Topsoil should be segregated and stored separately from subsurface materials to avoid mixing during construction, storage, and interim reclamation. Subsurface materials should never be placed on top of topsoil material at any point in the operation. Stockpiles should be located and protected so that wind and water erosion are minimized and reclamation potential is maximized.

Normally, excavation of the cut and fill slopes is guided by information on the slope stakes. Fills should be compacted to minimize the chance of slope failure. If excess cut material exists after fill areas have been brought to grade, the excess material will be stockpiled at approved locations. Snow and frozen soil material is not to be used in construction of fill areas and dikes or berms. To reduce areas of soil disturbance, the surface management agency may allow mowing or brush beating of vegetation for parts of the well location or access road where excavation is not necessary.

The area of the well pad where the drilling rig substructure is located should be level and capable of supporting the rig. The drill rig, tanks, heater-treater, and other production equipment are not to be placed on uncompacted fill material. The area used for mud tanks, generators, mud storage, and fuel tanks should be at a slight slope, where possible, or a suitable alternative, such as ditching, should be used to provide surface drainage from the work area to the pit. To reduce erosion and soil loss, it may be appropriate to divert storm water away from the well location with ditches, berms, or waterbars above the cut slopes and to trap well location runoff and sediments on or near the location through the use of sediment fences

and/or water retention ponds.

Reserve Pits

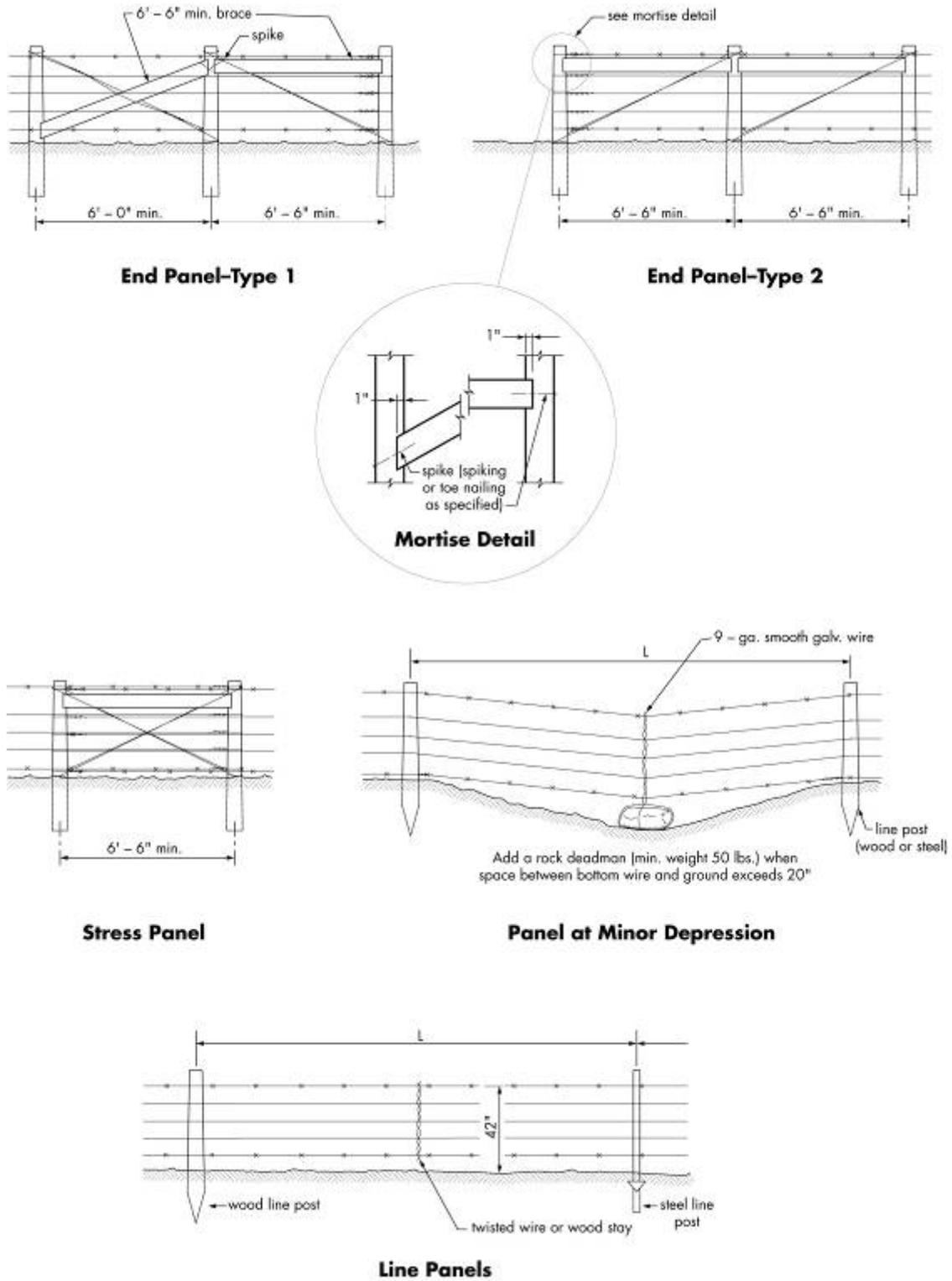
Avoid constructing reserve pits in natural watercourses or areas of shallow groundwater. Water courses include lake beds, gullies, draws, streambeds, washes, arroyos or channels that are delineated on a 1:24,000 USGS quadrangle map or have a hydrologic connection to streams, rivers, or lakes. The reserve pit should normally be located entirely in cut material. The preferred method of reserve pit construction on steeply sloping sites is to locate the pit on the drill pad next to the high wall. The pits are constructed totally in cut at such locations. If this is not possible, at least 50 percent of the reserve pit should be constructed below original ground level to help prevent failure of the pit dike. Fill dikes should be properly compacted in lifts. The necessary degree of compaction depends on soil texture and moisture content. The pit should be designed to contain all anticipated drilling muds, cuttings, fracture fluids, and precipitation while maintaining at least 2 feet of freeboard.

Pits improperly constructed on slopes or poor soil types may leak along the plane between the natural ground level and the fill. There is a significant potential for pit failure in these situations. When constructing dikes for pits or impoundments with fill embankment, a keyway or core trench should be excavated to a minimum depth of 2 to 3 feet below the original ground level. The core of the embankment can then be constructed with compacted, water-impervious material.

To prevent contamination of ground water and soils or to conserve water, it is recommended operators use a closed-loop drilling system or line reserve pits with an impermeable liner, particularly when it is anticipated pits will contain moderate or high levels of hydrocarbons, chloride, or the pits are located in areas of shallow groundwater or porous soils over fractured bedrock aquifers. Lining of the pit may be accomplished with synthetic liners or other materials such as bentonite or clay. Impermeable liners should have a permeability of less than 10^{-7} cm/sec. Liners must be installed in a manner so that they will not leak and be composed of materials compatible with all substances to be placed in the pit. Synthetic liners with a minimum thickness of 12 mils and resistance to ultraviolet radiation, weathering, chemicals, punctures, and tearing are most commonly used, though some States may require liners that are thicker. Suitable bedding material, such as sand, clay, or felt liners should be used in areas where the base rock might puncture the liner. Depending on the proposed contents of the pit and sensitivity of the environment, the surface management agency may require a leak detection system, or the use of self-contained mud systems with the drilling fluids, mud, and cuttings being transported to approved disposal areas. Reserve pits should be appropriately fenced to prevent access by persons, wildlife, or livestock. During drilling in active livestock areas, the reserve pit must be fenced with an enclosure fence on three sides and then fenced on the fourth side once drilling has been completed. Refer to Figure 1 for recommended fence construction standards in active livestock areas. In areas where livestock will not be present, other types of fences may be appropriate. The fence should remain in place until pit reclamation begins. After cessation of drilling and completion operations, any visible or measurable layer of oil must be removed from the surface of the reserve pit and the pit kept free of oil. In some situations and locations, precautions, such as netting, may be required in order to prevent access and mortality of birds and other animals.

The operator's representative must ensure compliance with all plans and designs. The representative should be designated prior to construction, be accessible to the surface management agency authorized officer, have immediate access to an approved copy of the APD including all maps, drawings, templates, and construction standards and have the authority to make changes at the request or order of the surface management agency.

FIGURE 1. RECOMMENDED CONSTRUCTION STANDARDS
FOR ENCLOSURE FENCES IN LIVESTOCK AREAS



Roads and Access Ways

These guidelines have been developed to provide oil and gas operators with BLM and FS policy and standards relative to planning, location, design, construction, maintenance, and operation of roads and access ways on public and National Forest System lands. This chapter provides minimum guidelines. Contact the local BLM or FS office for specific requirements. Exception or modification to these guidelines is at the surface management agency's discretion based on physical conditions and the project proposal. Figure 2. illustrates commonly used terms in road design, and should be referred to when reviewing this chapter.

To ensure public safety and protection of Federal resources, BLM and FS roads must be constructed to an appropriate standard no higher than necessary to accommodate their intended use. In many cases, the construction of a lower-class road will meet the operator's access needs while minimizing effects on other important resource values.

Roads used to access oil and gas locations are typically constructed for that primary purpose, are rarely permanent, and exist only as long as necessary to complete exploration and production operations. They are authorized with an accompanying reclamation plan and are to be reclaimed after well and field operations are completed. In relatively rare cases, the surface management agency or surface owner may assume responsibility for the continued operation and maintenance of necessary roads.

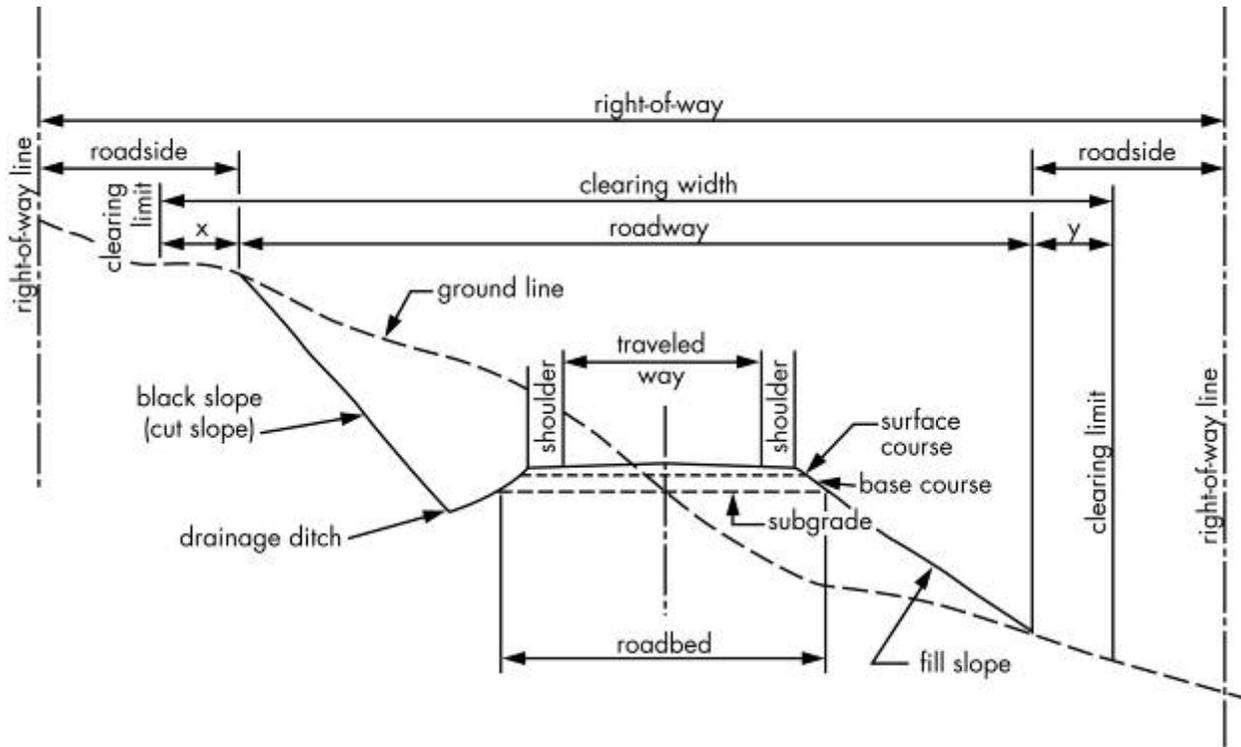
The authorized officer has the option of determining whether professional engineering design and construction oversight is necessary or whether the road can be constructed by the operator consistent with site-specific standards and approved road design templates (see Figure 2 and 3). The need for professional engineering design and oversight should be based on factors such as topography, soils, hydrology, safety, and levels and types of use by the operator and general public. For oil and gas roads on National Forest System lands, a qualified FS engineer reviews all project design drawings, officially attesting to their technical adequacy.

To meet the requirements of Onshore Order No. 1, Surface Use Plan of Operations, 2 a. & b. for new or reconstructed roads, the operator must provide information such as: road width, maximum grade, and crown design; location of turnouts; plans for soils-, hydrology-, and topography-dependent drainage including ditches and locations and sizes of culverts and/or bridges; on- and off-site erosion control; plans for revegetation of disturbed areas; fence cuts, and/or cattle guards; major cuts and fills; source and storage sites for topsoil; and types of surfacing materials, if any, and plans for maintaining or improving existing roads..

All roads must be designed, constructed, and maintained by the operator in a safe and environmentally responsible manner. Oil and gas roads that are not closed to public use (through the use of gates or other traffic control devices) have the potential to serve secondary uses such as providing access for hunters and other recreational users who may not be familiar with the road and area. Therefore, safety is a primary design consideration. In addition, roads have the potential to cause environmental harm through erosion, air pollution, stream degradation, habitat alteration, and increased public use of an area. Careful attention to the proposed road location and design can significantly minimize environmental harm. For example, shorter roads constructed on steep slopes may cost more to construct, maintain, and reclaim and can also result in greater environmental impacts than would longer roads constructed along the contours of the land or constructed in flatter terrain. In areas of high environmental sensitivity, special road location, design, construction, and maintenance techniques may be required as well as seasonal vehicular closures to the general public.

It is always a good idea to consult with the surface management agency or private landowner prior to submitting the road design. Helpful design information can also be found on agency websites, such as the BLM Best Management Practices for roads, BLM 9113 Roads Manual and 9130 Sign Manual, EM-7100-15 Sign and Poster Guidelines for the FS, or the FS Water/Road Interaction Series of publications.

FIGURE 2. ILLUSTRATION OF COMMONLY USED TERMS IN ROAD DESIGN



Note: Shapes and dimensions will vary to fit local conditions
See drawings for typical sections
x and y denote clearing outside of roadway

TRANSPORTATION PLANNING

The goal of transportation planning is to identify and analyze feasible alternatives for access that meet the objectives of the surface management agency, private surface owner, and the needs of the diverse users of Federal lands. The transportation planning process considers future road use needs including public access and resource development or use, considers affected resource values and safety, and avoids haphazard or unnecessary development of roads and utility corridors. Road location and design criteria are also developed and documented during the transportation planning process. Transportation planning can prevent unnecessary expenditure of time and money and prevent unnecessary surface disturbance. Therefore, it is important for the operator to become involved in the transportation planning process.

ROAD LOCATION

Road location is critical to the long-term maintenance and environmental success of a road construction project. Proper road location can significantly reduce or eliminate impacts to cultural, scenic, biological, and other environmental resources. Operators are strongly encouraged to contact the surface management agency or private surface owner about possible route locations before surveying and staking. This early communication between the operator and the surface management agency or private surface owner can minimize changes made at the onsite inspection and reduce project delays.

Existing roads should be considered for use as access routes and may be used when they meet agency standards, transportation and development needs, and environmental objectives. When access involves use of existing agency roads, operators must obtain agency approval and may be required to upgrade the roads, contribute to road maintenance funds, and/or participate in road maintenance agreements.

When selecting a location for new roads, consider following topographic contours. While laying out roads in a point-to-point approach minimizes the length of road, it often increases soil erosion, maintenance costs, long-term loss of vegetation, and visual contrast. Following natural topographic contours preserves natural drainage patterns and usually makes it possible to design a more aesthetically pleasing road with lower construction, maintenance, and reclamation costs and less impact on the environment.

The initial steps in road location include (1) determination of the intended use of the road, planned season of use, type of vehicles to be used, road class, and needs of the surface owner or agency, (2) examination of the surface management agency's transportation plan, which may already have identified feasible routes for the area, (3) examination of existing data, including maps and air photos, land use plan decisions, and biological, physical, and cultural conditions of the area, and (4) determination of oil and gas lease obligations, future development needs, and safety considerations. Once these steps have been taken, an appropriate route can be identified. This process is critical to ensuring that the safest and least intrusive route is chosen.

Geotechnical Factors

In complex terrain or conditions, it is recommended that the operator look at various route alternatives before selecting the preferred route. Field reconnaissance of alternative routes may be necessary in order to provide information on such factors as soil types, construction/reclamation limitations, type of excavation, landslide areas, subgrade conditions indicating the need for surfacing, potential cut slope problems, surface or subsurface water problem areas, suitability of fill material, potential gravel pits or quarries for road aggregate, and potential borrow and waste sites. A good road location analysis may avoid costly problems and identify cost-saving opportunities.

Other Factors

Other factors to consider that are unique to the oil and gas industry include:

1. The potential for encountering sour gas (H₂S): Note the prevailing wind direction and identify a clear escape route from the drill site.
2. The potential for year-round operation: Drill sites and producing locations may require all-weather access and special maintenance considerations for snow removal.
3. The potential for exploratory drilling to result in a producing operation: Select initial road alignments and road classes based on potential for upgrade if the wells are completed for production.

When the road location information is submitted to the surface management agency, the acceptability of the proposed route, and, if applicable, alternative routes can be evaluated. The preferred road location will be identified by the authorized officer or private surface owner at the onsite inspection.

ROAD DESIGN AND CONSTRUCTION

Construction and Reclamation Considerations

New road construction or reconstruction by the operator must be suitable for the intended use and must comply with BLM road and safety standards, such as those found in BLM's 9113 Roads manual. Roads constructed within the jurisdiction of the FS, must comply with applicable FS road and safety standards.

Roads should be designed and constructed to allow for successful interim and eventual final reclamation. Revegetation of road ditches and cut and fill slopes will help stabilize exposed soils and reduce sediment loss, reduce the growth of noxious weeds, reduce maintenance costs, maintain scenic quality and forage, and protect habitat. To ensure successful growth of plants and forbs, topsoil must be salvaged where available during road construction and respread to the greatest degree practical on cut slopes, fill slopes, and borrow ditches prior to seeding. To ensure stability of freshly topsoiled slopes during revegetation, the application of mulch or other sediment control measures may be appropriate.

Construction with saturated or frozen soils results in unstable roads and should be avoided. Vehicular

travel under wet conditions can produce significant rutting of unsurfaced roads resulting in soil loss and safety concerns. If road use is anticipated during saturated soil conditions, the surface management agency may require road surfacing to provide safe vehicle access, ensure uninterrupted operations, and to reduce road damage and sediment loss.

Nonconstructed Roads and Routes

When site conditions are appropriate, the surface management agency may approve the creation or use of “primitive,” two-track roads or overland route corridors to meet the operator’s access needs. Primitive roads and route corridors may serve as appropriate access to exploration drilling locations where it is not certain if the well will be productive, or to producing wells where vehicle traffic is infrequent due to the use of off-site production facilities and automated well monitoring. The appropriateness of primitive roads or routes is site/use-specific and is typically based on many factors, such as anticipated dry or frozen soil conditions, seasonal weather conditions, flat terrain, low anticipated traffic, or driller’s or operator’s access needs. Primitive roads or routes necessitate low vehicle speed and are typically limited to four-wheel drive and/or high clearance vehicles. They can consist of existing or new roads with minor or moderate grading; two-track roads created by the operator’s direct vehicle use with little or no grading; overland routes within a defined travel corridor leaving no defined roadway beyond crushed vegetation; or any combination along the route. Operators should not flat-blade roads. Drainage must be maintained, where appropriate, to avoid erosion or the creation of a muddy, braided road. These roads and routes must be used and maintained in a safe and environmentally responsible manner and are not intended for use as all-weather access roads. Resource damage must be repaired as soon as possible and the operator will consult with the surface management agency to determine if all or a portion of the road needs to be upgraded to an all-weather access road. When used and maintained appropriately, nonconstructed roads and routes have the advantage of reducing construction, maintenance, and reclamation costs and reducing resource impacts. The use of nonconstructed roads must be approved by the surface management agency (Photograph 3).

PHOTOGRAPH 3. A minimum disturbance, primitive, two-track road winds its way to a drilling operation. To further reduce disturbance, most of the well location has not been stripped of vegetation or topsoil.



Constructed Roads

Types of Roads

The surface management agency determines the appropriate road type and associated road design

standards based on expected traffic volume and other factors, such as seasonal or year-round use, the design vehicle, soil types, rainfall, topography, construction costs, compatibility with other resource values, and safety. This information is documented during the transportation planning process and onsite meeting. Road types may vary along the same route depending on the operator's or the surface management agency's access or resource protection needs. In some cases, exploration drilling may warrant a lower design standard or primitive road, mentioned previously, which could be upgraded if the well becomes a producing well.

BLM Resource or FS Local Roads

BLM resource or FS local roads are low-volume, single-lane roads. They normally have a 12 to 14 foot travelway with "intervisible turnouts," as appropriate, where approaching drivers have a clear view of the section of road between the two turnouts and can pull off to the side to let the approaching driver pass. They are usually used for dry weather but may be surfaced, drained, and maintained for all-weather use. These roads connect terminal facilities, such as a well site, to collector, local, arterial, or other higher-class roads. They serve low average daily traffic and are located on the basis of the specific resource activity need rather than travel efficiency.

BLM Local or FS Collector Roads

BLM local or FS collector roads may be single- or double-lane with travelways 12 to 24 feet in width and intervisible turnouts. They are normally graded, drained, and surfaced and are capable of carrying highway loads. These roads provide access to large areas and for various uses. They collect traffic from resource or local roads or terminal facilities and are connected to arterial roads or public highways. The location and standards for these roads are based on both long-term resource needs and travel efficiency. They may be operated for either constant or intermittent service, depending on land use and resource management objectives for the area being served.

BLM Collector or FS Arterial Roads

BLM Collector or FS Arterial roads are usually double-lane, graded, drained and surfaced, with a 20- to 24-foot travelway. They serve large land areas and are the major access route into development areas with high average daily traffic rates. The locations and standards are often determined by a demand for maximum mobility and travel efficiency rather than a specific resource management service. They usually connect with public highways or other arterials to form an integrated network of primary travel routes and are operated for long-term land and resource management purposes and constant service.

General Design Specifications for Different Types of Roads

Definitions

Design Criteria. Requirements that govern the selection of elements and standards for a road, such as resource management objectives, road management objectives, safety requirements, and traffic characteristics.

Design Elements. Physical characteristics of a road, such as the ditches, culverts, traveled way clearing limits, curve widening, slopes, and drainage characteristics that, when combined, comprise the planned facility.

Design Standards. Lengths, widths, and depths of design elements, such as 14-foot wide traveled way, 2-foot shoulders, 2:1 cut slopes, 3-foot curve widening, and 6 inches of crushed aggregate. The design terms are illustrated in Figure 2.

Design Vehicle. The vehicle frequently using the road that determines the minimum standard for a particular design element. No single vehicle controls the standards for all the design elements for a road.

BLM Resource and FS Local Roads

1. Basic Design Requirements. The surface management agency will provide requirements specific to proposed oil and gas roads during project planning and/or at the onsite review with consideration of safety, impacts on land and resources, and cost of transportation. Requirements for specific proposals may vary somewhat from those generalized requirements that follow.

- a. Design speed specific to oil and gas roads is 15-30 miles per hour. For FS, this should be generally less than 15 miles per hour.
- b. Preferred travelway width is 14 feet with turnouts. For FS, this can vary from two parallel vehicle tracks, bladed 12-foot sections with turnouts, or a broader defined overland corridor approved by the surface management agency.
- c. Recommended minimum horizontal curve radii determined by the design vehicle and design speed. Where terrain will not allow the proper curve radii, curve widening is necessary. Specifications are available from the surface management agency office.
- d. Road gradient has a major effect on the environmental and visual impact of a road, particularly in terms of erosion. The gradient should fit as closely as possible to the natural terrain, considering vehicle operational limitations, soil types, environmental constraints, and traffic service levels. The gradient should not exceed 8 percent except for pitch grades (that is, 300 feet or less in length) in order to minimize environmental effects. In mountainous or dissected terrain, grades greater than 8 percent up to 16 percent may be permissible with prior approval of the surface management agency.
- e. The primary purpose of turnouts is to provide user convenience and safety and to maintain user speed. Turnouts are generally naturally occurring, such as additional widths on ridges or other available areas on flat terrain. On roads open to the public, turnouts must be located at 1,000-foot intervals or be intervisible, whichever is less.
- f. Drainage control shall be ensured over the entire road through the use of drainage dips, insloping, natural rolling topography, ditch turnouts, or culverts. Ditches and culverts may be required in some situations, depending on grades, soils, and local hydrology. If culverts or drainage crossings are needed, they should be designed for a 25-year or greater storm frequency, without development of a static head at the pipe inlet.
- g. Gravel or other surfacing is not always required, but may be necessary for “soft” road sections, steep grades, highly erosive soils, clay soils, or where all-weather access is needed.
- h. At times, a limited number of oil field vehicles (critical vehicles) larger than the design vehicle may make occasional use of the road. The operator should consider these needs in road design.

2. Field Survey Requirements. These vary with topography, geologic hazard, potential for public and recreational use, or other concerns. Each surface management agency has survey requirements based on design requirements and concerns specific to the area. The surface management agency should be contacted as early as possible to determine the survey requirements. The following general requirements are imposed to control work and produce the desired road:

- a. A flagline is established along the construction route. Flags should be placed approximately every 100 feet, or be intervisible, whichever is less.
- b. Construction control staking may be required depending on conditions of the site.
- c. Culvert installations are located and staked.

3. Design Drawings and Templates.

a. On side slopes of 0-20 percent, where horizontal and vertical alignment can be worked out on the ground, a plan and profile drawing may not be required. Standard templates, drainage dip spacing, culvert locations, and turnout spacing guides would be acceptable.

b. A plan and profile view would be the minimum drawing required on steeper slopes and in areas of environmental concern. This should identify grade, alignment, stationing, turnouts, and culvert locations.

c. Standard templates of road cross-sections and drainage dips are required for all resource, local, and higher-class roads. Figures 2 and 3 illustrate these sections.

d. Additional information may be required in areas of environmental or engineering concern.

4. Construction. The lessee or operator's representative shall ensure compliance with all plans and designs. The representative should be designated prior to construction and have immediate access to an approved copy of all maps, drawings, templates, and construction standards and authority to order changes prior to initiating dirt work.

The operator must take all necessary precautions for protection of the work and safety of the public during construction of the road. Warning signs must be posted during blasting operations.

a. Clearing and Grubbing: Clearing and grubbing will normally be required on all sections of the road. Exceptions would be allowed in areas of sparse, nonwoody vegetation.

All clearing and grubbing should be confined to a specified clearing width (see Figure 2) which is usually somewhat wider than the limits of actual construction (roadway). Branches of all trees extending over the roadbed should be trimmed to provide a clear height of 14 feet above the roadbed surface. All vegetative debris must be disposed of as specified by the surface management agency.

b. Excavation: All soil material and fragmented rock removed in excavation is to be used as directed in the approved plan. Excess cut material shall not be wasted unless specified in the approved plan.

c. Roadbed Construction: Roadbed material should not be placed when the materials or the surface are frozen or too wet for satisfactory compaction. Equipment should be routed over the layers of roadbed material already in place to help avoid uneven compaction anywhere along the travel route. Borrow material shall not be used until material from roadway excavation has been placed in the embankments, unless otherwise permitted. Borrow areas used by the operator must be approved prior to the start of excavation.

Roadside ditches should conform to the slope, grade, and shape of the required cross-section with no projections of roots, stumps, rocks, or similar debris. Side ditches must be excavated to a depth of 1-foot minimum below finished road surface. Drainage turnout spacing on these ditches should not exceed 500 feet; slopes greater than 5 percent may require closer spacing of turnout furrows (wing ditches or relief ditches).

BLM Local and FS Collector Roads

1. Basic Design Requirements.

a. Design speed generally 15-50 miles per hour. For FS, this should be 15-25 miles per hour. The selected design speed establishes the minimum sight distance for stopping and passing, and road geometrics such as minimum radius of curvature, the gradient, and type of running surface.

b. Travelway minimum is 14 feet (single lane), and 24 feet (double lane) with intervisible turnouts as may be required.

c. Recommended minimum horizontal curve radius is 220 feet. Where terrain will not allow 220-foot curve radii, curve widening is necessary. Super-elevation should be considered at speeds greater than 20 miles per hour. Specifications are available from surface management agency engineering offices.

d. Vertical curves should be designed with an appropriate "k" value (rate of vertical curvature length per percent of "A", the algebraic difference in grade) based on design speed (for example, crest

vertical curves, 30 mph $k=9$; 40 mph $k=22$; 50 mph $k = 45$).

e. Maximum grades should not exceed 8 percent. Pitch grades for lengths not to exceed 300 feet may be allowed to exceed 8 percent in some cases.

f. All culverts must be sized in accordance with accepted engineering practices and any special environmental concerns. The minimum size culvert in any installation is 18 inches. Drainage crossings and culverts should be designed for a 25-year or greater storm frequency and to allow fish passage in perennial streams where fish are present.

g. Turnouts are required on all single-lane roads. Turnouts must be located at 1000-foot intervals or be intervisible, whichever is less. The length should not be less than 100 feet with additional 50-foot transitional tapers at each end.

h. Surfacing may be required to provide all-weather access. If surfacing is needed, aggregate size, type, amount, and application method will be specified by the local office of the surface management agency. Subgrade analysis may be required to determine load-bearing capacities.

2. Field Survey Requirements. Generally, the survey requirements for these roads are similar to those for BLM resource and FS local roads. These roads, however, are designed for higher average daily traffic (ADT) rates and greater speeds. Thus, in addition to flagline and culvert survey requirements, an instrument or topographic survey with preliminary center line staking and slope staking is usually required on steep terrain and in areas requiring special engineering. Specific survey requirements are available at the local office of the surface management agency.

3. Design Drawings and Templates.

a. Generally, the required drawings for this road class would include a plan and profile. The drawing should identify grade, location, stationing, surfacing, turnouts, culvert locations, and drainage dip spacing.

b. Standard templates of the proposed road cross-section(s) (Figures 2 and 3) and drainage dip design are required for this type of road.

c. Additional information may be required in areas of environmental or engineering concern.

4. Construction.

a. Drainage dips, construction, and spacing are the same as for BLM resource and FS local roads.

b. Culvert cross-drains should be used in lieu of drainage dips for road grades in excess of 10 percent. Culvert installation is discussed in the Drainage and Drainage Structure Section and is illustrated in Figure 7.

c. Construction standards are the same as given in the BLM Resource and FS Local Roads Section.

BLM Collector and FS Arterial Roads

1. Basic Survey and Design Requirements.

a. Vertical, horizontal, and topographic data, as well as significant features should be plotted on standard plan and profile sheets to a scale of 1 inch = 100 feet horizontal and 1 inch = 20 feet vertical, or as otherwise directed by the surface management agency. The design shall conform to the most current edition of the AASHTO, Guidelines for Geometric Design of Very Low-Volume Local Roads for access roads with an anticipated average daily traffic of less than 400 vehicles.

b. Plot "L" (layout) line along "P" (preliminary) line using the following design standards criteria:

1. Design speed 30 miles per hour or greater unless otherwise directed.

2. Travel width-minimum 20 feet, maximum 24 feet.
3. Minimum horizontal curve radius, 460 feet unless shorter radii are approved. The curve radius must take into account super-elevation.
4. Design vertical curves with an appropriate “k” value based on design speed.
5. Maximum grade 8 percent (except pitch grades not exceeding 300 feet in length and 10 percent in grade).
6. Mass diagrams and earthwork balancing may be required. Obvious areas of waste or borrow shall be noted on the plan and profile as well as proposed locations of borrow or waste disposal areas.
7. All culverts should be designed for a minimum 25-year-frequency storm with an allowable head that does not overlap the roadway. However, the minimum acceptable size culvert diameter is 18 inches. Show all culverts planned to accurate vertical scale on plan profile sheets.
8. Slope staking is required.

2. Design Drawings and Templates.

- a. Complete plan and profile drawings are required for any BLM collector or FS arterial road (Figure 4 for examples). These identify grade, location, stationing, and all culvert sizes and location (Figure 7 for examples).
- b. Standard templates of road cross-sections, drainage design, and culvert location and installation are required (see Figures 3-6 for examples).
- c. Mass diagrams and materials investigation and classification may be required.

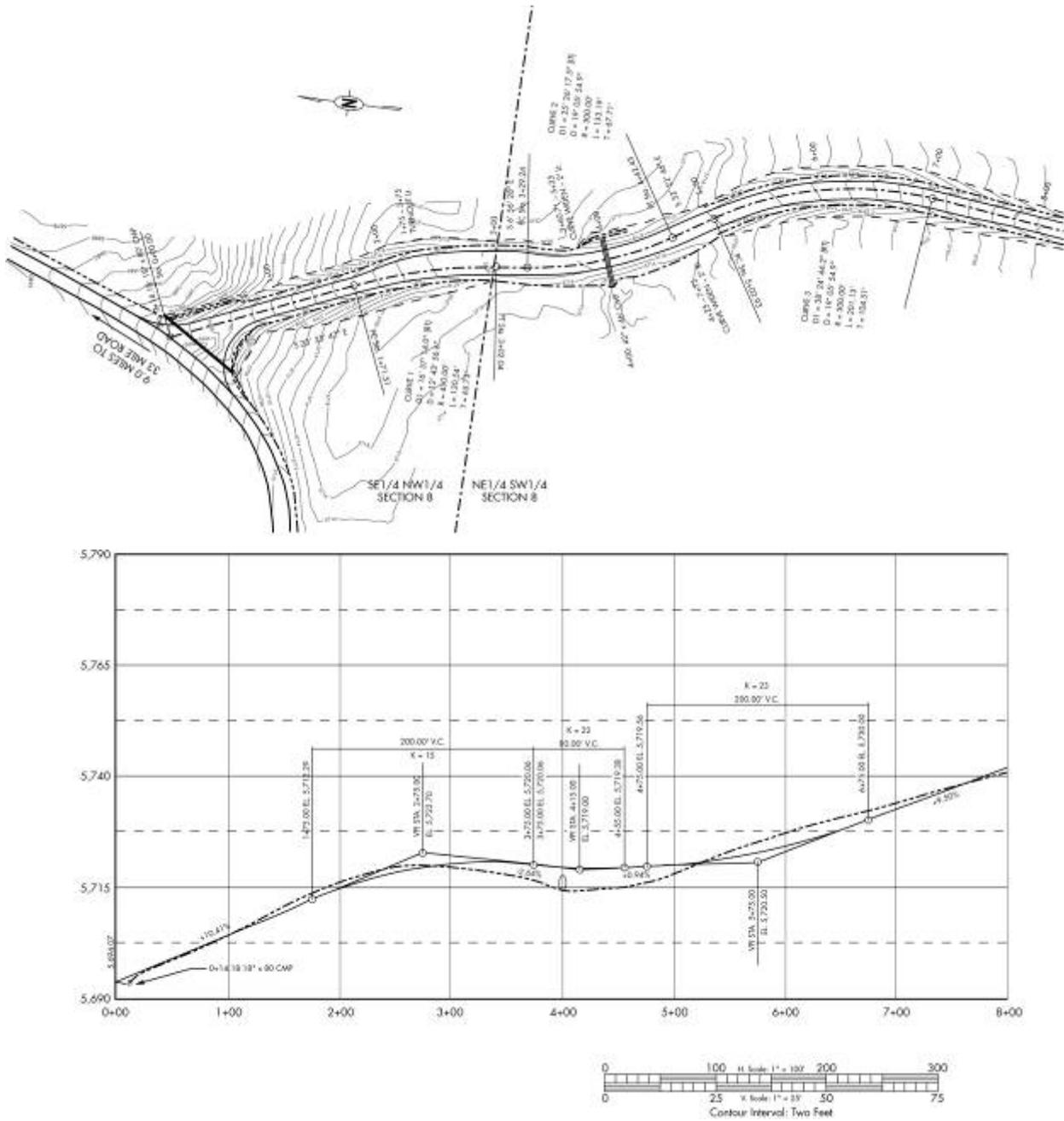
3. Construction. Except for the specific items provided below, construction standards are given in the BLM Resource/FS Roads or the BLM Local/FS Collector Roads Sections. Construction shall be performed under the direction of a licensed, professional engineer as required by BLM, or a qualified engineer for roads on FS lands.

Excavation and fill construction will be performed to secure the greatest practicable degree of roadbed compaction and stability. Roadbed materials shall be placed parallel to the axis of the roadway in even, continuous, approximately horizontal layers not more than 8 inches in thickness. The full cross-section of the fill must be maintained as each successive layer is placed. Place successive layers of material on embankment areas so as to produce the best practical distribution of the material. The materials throughout the roadbed shall be free from lenses, pockets, streaks, or layers of material differing substantially in texture, gradation, or compaction from the surrounding material. Ordinarily, stones coarser than a three-inch-square mesh opening should be buried at least 4 inches below the finished surface of the roadway.

The operator should route construction equipment over the layers of roadbed material already in place and distribute the gravel evenly over the entire width of the embankment so as to obtain maximum compaction while placing the material and to avoid uneven compaction anywhere along the travel route.

Use excess excavation material, insofar as practical; to improve the road grade line or "flatten" fill slopes. Other waste areas must be approved prior to placement of waste material.

FIGURE 4. TYPICAL ROAD PLAN AND PROFILE DRAWING FOR AN OIL AND GAS ROAD



ROAD MAINTENANCE

When required, the operator shall submit a road maintenance plan for all roads that will be constructed or used in conjunction with the drilling program. The maintenance plan will contain provisions for maintaining the traveled way, protection of the roadway features, requirements for road management, and the method to be used in carrying out the maintenance activities. The activities normally required include monitoring, blading, surface replacement, dust abatement, spot repairs, slide removal, ditch cleaning, culvert cleaning, litter cleanup, noxious weed control, and snow removal. When applicable, specific areas shall be identified in the road maintenance plan for disposal of slide material, borrow or quarry sites, stockpiles,

or other uses that are needed for the project.

Key maintenance considerations include regular inspections, reduction of ruts and holes, and maintenance of crowns and outslopes to keep water off the road, replacement of surfacing materials, clearing of sediment blocking ditches and culverts, maintenance of interim reclamation, and noxious weed control. Conduct additional inspections following snowmelt or heavy or prolonged rainfall to look for drainage, erosion, or siltation problems. Blade only when necessary and avoid blading established grass and forb vegetation in ditches and adjacent to the road (See Photograph 4). Ensure that maintenance operators have proper training and understand the surface management agency's road maintenance objectives.

Users may perform their share of road maintenance, enter into road maintenance agreements administered by the users, or may be required to deposit sufficient funds with the surface management agency to provide for their share of maintenance. If the road has only one permitted user, other than incidental use by others, that user may have total responsibility for maintenance.

PHOTOGRAPH 4. Interim Road Reclamation. Reapplying topsoil and the regrowth of vegetation along the road borrow ditches of this resource road reduces the loss of forage, habitat, and sediment; decreases maintenance costs; and helps to maintain scenic quality.



Drainage and Drainage Structures

The proper design and construction of structures for the drainage of water from or through the roadway often contributes the most to the long-term success of the road and structure and minimizes the maintenance and adverse environmental effects, such as erosion and sediment production. Keep the water off the road!

Road Drainage Design. The most economical control measure should be designed to meet resource and road management objectives and constraints. The economic considerations shall include both construction and maintenance costs. The need for drainage structures can be minimized by proper road location. However, adequate drainage is essential for a stable road. A proper drainage system should include the best combination of various design elements, such as ditches, culverts, drainage, dips, crown, in-slope or out-slope, low-water crossings, subsurface drains, and bridges.

1. Surface Drainage. Surface drainage provides for the interception, collection, and removal of water from the surface of roads and slope areas. The design may need to allow for debris passage, mud

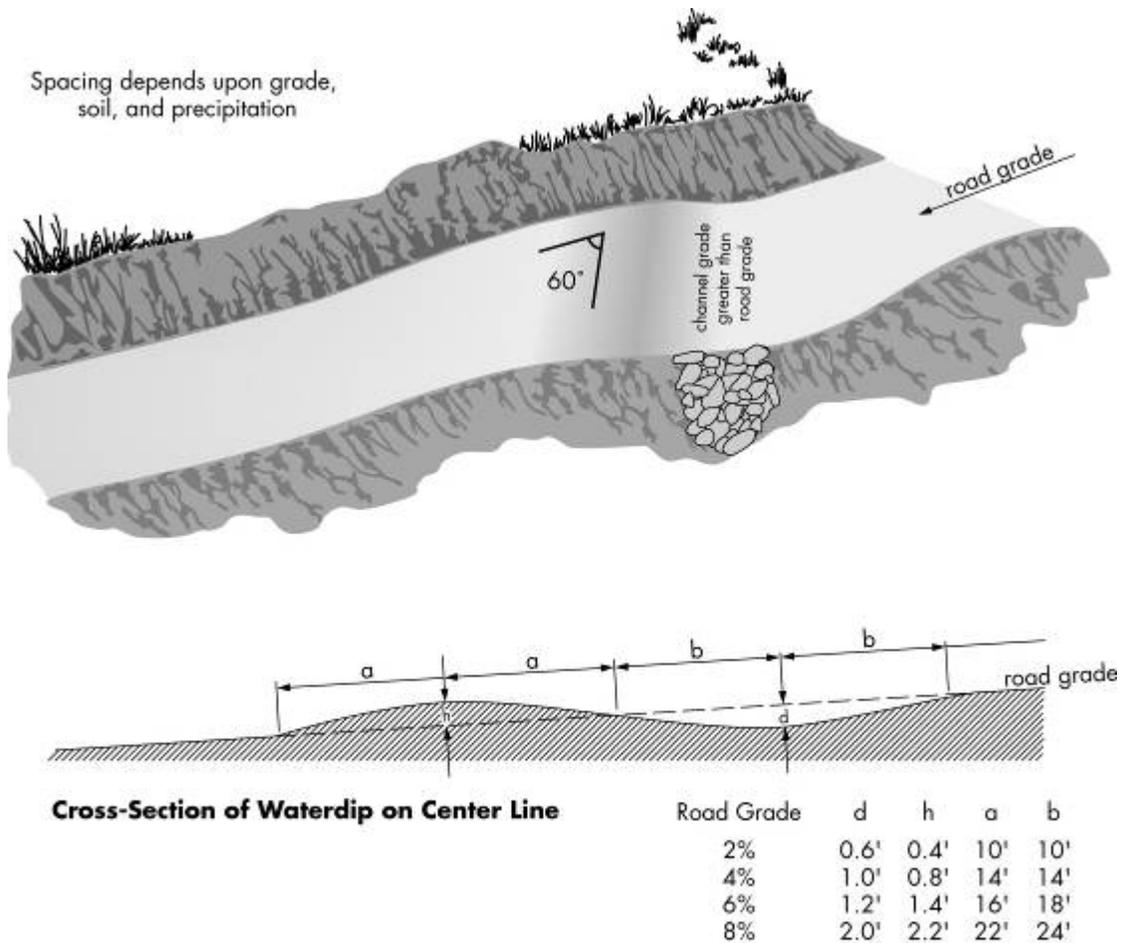
flows, and water heavily laden with silt, sand, and gravel. Culverts should be designed in accordance with applicable practices adopted by State and Federal water quality regulators under authority of the Federal Clean Water Act. Culverts should accommodate a 10-year flood without development of a static head and avoid serious velocity damage from a 25-year flood.

2. Subsurface Road Drainage. Subsurface drainage is provided to intercept, collect, and remove groundwater that may flow into the base course and subgrade, lower high water tables, and drain locally saturated deposits or soils.

Drainage Structures. Proper location and design can provide economical and efficient drainage in many cases. However, structural measures are often required to ensure proper and adequate drainage. Some of the most common structures are drainage dips, ditches, culverts, and bridges.

1. Drainage Dips. The primary purpose of a drainage dip is to intercept and remove surface water from the travel-way and shoulders before the combination of water volume and velocity begins to erode the surface materials. Drainage dips should not be confused with water bars, which are normally used for drainage and erosion protection of closed or blocked roads. See Figure 5 for illustration and construction specifications. Spacing of drainage dips depends upon local conditions such as soil material, grade, and topography. The surface management agency should be consulted for spacing instructions.

FIGURE 5. ILLUSTRATION OF TYPICAL DRAINAGE DIP



2. Ditches. The geometric design of ditches must consider the resource objectives for soil, water, and visual quality, maintenance capabilities and associated costs, and construction costs. Ditch grades should be no less than 0.5 percent to provide positive drainage and to avoid siltation. The types of ditches normally used are: drainage, trap, interception, and outlet.

3. Road Crowning. Roads which use crowning and ditching are common and can be used with all road classes, except nonconstructed roads. This design provides good drainage of water from the surface of the road. Drainage of the inside ditch and sidehill runoff is essential if the traveled way is to be kept dry and passable during wet weather.

4. Culverts. Culverts are used in two applications: (1) in streams and gullies to allow normal drainage to flow under the traveled way; and (2) to drain inside road ditches. The latter may not be required if drainage dips are used. The location of culverts should be shown on the plan and profile or similar drawings or maps submitted with the APD.

All culverts should be laid on natural ground or at the original elevation of any drainage crossed, except as noted for ditch relief culverts, below. See Figures (Temp. 7) for installation details.

Culverts should have a minimum diameter of 18 inches. The diameter should be determined by the anticipated amount of water that would flow through the culvert. Factors to be considered include the geographic area being drained, soils and slopes in the drainage area, annual precipitation, and likely storm events.

The outlet of all culverts should extend at least 1 foot beyond the toe of any slope. It may be necessary to install rip-rap or other energy dissipation devices at the outlet end of the culvert to prevent soil erosion or trap sediment (Photograph 5).

All culverts used in construction of access roads should be concrete, corrugated metal pipe (CMP) made of steel, or properly bedded and backfilled corrugated plastic pipe. Only undamaged culverts are to be used, and any culvert should be inspected for damage prior to installation. All spots on the pipes where the zinc coating has been injured should be painted with two coats of zinc-rich paint or otherwise repaired as approved by the surface managing agency.

Excavation, bedding and backfilling of culverts should be conducted according to requirements of the surface management agency and good engineering practices. Compliance with applicable Clean Water Act Best Management Practices and requirements for passage of aquatic species is required.

PHOTOGRAPH 5. Properly sized rock rip-rap at culvert outlets helps to reduce water velocity and resulting soil erosion.



a. Ditch Relief Culverts. Ditch relief culverts are installed to periodically relieve the ditch line flow by piping water to the opposite side of the road where the flow can be dispersed away from the roadway. The spacing of ditch relief culverts is dependent on the road gradient, soil types, and runoff characteristics.

A culvert with an 18-inch diameter is the minimum for ditch relief to prevent failure from debris blockage.

The depth of culvert burial must be sufficient to ensure protection of the culvert barrel for the design life of the culvert. This requires anticipating the amount of material that may be lost due to road use and erosion.

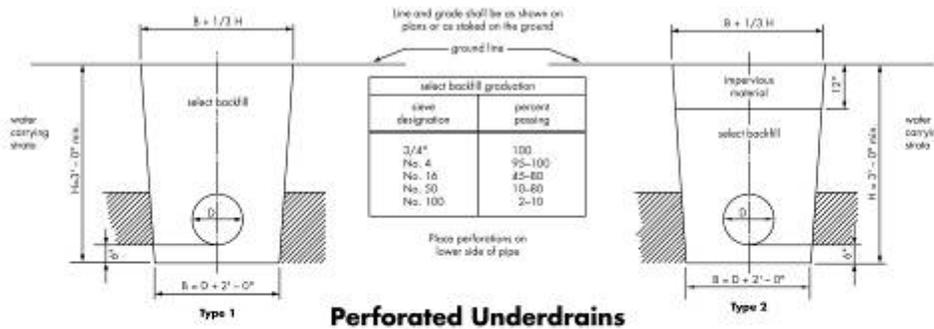
Ditch relief culverts can provide better flow when skewed with an entrance angle of 45 to 60 degrees with the side of the ditch. The culvert gradient should be greater than the approach ditch gradient. This improves the flow hydraulics and reduces siltation and debris plugging the culvert inlet. Culverts placed in natural drainages can also be utilized for ditch relief.

FIGURE 6. CULVERT SPACING

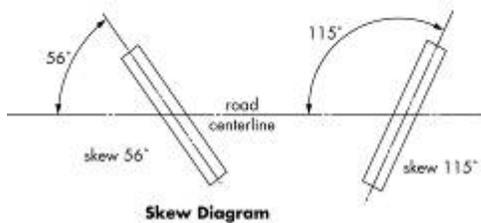
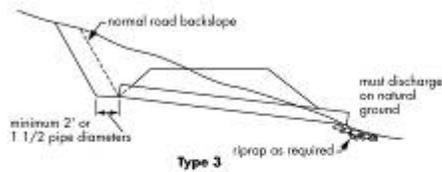
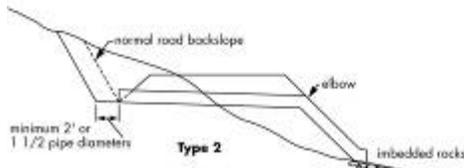
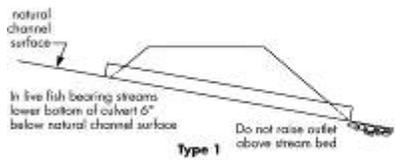
Soil Type	Maximum Recommended Culvert Spacing (ft)		
	Road Grade 2-4%	Road Grade 5-8%	Road Grade 9-12%
Highly erosive granitic or sandy	240	180	140
Intermediate erosive clay or loam	310	260	200
Low erosive shale or gravel	400	325	250

b. Bridges and Major Culverts. Federal Highway Administration regulations and the BLM and FS road Manuals require that on roads open to public travel, all bridges and culverts that in combination span at least 20 feet horizontal distance must comply with the National Bridge Inspection and Reporting Standards. Thus, BLM and FS manuals require that all such facilities have engineering approval at Regional or State Offices. Operators are encouraged to prepare applications requiring major culverts or bridges in sufficient time to allow for agency engineering evaluations. Construction of some stream crossings may require a Section 404, Corps of Engineers permit, in addition to the approval of the surface management agency.

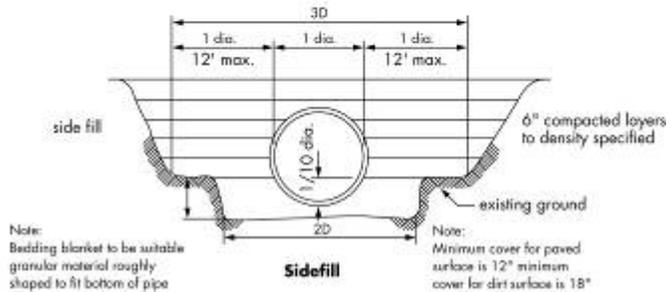
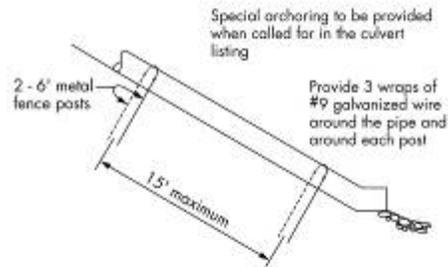
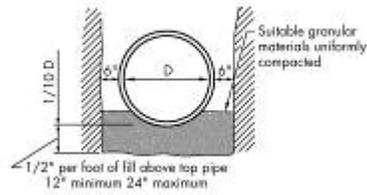
FIGURE 7. DIAGRAMS FOR PROPER CULVERT INSTALLATION



Culvert Construction Details



Typical Bedding Details



5. Wetland Crossings. Wetlands are especially sensitive areas and should be avoided, if possible. Generally, these areas require crossings that prevent unnatural fluctuations in water level. Marshy and swampy terrain may contain bodies of water with no discernible current. The design of culverts for roads crossing these locations requires unique considerations. Construction of some wetland crossings may require a Section 404, Corps of Engineers permit, in addition to the approval of the surface management agency.

The culvert should be designed with a flat grade so water can flow either way and maintain its natural water level on both sides. The culvert may become partially blocked by aquatic growth and should be installed with the flow line below the standing water level at its lowest elevation. Special attention must be given to the selection of culvert materials that will resist corrosion.

6. Low-Water Crossings. Roads may cross small drainages and intermittent streams where culverts and bridges are unnecessary. The crossing can be effectively accomplished by dipping the road down to the bed of the drainage. Site-specific designs and the construction of gravel, rip-rap, or concrete bottoms may be required in some situations. In no case should the drainage be filled so that water will be impounded. Low-water crossings that are not surfaced should not be used in wet conditions.

7. Subdrainage. If water is not removed from the subgrade or pavement structure, it may create instability, reduce load-bearing capacity, increase possible damage from frost action, and create a safety hazard by freezing on the road surface.

Perforated pipe drains and associated filter fabric or aggregate filters may be used when necessary to provide subdrainage. Other methods may be approved by the authorized officer.

Subdrainage systems may effectively reduce final road costs by decreasing the depth of base course needed, thereby reducing subgrade widths. This, in turn, results in less clearing and excavation. Maintenance savings may also be realized as the result of a more stable subgrade.

The solutions to subdrainage problems can be expensive. Road management techniques, such as reducing traffic loads or removing traffic until a subgrade dries out may be considered as an alternative.

PIPELINES AND FLOWLINES

Construction. Steep hillsides and water courses should be avoided in the location of pipelines and flowlines. Flowline routes should take advantage of road corridors wherever possible to minimize surface disturbance and provide better leak detection and access for installation and repair operations. Consider maintenance needs and safety when burying power and pipelines in or immediately adjacent to the road.

When clearing is necessary, the width disturbed should be kept to a minimum. Topsoil material must be stockpiled to the side of the routes where cuts and fills or other surface disturbances occur during pipeline construction. Topsoil material must be segregated and not be mixed or covered with subsurface material. Bladed materials must be placed back into the cleared route upon completion of construction and returned back to the original contour before reapplying topsoil.

Pipelines and flowlines should be tested for leaks before backfilling trenches. Pipeline trenches should be compacted during backfilling. After construction, cut-and-fill slopes must be regraded to conform to the adjacent terrain and reclaimed. Pipeline rights-of-way must be maintained in order to correct backfill settling and prevent erosion.

Pipeline construction should not block, dam, or change the natural course of any drainage. Suspended pipelines should provide adequate clearance for high flow events, floating debris, wildlife, or livestock. Pipelines buried across stream crossings should be buried below the scouring depth.

CHAPTER 4

DRILLING AND PRODUCTION OPERATIONS

General Operating Standards and Objectives

Onshore oil and gas lease operations are subject to applicable laws, regulations, lease terms, the Application for Permit to Drill (APD), APD Conditions of Approval, Onshore Oil and Gas Orders, Notices to Lessees, orders, and instructions of the authorized officer. These include, but are not limited to, conducting operations in a manner that ensures the proper handling, measurement, disposition, and site security of leasehold production; and protecting other natural resources, environmental quality, life, and property. The primary objective is to maximize ultimate recovery of oil and gas with minimum waste and with minimum adverse effect on ultimate recovery of other mineral resources, other natural resources, and environmental quality.

Production and sales reports must be filed with the Minerals Management Service (MMS), as appropriate, under regulatory requirements at 30 CFR Subpart B, using Oil & Gas Operations Report (OGOR), Form MMS MMS-4054.

Well Completion Report

A Well Completion or Recompletion Report and Log, Form 3160-4, is required to be filed within 30 days after completion of a well either for abandonment or production. The completion report is to reflect the mechanical and physical condition of the well. Geologic information, and, when applicable, information on the completed interval and production, is required.

Subsequent Well Operations

Productive wells and service wells periodically require repair and workover operations that may or may not require prior approval or subsequent notification. The operator should contact the surface management agency to confirm local requirements when surface disturbance activities are involved.

Operations requiring prior approval of the authorized officer of the BLM include: deepening, plugging-back, nonroutine fracturing jobs, recompletion in a different interval, and conversion to a service well. If there is additional surface disturbance, the proposal must include a surface use plan. A subsequent report of operations must also be filed for these operations following completion of the work. Operations, such as routine fracturing or acidizing jobs or recompletion in the same interval do not require prior approval if such operations do not involve additional surface disturbance and conform to standards of prudent operating practice. However a subsequent report of operations must be filed for these operations. No prior approval or subsequent report is required for operations such as well cleanout or routine operations. The required form for obtaining approval or reporting subsequent operations is Sundry Notices and Reports of Wells, Form 3160-5 (Sundry Notice Form 3). For more detailed information on reporting requirements, refer to 43 CFR 3162.3-2.

All wastes are to be treated or disposed of in an approved manner consistent with existing laws and regulations. Modifications of production handling equipment may require the submittal of a new site facility diagram or may require a new site security plan.

Approval Procedures

For operations requiring prior approval by the surface management agency or BLM, the operator must submit a Sundry Notice or APD, as applicable. With the appropriate form, a detailed written statement of the plan of work is to be provided to the authorized officer. When additional surface disturbance is proposed that was not previously authorized for the well pad or right-of-way, a description of any subsequent new construction, reconstruction, or alteration of existing facilities, including roads, dam sites, flowlines and pipelines, pits, tank batteries, or other production facilities on any lease, must be submitted to the authorized officer for environmental reviews and approval. On FS-administered lands the BLM will coordinate with the FS to obtain its approval on surface disturbing activities. Emergency repairs may be conducted without prior approval provided the authorized officer is promptly notified. Emergency repairs are defined as actions that are necessary in order to avoid threats to human safety or the environment, or

to prevent significant loss of royalty income if such actions were delayed until prior approval could be given by the BLM authorized officer.

Production Startup Notification

Operators will notify the authorized officer by Sundry Notice (Form 3160-5) or letter no later than the 5th business day after any well begins production anywhere on a lease site or allocated to a lease site, or resumes production in the case of a well that has been off production for more than 90 days (Onshore Order No. 4 for oil and Onshore Order No. 5 for gas).

Measurement of Production

All oil, other hydrocarbons, and gas produced from the leased lands are to be put in a marketable condition to the extent economically feasible.

Oil production is to be measured by tank gauging, positive displacement metering system, or other methods acceptable to the authorized officer. No oil is to be diverted to a pit except in emergency situations or with prior approval from the authorized officer. Oil in the pit must be recovered promptly, and the pit must be kept reasonably free from surface accumulations.

Gas production is to be measured by orifice meters or other methods acceptable to the authorized officer. The flaring or venting of gas from leasehold operations must meet the requirements of Notice to Lessees-4A (NTL-4A), Royalty or Compensation for Oil and Gas Lost, or an applicable Onshore Oil and Gas Order.

Disposal of Produced Water

Produced water from leasehold operations will be disposed of by subsurface injection, lined or unlined pits, surface discharge into channels or impoundments, or other methods including beneficial use, acceptable to the authorized officer and in accordance with the requirements of Onshore Order No. 7, Disposal of Produced Water and other Federal or State regulations. Disposal of produced water often requires permits from State agencies or the Environmental Protection Agency, in addition to authorization by BLM under Onshore Order No. 7. Disposal or use of water produced from Federal wells must be approved by BLM before such operations begin, even if the operator has approval from the surface management agency. In cases of water disposal into pits or other impoundments, the structures must conform to approved construction requirements in accordance with Onshore Order No. 7, BLM Manual 9172, and/or applicable State agency requirements. Pits, water impoundments, and surface discharges that present a potential hazard to humans, livestock, wildlife, and other resources should be subject to appropriate mitigation, such as fencing, netting, caging, or covers, as appropriate. Refer to Figure 1 for enclosure fence construction standards.

Pollution Control/Hazardous Waste

Operators are encouraged to substitute less toxic, yet equally effective products for conventional drilling products. All spills or leakages of oil, gas, salt water, toxic liquids or waste materials, blowouts, fires, personal injuries, and fatalities shall be reported by the operator to the BLM and the surface management agency in accordance with the requirements of Notice to Lessees-3A, (NTL-3A), Reporting of Undesirable Events and in accordance with any applicable local requirements. The BLM requires immediate reporting of all Class I, major events (spills of more than 100 barrels of fluid/500 MCF of gas released; fires that consume 100 bbl or more oil or 500 MCF gas; life threatening or fatal injury/loss of well control; release of reportable quantities of hazardous substances; spill, venting, or fire in sensitive areas such as parks, recreation sites, wildlife refuges, lakes, reservoirs, streams, and urban or suburban areas). Volumes discharged during any of the above incidents will be estimated as necessary. Operators must take immediate action to prevent and control spills and BLM, the surface management agency, and other applicable regulatory authorities must be consulted prior to treating or disposing of wastes and spills. Operators should become familiar with local surface management agency requirements for reporting and managing spills and leaks.

Containment structures sufficiently impervious to prevent a discharge to waters of the US, such as containment dikes, containment walls, drip pans, or equivalent protection actions are to be constructed and maintained around all qualifying bulk oil storage facilities, including tank batteries, consistent with the Environmental Protection Agency's Spill Prevention, Control, and Countermeasure (SPCC) regulation (40 CFR 112). The containment structure must have sufficient volume to contain, at a minimum, the content of the largest storage tank containing liquid hydrocarbons within the facility/battery and sufficient freeboard to contain precipitation, unless more stringent protective requirements are deemed necessary by the authorized officer (Photograph 6). Containment dikes are not to be constructed with topsoil or coarse, insufficiently impervious spoil material. Containment is strongly suggested for produced water tanks. Chemicals should be placed within secondary containment and stored so that the containers are not in contact with soil or standing water and product and hazard labels are not exposed to weathering.

PHOTOGRAPH 6. This central tank battery has been surrounded with a corrugated metal containment wall.



Noise Control

Noise that has the potential to disturb wildlife, livestock, and private surface owners or neighbors should be controlled to reduce sound levels. Suitable mufflers should be installed on all internal combustion engines, and certain compressor components. Other noise reduction techniques to consider include siting wells, production facilities, compressors, and roads to take advantage of topography and distance and constructing engineered sound barriers or sound-insulated buildings. The placement of tank batteries and other facilities off-site and the use of remote well monitoring systems can reduce vehicle traffic in the field and associate noise.

Visual/Scenic Resources

The operator must comply with visual resource management objectives established in the land use plan for all activities that alter landforms, disturb vegetation, or require structures (BLM 8400 Manual Series). Site-specific mitigation practices may be required by the surface management agency to minimize visual impacts while remaining consistent with the lessee's right to conduct operations under their lease. A primary consideration is the selection of a paint color that allows long-term facilities to blend with the natural landscape background. Other considerations in more visually sensitive areas may include: aesthetic siting of roads, well locations, and production facilities; avoiding straight roads; reducing unnecessary disturbance; modifying production facility or well pad shape or size; use of low-profile or below ground pumping units and low profile tanks; manipulating vegetation to feather straight edges; use

of natural-looking earthwork berms or vegetative screening; and completion of interim reclamation of disturbed areas.

Painting of Facilities

All long term facility structures should be painted a color that enables the facilities to blend in with the natural background color of the landscape as seen from a viewing distance and location typically used by the public. The selected color should be one or two shades darker than the dominant background color, typically a vegetation color. In visually sensitive areas, the use of properly chosen camouflage techniques may be an appropriate method for matching the texture of the landscape. Semi-gloss paints may be preferred due to their resistance to staining and weathering. Where necessary, the use of contrasting safety paint can be used to highlight and mitigate a potential hazard, such as a tripping hazard or protruding or mechanical edge that could harm the operator or public. (Photograph 7). PHOTOGRAPH 7. This pumping unit has been painted a color which helps it to blend with the surrounding juniper tree screening.



Placement of Production Facilities

Production facilities should be placed on the well pad so as to allow for maximum interim recontouring and revegetation of the well location. Consider placing tank batteries and natural gas compressors off-site in an area that is screened from view by vegetation or topography. Consider centralizing tank batteries at a location near the main access road, but screened from view, rather than placing tanks on each well pad. It is often possible to eliminate the need for all-weather roads to each individual well by constructing an all-weather access road to a centralized production facility.

Inspection and Enforcement

Leaseholds that are producing or expected to produce significant quantities of oil or gas in any year, or have a history of noncompliance, will be inspected by the BLM at least once a year and all operations on National Forest System lands will be inspected by the FS at least once a year. Other factors, such as health and safety, environmental concerns, and potential conflict with other resources also determine inspection priority. Inspections of leasehold operations are made to ensure compliance with applicable laws, regulations, lease terms, the APD and its Conditions of Approval, Onshore Oil and Gas Orders, NTLs, and other written orders of the authorized officer. Operators are expected to initiate their own inspection programs, identify noncompliance, and take appropriate corrective actions, rather than relying on Federal inspections to identify problems.

CHAPTER 5

RECLAMATION AND ABANDONMENT

Reclamation Objective

Oil and gas development is one of many uses of the public lands and resources. While development may have a short- or long-term effect on the land, successful reclamation can ensure the effect is not permanent. During the life of the development, all disturbed areas not needed for active support of production operations should undergo “interim” reclamation in order to minimize the environmental impacts of development on other resources and uses. At final abandonment, well locations, production facilities, and access roads must undergo “final” reclamation so that the character and productivity of the land and water is restored.

Planning for reclamation prior to construction is critical to achieving successful reclamation in the future. Reclamation becomes significantly more difficult, more expensive, and less effective if sufficient topsoil is not salvaged, interim reclamation is not completed, and if proper care is not taken to construct pads and roads in locations that minimize reclamation needs.

The long-term objective of final reclamation is to set the course for eventual ecosystem restoration, including the restoration of the natural vegetation community, hydrology, and wildlife habitats. In most cases, this means returning the land to a condition approximating or equal to that which existed prior to the disturbance. The operator is not generally responsible for achieving full ecological restoration of the site. Instead, the operator must achieve the short-term stability, visual, hydrological, and productivity objectives of the surface management agency and take steps necessary to ensure that long-term objectives will be reached through natural processes. The reclamation process involves restoring the original landform or creating a landform that approximates and blends in with the surrounding landform. It also involves salvaging and reusing all available topsoil (whatever soil is on top) in a timely manner, revegetating disturbed areas to native species, controlling erosion, and controlling invasive non-native plants and noxious weeds, and monitoring results. Reclamation measures begin as soon as possible after the disturbance and are continued until successful reclamation is achieved. With proper reclamation measures, over time, additional local native species will become re-established on the site and the area will regain its original productive and scenic potential.

Reclamation can generally be judged successful when a self-sustaining, vigorous, diverse, native (or otherwise approved) plant community is established on the site with a density sufficient to control erosion and non-native plant invasion, and to re-establish wildlife habitat or forage production. Erosion control is generally sufficient when adequate groundcover is reestablished, water naturally infiltrates into the soil and gullying, headcutting, slumping, and deep or excessive rilling is not observed. The site must be free of State- or county-listed noxious weeds, oil field debris, contaminated soil, and equipment. The operator should inform the surface management agency that reclamation has been completed and that the site is ready for final inspection when these requirements have been met.

Reclamation Plan

A reclamation plan is included in the Surface Use Plan of Operations and should discuss plans for both interim and final reclamation. Reclamation is required of any surface previously disturbed that is not necessary for continued production operations. The operator should submit a new plan with the Notice of Intent to Abandon (NIA) or Subsequent Report Plug and Abandon (SRA) using the Sundry Notices and Reports on Wells Form 3160-5 when abandoning wells and other facilities that do not have an approved reclamation plan. BLM will forward the request to the FS or other surface management agency, as appropriate. Additional reclamation measures may be required based on the conditions existing at the time of abandonment and made a part of the conditions of approval of the NIA or SRA. Earthwork for interim and final reclamation generally must be completed within 6 months of well completion or plugging, (weather permitting). The following are components of the reclamation plan.

Plugging the Well

Well abandonment operations may not be started without prior approval of the Sundry Notices and Reports on Wells, Form 3160-5, by the authorized officer. The Sundry Notice serves as the operator's Notice of Intent to Abandon (NIA). In the case of newly drilled dry holes, failures, and emergency situations, oral approval may be obtained from the authorized officer subject to written confirmation by application. The operator must contact the BLM prior to plugging a well to allow for approval and witnessing of the plugging operations.

Pit Reclamation

All pits must be reclaimed to a natural condition that blends with the rest of the reclaimed pad area. In addition, the reclaimed pit must be restored to a safe and stable condition. In most cases, if it was necessary to line the pit with a synthetic liner, the pit should not be trenched (cut) or filled while still containing fluids (squeezed). Pits must be free of oil and other liquid and solid wastes, allowed to dry, be pumped dry, or solidified in-situ prior to filling. The pit liner must be removed to the solids level or treated to prevent its reemergence to the surface or its interference with long-term successful revegetation. If necessary, the pit area should usually be mounded slightly or restored to the original contour to allow for settling and positive surface drainage.

The concentration of nonexempt hazardous substances in the reserve pit at the time of pit backfilling must not exceed the standards set forth in the Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA). (Refer to 42 U.S.C. Section 9601(14)(Definition of "hazardous substances"); 42 U.S.C. Section 6921(2)(A)(exclusion of certain wastes associated with exploration and production); EPA 530-95-003, Crude Oil and Natural Gas Exploration and Production Wastes: Exemption from RCRA Subtitle C Regulation (May 1995)). All oil and gas drilling-related CERCLA hazardous substances removed from a location and not reused at another drilling location must be disposed of in accordance with applicable State and Federal regulations.

Site Preparation and Revegetation

Disturbed areas should be revegetated after the site has been satisfactorily prepared. Site preparation will include respreading topsoil to an adequate depth, and may also include ripping, tilling, disking on contour, and dozer track-imprinting. The operator will usually be advised of the revegetation methods, objectives, and seasons to plant unless it is included in the APD reclamation plan. Native perennial species, or other plant materials specified by the surface management agency or private surface owner, will be used. Seeding should be accomplished by drilling on the contour whenever practical or by other approved methods such as dozer track-walking followed by broadcast seeding). Seeding and/or planting should be repeated until revegetation is successful, as determined by the surface management agency. When conditions are not favorable for the establishment of vegetation, such as periods of drought or the lack of sufficient salvaged topsoil, the surface management agency may allow for subsequent reseeds to be delayed until soil moisture conditions become favorable or may require additional cultural techniques such as mulching, fertilizing, fencing, or other practices. It is the operator's responsibility to monitor the site, take the necessary steps to ensure reclamation success, and to notify the surface management agency when success is achieved.

Reclamation is most effective when the ecology of the site is considered. The previous plant community or potential plant community native to the site should be identified to help determine the plant communities that can exist on the reclaimed site. Revegetation efforts will be hampered and costs increased if the site contains conditions detrimental to revegetation, such as heavy grazing pressure, insufficient salvaged topsoil, erosion, and compacted or contaminated soil. (Refer to Figure 1 for enclosure fence standards.)

Additional Guidelines

Supplemental guidelines and methods may be available that reflect local site and geographic conditions. These guidelines or methods may be obtained from the local surface management agency office. Technical advances in reclamation practices are continually being developed that may be successfully applied to lands affected by oil and gas development.

Pipeline and Flowline Reclamation

Pipeline routes and roads should be co-located as much as possible to reduce reclamation needs and impacts to other resources. Pipeline trenches are to be compacted during backfilling and must be maintained to correct backfill settling and prevent erosion. Reclamation involves placing fill in the trench, compacting the fill, regrading cut-and-fill slopes to restore the original contour, replacing topsoil, installing temporary waterbars only where necessary to control erosion, and revegetating in accordance with a reclamation plan. Waterbars and other erosion control devices must be maintained and repaired as necessary.

Following successful revegetation, surviving waterbars must be flattened to blend with the slope and then revegetated. If berms of topsoil were originally placed over the trench to accommodate settling, the surviving berms should also be flattened to blend with the surrounding landform and revegetated.

Final abandonment of pipelines and flowlines will involve flushing and properly disposing of any fluids in the lines. All surface lines and any lines that are buried close to the surface that may become exposed due to water or wind erosion, soil movement, or anticipated subsequent use, must be removed. Deeply buried lines may remain in place unless otherwise directed by the authorized officer.

Well Site Reclamation

Well site reclamation includes both interim and final reclamation.

Interim Reclamation

Interim reclamation consists of minimizing the footprint of disturbance by reclaiming all portions of the well site not needed for production operations. The portions of the cleared well site not needed for operational and safety purposes are recontoured to a final or intermediate contour that blends with the surrounding topography as much as possible. Sufficient level area remains for setup of a workover rig and to park equipment. In some cases, rig anchors may need to be pulled and reset after recontouring to allow for maximum reclamation. Topsoil is respread over areas not needed for all-weather operations. When practical, the operator should respread topsoil over the entire location and revegetate to within a few feet of the production facilities unless an all-weather, surfaced, access route or turnaround is needed. In order to inspect and operate the well or complete workover operations, it may be necessary to drive, park, and operate on restored, interim vegetation within the previously disturbed area. This is generally acceptable provided damage is repaired and reclaimed following use. Under some situations, such as the presence of moist, clay soils the operator or surface management agency may prefer that vegetation and topsoil be removed during workover operations and restored following operations to prevent soil compaction.

To reduce final reclamation costs, maintain healthy, biologically active topsoil, and to minimize habitat, visual, and forage loss during the life of the well, the salvaged topsoil should be spread over the area of interim reclamation, rather than stockpiled. (Photograph 8). In cases where the topography is flat and it will be, therefore, unnecessary to recontour the well location at the time of final reclamation, the operator should set aside sufficient topsoil for final reclamation of the small, unreclaimed area around the wellhead. Any topsoil pile set aside should be revegetated to prevent it from eroding and to help maintain its biological viability. On sloped ground, during final reclamation, the topsoil and interim vegetation will be restripped from portions of the site that are not at the original contour, the well pad will be recontoured, and the topsoil respread over the entire disturbed site to ensure successful revegetation.

PHOTOGRAPH 8. During the start of well production, this well pad was recontoured, revegetated, and shaped to blend with the surrounding natural forest openings. Well production facilities were constructed off-site and out of view.



Final Reclamation

Following well plugging, well sites that do not blend seamlessly with the surrounding landform (contour) should not be left in place, even if there has been successful regrowth of vegetation on the site. Revegetation alone does not constitute successful reclamation. Restoration of the original landform is a key element in ensuring that the effects of oil and gas development are not permanent. To achieve final reclamation of a recently drilled dry hole, the well site must be recontoured to original contour or a contour that blends with the surrounding landform, stockpiled topsoil redistributed, and the site revegetated. To achieve final reclamation of a formerly producing well, all topsoil and vegetation must be restripped from all portions of the old well site that were not previously reshaped to blend with the surrounding contour. All disturbed areas are then recontoured back to the original contour or a contour that blends with the surrounding landform, topsoil is redistributed, and the site revegetated. In recontouring areas that have been surfaced with gravel or similar materials, the material is to be removed from the well location or buried deep in the recontoured cut to prevent possible surface exposure. All excavations and pits must be closed by backfilling when they are dry and free of waste and graded to conform to the surrounding terrain.

Salvaged topsoil must be respread evenly over the surfaces to be revegetated. The topsoiled site should be prepared to provide a seedbed for reestablishment of desirable vegetation. Site preparation may include gouging, scarifying, dozer track-walking, mulching, fertilizing, seeding, and planting.

Waterbreaks and terracing should only be installed when absolutely necessary to prevent erosion of fill material and should be removed when the site is successfully revegetated and stabilized. (See Photographs 9 A&B)

PHOTOGRAPH 9A: The well pad and access road are constructed to the minimum size necessary to safely conduct drilling and completion operations.



PHOTOGRAPH 9B: The well pad and access road have been recontoured back to the original contour, the topsoil respread, and the sites revegetated.



Road Reclamation

Interim reclamation consists of reclaiming portions of the road not needed for vehicle travel. Wherever possible, cut slopes, fill slopes, and borrow ditches should be covered with topsoil and revegetated to restore habitat, forage, scenic resources, and to reduce soil erosion and maintenance costs.

At abandonment, roads must be reclaimed by the operator unless the surface management agency or surface owner requests that they be left unreclaimed. Final reclamation will include recontouring the road back to the original contour, seeding, controlling noxious weeds, and may also include other techniques to improve reclamation success, such as ripping, scarifying, replacing topsoil, placing waterbars, pitting, mulching, redistributing woody debris, and barricading.

Seeds of native, perennial species, or other plant materials specified by the surface management agency or surface owner, will be used. If waterbars were used, they should be removed and seeded following successful revegetation.

Reclamation of Other Associated Facilities

Other facilities and areas of surface disturbance associated with Federal oil and gas lease development, including water impoundments, power lines, metering buildings, compression facilities, and tank batteries

must be removed and reclaimed in accordance with the standards identified previously and with the requirements of the surface management agency or surface owner.

Water Well Conversion

In some instances, the surface management agency or private landowner may wish to acquire a well that has encountered usable fresh water. Refer to 43 CFR Part 3162.3-4(b). In those cases, the operator has no further abandonment responsibility if the private landowner or surface management agency accepts all liability for the final plugging and reclamation of the water well and wellsite. Documentation of liability release will be issued to the responsible party.

Inspection and Final Abandonment Approval

Final abandonment will not be approved until the surface reclamation work required by the APD, Notice of Intent to Abandon, or Subsequent Report Plug and Abandon has been completed and the required reclamation is acceptable to the surface management agency. The operator is responsible for monitoring reclamation progress and taking the necessary actions to ensure success.

The operator must file a Subsequent Report of Abandonment (SRA) following the plugging of a well. A Final Abandonment Notice (FAN) must be filed upon completion of reclamation operations, which indicates that the site meets reclamation objectives and is ready for inspection. Upon receipt of the FAN, the surface management agency will inspect the site to ensure reclamation is fully successful.

Release of Bonds

If the well and associated facilities are covered by an individual lease bond, the period of liability on that bond can be terminated once the final abandonment has been approved. The principal can request termination of the period of liability from the State Office holding the bond. If the well is covered by a statewide or nationwide bond, termination of the period of liability of these bonds is not approved until final abandonment of all activities conducted under the bond have been approved. The operator may request termination of the bond on the FAN.

CHAPTER 6

APPEALS

The objective of maintaining successful working relationships can be accomplished by maintaining open lines of communication. In most cases, up-front and frequent phone calls, e-mails, meetings, and field tours can generate understanding, lead to agreement, and eliminate the delay, cost, and frustration of the administrative appeal process.

Administrative Relief (BLM)

State Director Reviews (SDR) are conducted according to 43 CFR 3165.3. Appeals are processed according to 43 CFR 3165.4. All actions and decisions of the BLM, pursuant to the oil and gas program as governed by 43 CFR 3160, and all Onshore Oil and Gas Orders and Notices to Lessees promulgated therefrom, are subject to State Director Reviews, appeals, or both, upon request. However, a State Director Review must be conducted before you pursue an appeal under this set of regulations. State Director Reviews apply to decisions related to APD conditions of approval or stipulations, inspection and enforcement actions, and APD or Sundry Notices. State Director Reviews and appeals must be filed in the appropriate office according to the regulatory timeframes prescribed.

Forest Service Appeals

FS decisions approving use of National Forest System lands are subject to agency appeal procedures in accordance with 36 CFR Part 215 or 251. Decisions governing Surface Use Plan of Operations and Special Use Authorization approvals that involve analysis, documentation, and other requirements of the National Environmental Policy Act (NEPA) are subject to agency appeal procedures under 36 CFR Part 215. If an appeal is filed, the FS must respond within 45 days and operations must not occur for 15 days following the date of appeal disposition. FS regulations at 36 CFR Part 251 govern appeals of written decisions of the FS related to issuance, denial, or administration of written instruments to occupy and use National Forest System lands. A list of the types of written instruments is provided at 36 CFR 251.82 and includes a Surface Use Authorization and Surface Use Plan of Operations related to the authorized use and occupancy of a particular site or area.

Bureau of Indian Affairs Appeals

The operator may appeal decisions of the BIA under 25 CFR Part 2.

ACRONYMS IN COMMON USE

ADT - Average Daily Traffic

APD - Application for Permit to Drill

BLM – USDI, Bureau of Land Management

BIA – Bureau of Indian Affairs

CA - Communitization Agreement

CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act of 1980

CEQ – Council on Environmental Quality

CFR - Code of Federal Regulations

CMP - Corrugated Metal Pipe

COA - Condition of Approval

EPA - Environmental Protection Agency

ESA - Endangered Species Act

FAN - Final Abandonment Notice

FWS – USDI, Fish and Wildlife Service

FS - USDA, Forest Service

MLA - Mineral Leasing Act

NEPA - National Environmental Policy Act of 1969

NFS – National Forest System

NHPA- National Historic Preservation Act

NIA - Notice of Intention to Abandon

NOI - Notice of Intent

NOS - Notice of Staking

NTL - Notice to Lessee, National, State, or District

POD - Plan of Development

RMP - Resource Management Plan

ROD - Record of Decision

ROW - Right-of-Way

SDR - State Director Review

SHPO – State Historic Preservation Officer

SMA - Surface Management Agency, (includes only Federal agencies with land management responsibilities)

SN - Sundry Notice

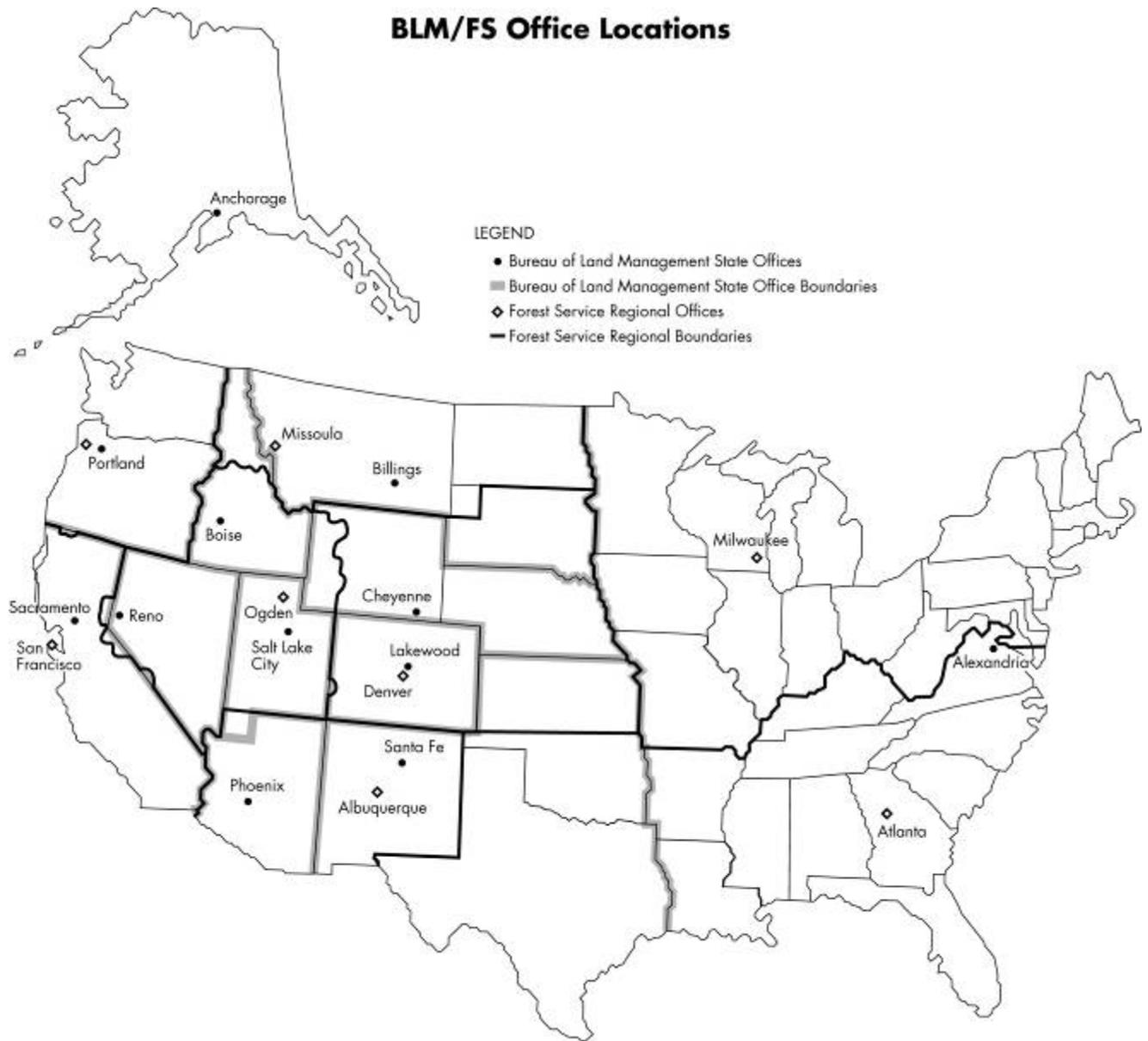
SRA - Subsequent Report of Abandonment

SUA - Special Use Authorization

SWD - Salt Water Disposal

UA - Unit Agreement

Figure 8. Agency Location Map



NOTE: The printed version due in early 2006 will contain additional forms and contact addresses.