

DEPARTMENT OF AGRICULTURE  
FOREST SERVICE  
REGION 9  
ALLEGHENY NATIONAL FOREST

Queen North Timber Sale Re-Ad II

FR 119	Wheeler	4.5 Mile Reconst. - Maintenance	- Level C
FR 119A	Wheeler Spur A	0.8 Mile Reconst. - Maintenance	- Level D
FR 119E	Wheeler Spur E	0.3 Mile Reconst. - Maintenance	- Level D

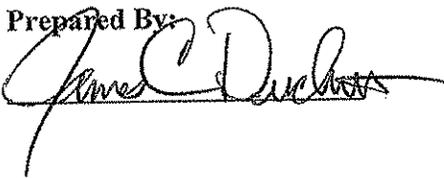
Bradford Ranger District  
Warren County  
Pennsylvania

1	Title Sheet
2	Vicinity Map
3-5	Schedule of Items & General Notes
6-11	Road Log/Work Description
12	Drainage Summary
13-17	Roadbed Details
18	Pit Development Plan

The location and design elements of this facility have been correlated with the plans, policies and constraints of the approved Coalbed Run Environmental Assessment.

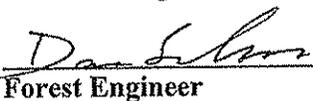
Plans are to be used with "Standard Specifications for Construction of Roads and Bridges on Federal Highway Projects FP-03 with Special Project Specifications thereto included in this contract.

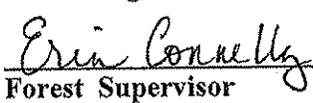
Prepared By:

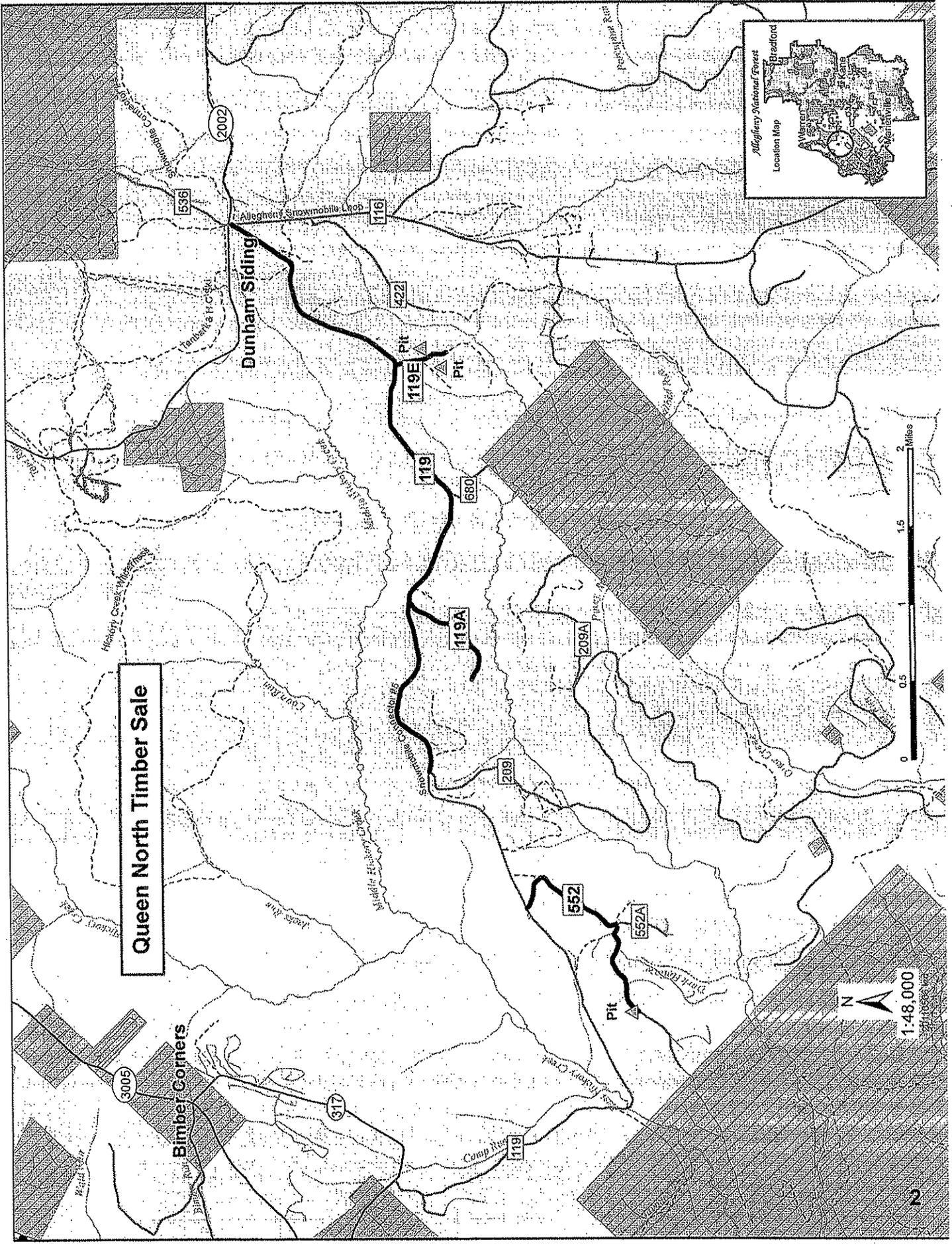


Approved By:

 6/21/2012  
District Ranger Date

 6-21-2012  
Forest Engineer Date

 6/25/2012  
Forest Supervisor Date



**Queen North Timber Sale**

1:48,000  
 27119388.wg

### SCHEDULE OF ITEMS

#### FR 119 (station 235+50-475+35)

ITEM	DESCRIPTION	UNIT	QTY
15101	Mobilization (Lump Sum)	All	1
23050	Brushing	Mile	4.5
30326	Road reconditioning	Mile	4.5

#### FR 119A

ITEM	DESCRIPTION	UNIT	QTY
15101	Mobilization (Lump Sum)	All	1
20301	Removal of culverts	Each	10
23050	Brushing	Mile	0.8
30103	Aggregate base, grading pit run, compaction method A	Cubic Yard	192
30326	Road reconditioning	Mile	0.8
60263	18 inch aluminized steel, type 2, corrugated steel pipe, 0.064 inch thickness, method A	Foot	268
60264	35 inch span, 24 inch rise aluminized steel, type 2, corrugated steel pipe, 0.079 inch thickness, method A	Linear Foot	26
62503	Seeding, hydraulic or dry method (Lump Sum)	All	1
63301	Sign system	Each	1
65101	Pit and quarry development	Each	1

FR 119E

ITEM	DESCRIPTION	UNIT	QTY
15101	Mobilization (Lump Sum)	All	1
20102	Clearing and grubbing (Lump Sum)	All	1
20305	Removal of structures and obstructions	All	1
20402	Roadway Excavation	Mile	0.3
23050	Brushing	Mile	0.3
30103	Aggregate base, grading pit run, compaction method A	Cubic Yard	736
60263	18 inch aluminized steel, type 2, corrugated steel pipe, 0.064 inch thickness, method A	Linear Foot	128
62503	Seeding, hydraulic or dry method (Lump Sum)	All	1
63301	Sign system	Each	2
65101	Pit and quarry development	Each	1

### General Notes

-Prior to any earth disturbing activities, contractor shall call the Pennsylvania One Call System (800-242-1776) and all Oil & Gas Operators in the work area to determine locations of any underground utility lines.

-Culvert cleaning and repair will be considered incidental to road reconditioning.

-Contractor is responsible for maintenance of all Forest Service roads over which pit run or commercial stone material is hauled. Roads shall be bladed or shaped to restore travel way to the condition found prior to haul.

-Contractor shall install "ROAD CONSTRUCTION AHEAD" signs on all roads worked on in this project area and at ATV trail crossings. Signs shall conform to the Manual on Uniform Traffic Control Devices (MUTCD). Signs shall be covered when construction activity is not taking place.

-Roads shall be completed in such a manner that water shall not pond on roadbed or in ditch lines.

-All removed corrugated metal pipe culverts shall be hauled off Federal lands and become the property of the contractor, unless otherwise indicated for salvage. Steel pipe casings shall be returned to the Sheffield Work Center unless otherwise directed by the Engineer.

-Forest Service gate plans are available at the Allegheny National Forest Supervisor's Office, Warren, PA. 16365. The following are gate manufacturers:

Gary Asel  
Marienville, PA.  
(814) 927-8380

ADM Welding  
2818 Penna. Ave. West  
Warren, PA. 16365  
(814) 723-7227

-Contouring, topsoil respreading, seeding and mulching of disturbed areas as determined by the Forest Service is required.

-DSA limestone shall be shipped at optimum moisture content not exceeding 15%. Limestone loads that fail test parameters will be rejected.

-When replacing culverts in live streams, contractor shall install silt fence and straw bales at approaches to live stream crossings to eliminate sediment in the stream course. Any sediment collected will be removed and ground will be stabilized with seed and mulch. Dewatering pumps will be used to redirect water out of the stream course at the time of stream crossing installation. Silt fence and straw bales will be removed only after vegetation is clearly re-established as determined by the Engineer. Contractor is responsible for obtaining any Department Of Environmental Protection GP-11 or GP-7 stream crossing permits and preparing a Soil Erosion and Sediment Control Plan. This work will be considered incidental to Section 151 Mobilization.

-Roadway sod encountered during road reconditioning operations will be spread and leveled outside the road template avoiding piles. Natural terrain depressions and openings are the preferred waste locations. Seeding and mulching may be required to supplement natural revegetation.

-Vegetation cut down during roadside brushing will be pulled beyond the clearing limits and the toe of any roadway template construction. Mixing of soil and cut vegetation shall be avoided. All material will be scattered and lopped within 3' of the ground.

-Aggregate stockpiled for culvert replacement will be located on the existing road surface to assure maximum utilization of the material and eliminate disturbance of existing vegetated areas.

**FR 119 Wheeler (Level C)**

Station	M.P.	Road Log/Work Description
0+00		Intersection with T-317 near McKean Corners
12+15		FR 512 right, gated
91+35		Bridge
171+90		FR 552 right
<b>235+50-475+35</b>		<b>Recondition roadbed, see TYPICAL RECONDITION SECTION, clean all culverts and leadoff ditches, perform roadside brushing, reshape turnouts and turnarounds</b>
235+50		FR 209.4 right
237+80		Leadoff ditch left
<b>240+85</b>	<b>4.562</b>	<b>Turnaround right</b>
<b>243+35</b>		<b>Turnout right</b>
246+40		Gated OGM road right
248+45		Leadoff ditch left
<b>248+70</b>		<b>Turnout right</b>
253+05	4.793	18" x 30' CMP
<b>255+65</b>	<b>4.842</b>	<b>Turnout right</b>
256+20		OGM road right
<b>257+80</b>		<b>Turnout left</b>
261+05		18" x 28' CMP
265+35		18" x 30' CMP
<b>269+50</b>		<b>Turnout left</b>
274+50		Turnout right
276+95		18" x 28' CMP
<b>278+10</b>		<b>Turnout right</b>
283+05		OGM road right
<b>283+40</b>		<b>Turnout left</b>
287+55		Leadoff ditch left
<b>288+35</b>		<b>Turnaround left</b>
<b>289+10</b>		<b>Turnout right</b>
292+05		18" x 26' CMP
294+70		18" x 26' CMP
296+45		Leadoff ditch left
<b>297+90</b>		<b>Turnout left</b>
299+50		Leadoff ditch right
300+05		Leadoff ditch right
301+50		FR 119A right
301+85		18" x 26' CMP
<b>303+90</b>		<b>Turnaround right</b>
<b>304+40</b>		<b>Turnout left</b>
305+80		18" x 28' CMP
310+60		18" x 30' CMP

313+10		Turnout right
314+05		18" x 30' CMP
318+00		Turnout left
321+10		Turnaround left
327+00	6.193	18" x 28' CMP, repair bent inlet
327+50		Turnout left
328+70		18" x 26' CMP
333+25		Gated road right
333+95		Turnout right
338+15		18" x 28' CMP
340+10	6.441	Construct leadoff ditch left
342+15		18" x 26' CMP
342+75		FR 680 right gated
343+55		Turnout right
347+00		18" x 28' CMP
348+95		Leadoff ditch left
350+00	6.628	Construct leadoff ditch left
351+10		Turnout left
353+30		Leadoff ditch left
354+20		Leadoff ditch right
357+30		Turnout left
364+65		Leadoff ditch left and right
366+60		Turnaround right
373+10		18" x 26' CMP
374+20		Turnout left
375+50		18" x 28' CMP
378+60		Turnout right
381+45		18" x 32' CMP
386+50		Turnout left
393+25		18" x 26' CMP
395+65	7.493	Parking area right, proposed FR 119E right
396+00		Turnout right
398+00		Leadoff ditch right
400+05		18" x 34' CMP
402+00	7.613	Turnout right
404+90	7.669	18" x 32' CMP
406+75		Turnaround right
408+80		Turnout right
411+65		18" x 30' CMP
412+25		Turnout left
417+40		18" x 30' CMP
417+90		Turnaround right
419+15		Turnout left
420+75		18" x 28' CMP
421+00-448+00		Existing limestone surfacing
421+80		Leadoff ditch left

426+90		Leadoff ditch left
427+10		Leadoff ditch right
427+70		<b>Turnout left</b>
436+80		<b>Turnout right</b>
437+60		18" x 30' CMP
439+45		<b>Turnaround right</b>
440+45		18" x 34' CMP
444+35		18" x 30' CMP
445+00		<b>Turnout left</b>
447+50		18" x 28' CMP
448+00		End existing limestone surfacing
448+00-475+35		Existing commercial surfacing
448+10		<b>Turnout right</b>
451+10		<b>Turnout right, Tanbark Trail crossing</b>
454+20		18" x 26' CMP
458+05		<b>Turnaround right</b>
458+30		18" x 26' CMP
463+50		<b>Turnout right</b>
463+95		Hickory Creek Wilderness sign
471+65	8.933	18" x 26' CMP, <b>repair inlet</b>
474+75		WEIGHT LIMIT – March 1 thru May 15 sign left
474+85		Road number sign left
474+85		YIELD sign right
475+35		Centerline FR 116 end of road

**FR 119A Wheeler A (Level D)**

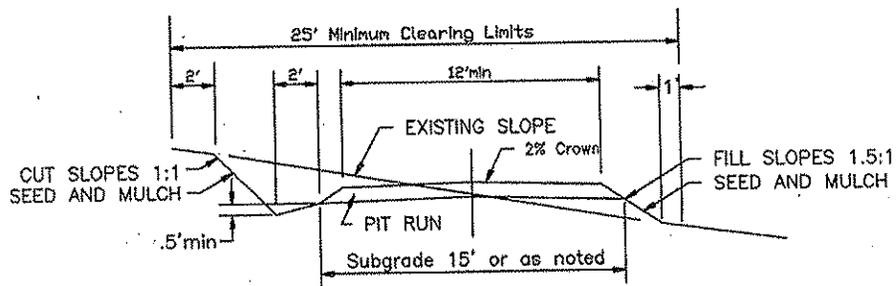
Station	M.P.	Road Log/Work Description
0+00	.000	FR 119 station 301+50
0+00-40+92		<b>Recondition roadbed to TYPICAL RECONDITION SECTION, perform roadside brushing, 12' from shoulder 14' high</b>
0+25	.004	<b>Install STOP sign left</b>
0+50	.009	Road number sign right
1+40	.026	Leadoff ditch left
1+55	.029	Forest Service gate
1+90	.035	<b>Remove 12" x 24' CMP, install 18" x 24' CMP, apply 12 CY pit run</b>
5+35	.101	Turnout left
5+95	.112	<b>Remove 12" x 28' CMP, install 18" x 28' CMP, apply 12 CY pit run</b>
7+10	.134	<b>Install 18" x 24' CMP, apply 12 CY pit run</b>
7+75	.146	Turnout left
9+20	.174	<b>Install 18" x 24' CMP, apply 12 CY pit run</b>
9+70	.183	Turnout left
12+20	.231	Leadoff ditch left
12+25	.232	<b>Remove down tree from roadside</b>
14+00-14+80		<b>Apply 48 CY pit run</b>
14+40	.272	<b>Remove 18" x 24' CMP, install 35" x 24" x 26' CMPA</b>
16+40	.310	<b>Remove 12" x 24' CMP, install 18" x 24' CMP, apply 12 CY pit run</b>
18+45	.349	Turnout left

18+90	.357	Remove 12" x 24' CMP, install 18" x 24' CMP, apply 12 CY pit run
25+35		Turnaround right, turnout left, apply 24 CY pit run
25+92	.491	Remove 12" x 24' CMP, install 18" x 24' CMP, apply 12 CY pit run
29+51	.559	Remove 12" x 24' CMP, install 18" x 24' CMP, apply 12 CY pit run
32+52	.616	Remove 12" x 24' CMP, install 18" x 24' CMP, apply 12 CY pit run
33+40	.654	Remove stump 5' left of centerline, apply 12 CY pit run
35+60		Remove tree across road
35+95	.681	Remove 12" x 24' CMP, install 18" x 24' CMP, apply 12 CY Pit run
36+16	.685	Turnout left
37+91	.718	Turnaround left
38+00		Old road left
39+17	.742	Remove 12" x 24' CMP, install 18" x 24' CMP, apply 12 CY pit run
40+92	.775	End of road

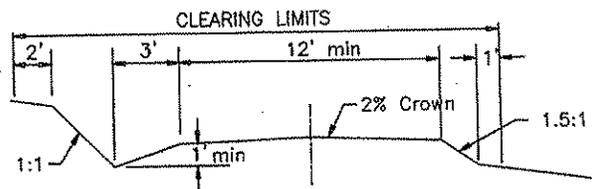
FR 119E Wheeler E (Level D)

Station	Road Log/Work Description
0+00	FR 119 station 395+65
0+00-18+40	Reconstruct roadbed to TYPICAL CONSTRUCTION SECTION, perform roadside brushing, 12' from shoulder 14' high
0+00-18+40	Apply 6" pit run surfacing
0+65	Remove earthen barrier
0+80	Install road number sign right, install STOP sign left
2+15	Remove earthen barrier
4+20	Install 18" x 24' CMP on left forward skew (LFS), apply 12 CY pit run
7+20	Install 18" x 24' CMP on LFS, apply 12 CY pit run
8+90	Construct turnout right, apply 24 CY pit run, turnaround left
9+10	Old trail or woods road right
9+95	Remove tree across road
10+70	Remove tree across road
12+70	Install 18" x 24" CMP on LFS, apply 12 CY pit run
13+60	Remove tree across road
14+50	Install 18" x 30' CMP on LFS, apply 12 CY pit run
14+80-18+40	Remove several trees across the road
16+00	Install 18" x 24' CMP on LFS, apply 12 CY pit run
17+35	Install 18" x 26' CMP on LFS, apply 12 CY pit run
17+60	Construct turnaround right, apply 24 CY pit run
18+40	End of road reconstruction

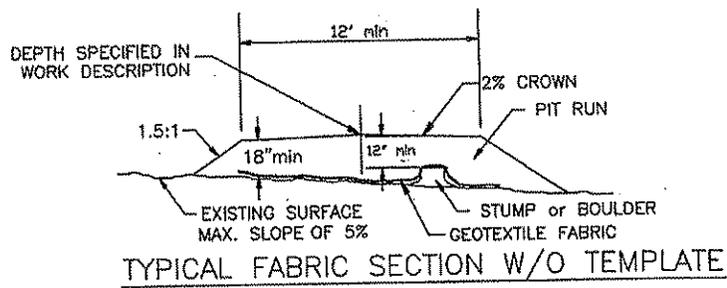
FR 119A	Existing	Remove	Feature	Install 18"	Other	Pit run	Riprap
0+25			STOP				
1+90	12x24	1		24		12	
5+95	12x28	1		28		12	
7+10				24		12	
9+20				24		12	
12+25			tree				
14+40	18x24	1			35x24x26	48	
16+40	12x24	1		24		12	
18+90	12x24	1		24		12	
25+35						24	
25+92	12x24	1		24		12	
29+51	12x24	1		24		12	
32+52	12x24	1		24		12	
34+53			stump			12	
35+95	12x24	1		24		12	
39+17	12x24	1		24		12	
		10		268		216	



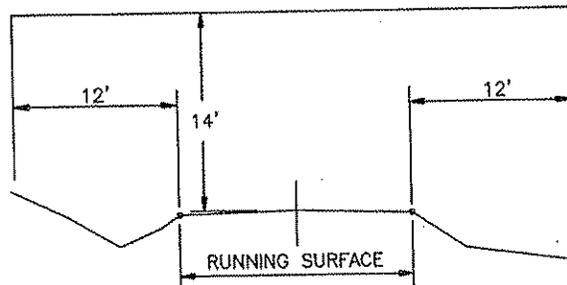
TYPICAL CONSTRUCTION SECTION



TYPICAL RECONDITION SECTION

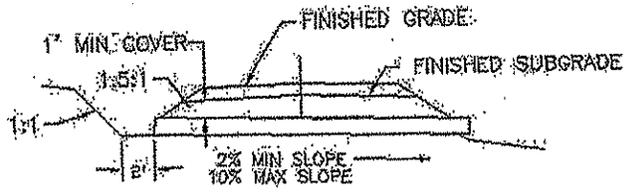


TYPICAL FABRIC SECTION W/O TEMPLATE

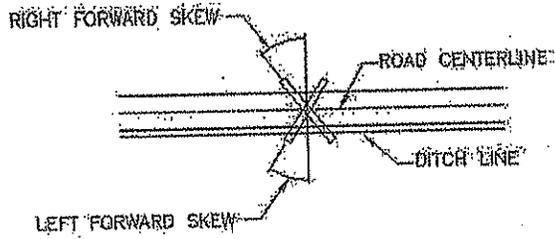


ROADSIDE BRUSHING DETAIL

culvert\_details.jpg (760x1060x16M jpeg)



CULVERT SECTION



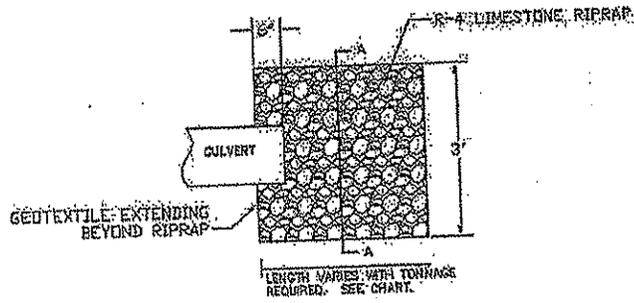
SKEW DETAIL

NOTE: Field locate ditch to minimize new clearing

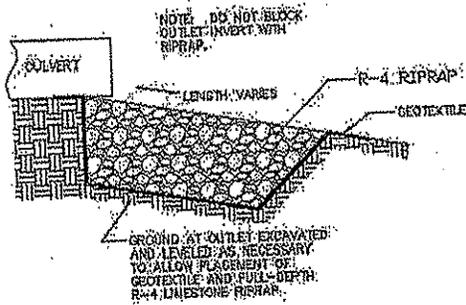


OUTLET/LEAD OFF DITCH SECTION

# CULVERT OUTLET RIPRAP DETAIL

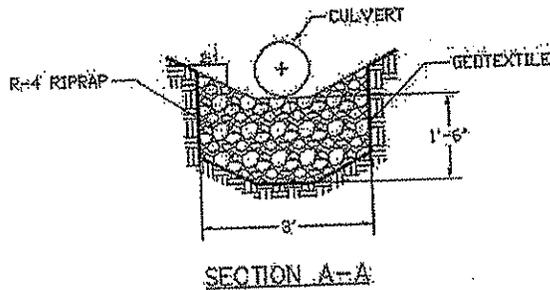


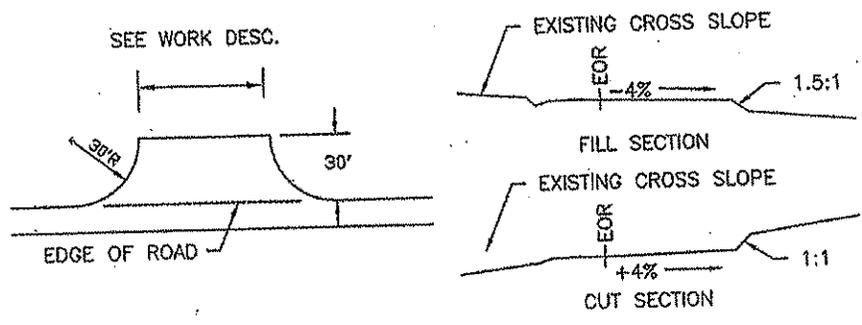
PLAN VIEW



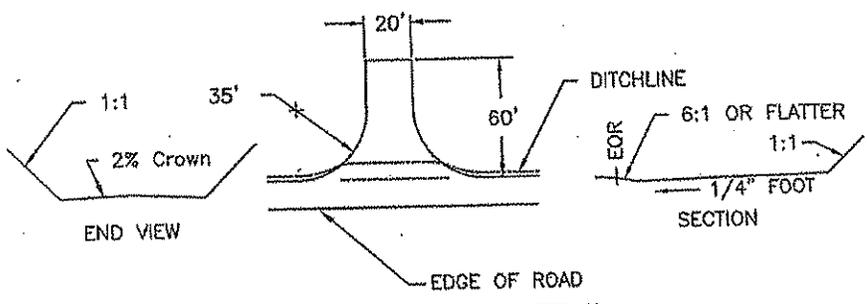
R-4 RIPRAP:	
QUANTITY	APPROXIMATE COVERAGE
2 TONS	3' X 7' X 1.5'
3 TONS	3' X 10' X 1.5'
4 TONS	3' X 13' X 1.5'

PROFILE

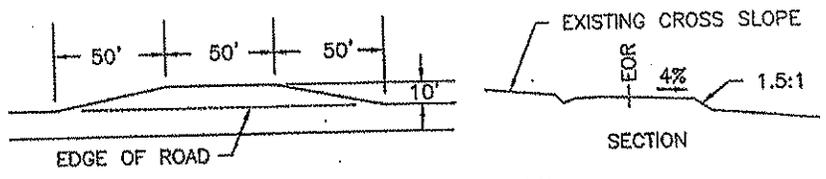




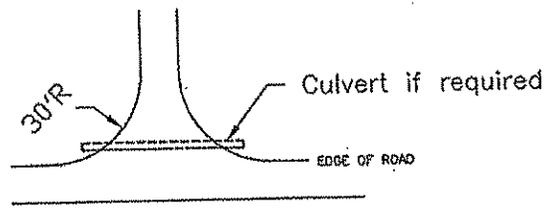
PARKING LOT DETAIL



TURNAROUND DETAIL



TURNOUT DETAIL



INTERSECTION DETAIL

**GENERAL NOTES**

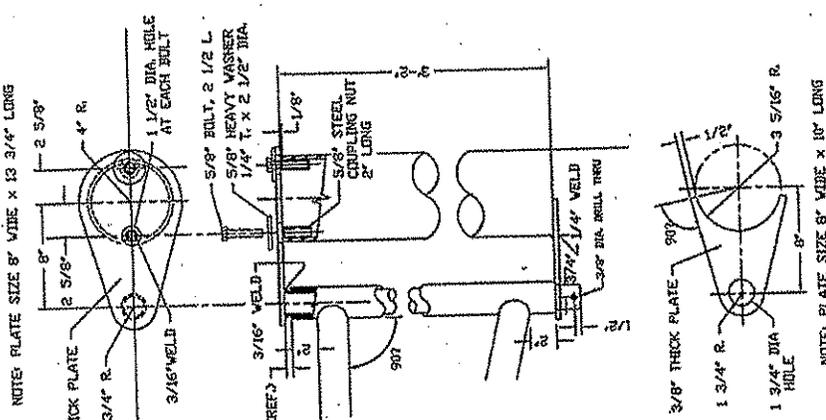
- ALL STEEL SHALL BE PAINTED WITH (2) COATS OF IRON OXIDE RED PRIMER AND (2) COAT OF WALRIT BROWN PAINT) FED. STANDARD 595 A PART NO. 8044 (EXCEPT PIVOT TUBE)
- ALL STEEL SHALL BE NEW MATERIAL
- WELD ALL CROSS ARM ASSEMBLY JOINTS WITH 3/16" FILLETS ALL AROUND ALL WELDS ON GATE ASSEMBLY SHALL BE STRUCTURALLY SOUND
- DRILL 1/4" DIAMETER HOLES 4" ON CENTER IN BOTTOM OF CROSS ARM TO FACILITATE DRAINAGE
- APPLY GREASE TO OUTSIDE OF PIVOT TUBE, ENTIRE LENGTH, PRIOR TO INSTALLATION OF CROSS ARM ASSEMBLY. TYPE OF GREASE SHALL BE EXTREME PRESSURE MULTIPURPOSE WHEEL BEARING GREASE OR EQUAL
- POSTS SHALL BE ENCASED WITH CONCRETE TO WITHIN 1 FT. OF GROUND LEVEL AND BACKFILL COMPACTED (3 POSTS)
- PRIOR TO GATE INSTALLATION, NOTIFY FOREST SERVICE FOR LOCATION ON ROAD
- PARTS MAY BE FLAME CUT AND ALL BERRS REMOVED
- INSTALL SIGNS AFTER INSTALLATION OF GATE
- TECHNICAL CONTACT IS L. JEBREK C/O UNITED STATES FOREST SERVICE, WARREN, PA. (614) 723-5150

**SIGN CODE**

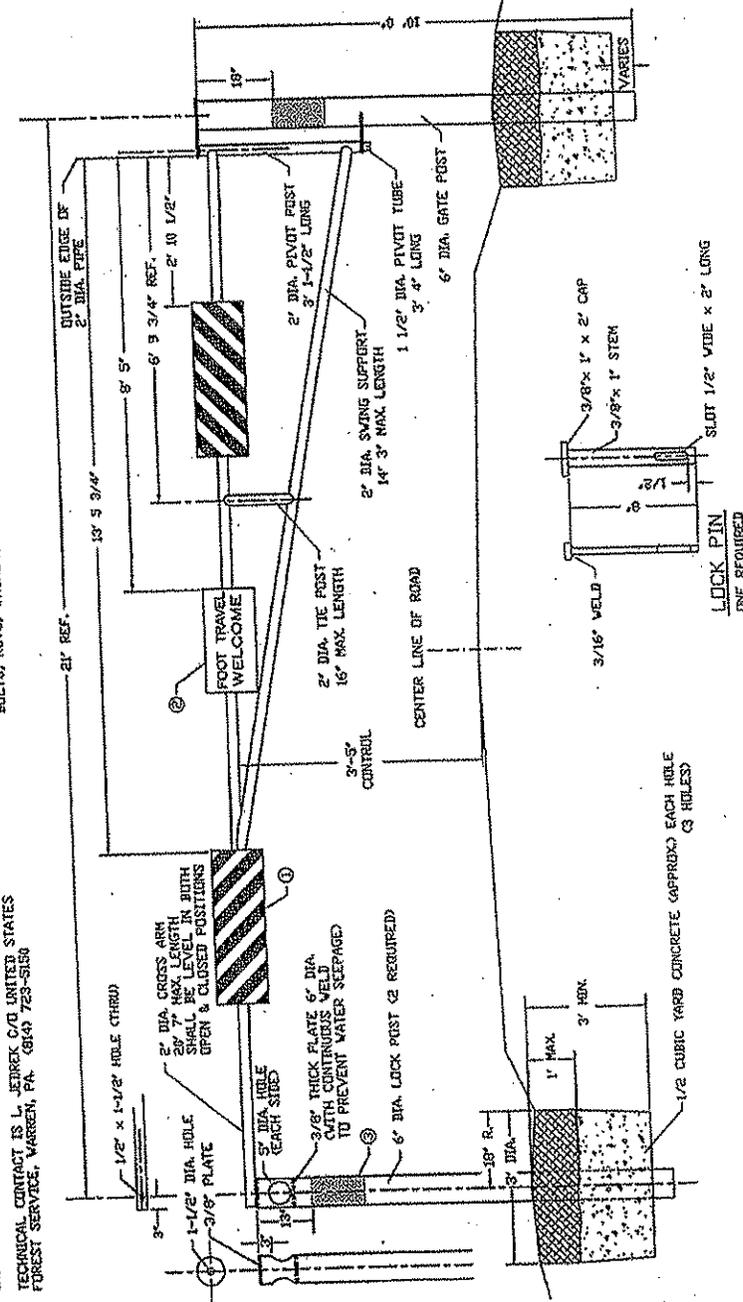
- (1) (2) L-R AND (2) R-R TYPE 1 BARRICADE MARKERS - RED ON WHITE - 12" x 36"
  - (3) FOOT TRAVEL VELOCBE
  - (4) TYPE 2 OBJECT MARKERS (2) ON CLOSED POSITION LOCK POST (2) ON OPEN POSITION LOCK POST FACED TO ONCOMING TRAFFIC
  - (5) YELLOW CONE (2) ON CLOSED POSITION LOCK POST FACED TO ONCOMING TRAFFIC
  - (6) ON OPEN POSITION LOCK POST FACED TO ONCOMING TRAFFIC
- NOTE: ALL SIGNS SHALL BE FURNISHED BY THE FOREST SERVICE AND INSTALLED BY THE CONTRACTOR.

**ESTIMATED QUANTITIES**

MATERIAL	QUANTITY (LBS)	REMARKS
1-1/2" DIA. PIPE (RHD)	3' 4"	PIVOT TUBE
2" DIA. PIPE (RHD)	39' 4"	CROSS ARM ASSEMBLY
6" DIA. PIPE (RHD)	30' 0"	GATE POSTS (2)
3/8" x 1" STRAP	4' 1"	LOCK PIN
3/8" x 8" PLATE	4' 1"	MISC.
BOLTS, NUTS, WASHERS		TWO (2) OF EACH



LEVEL "D" FOREST SERVICE GATE
ALLEGHENY NATIONAL FOREST
WARREN, PA
DES. DRAWING: J. JENKINSON DWGNO: 9/27/09
CHK. D. JOHNSON & S. CALLOD - 12/09
NOT TO SCALE



## Pit Development Plan

**Pit run for this project will come from the 552 pit. Contractor will do roadside brushing and place pit run stone (estimated 120 CY) as part of pit development. Road will be bladed as needed for haul.**

### A. Pit Development

1. The overburden removed will be stockpiled in a location agreed upon by the Forest Service and the contractor, and used for pit reclamation.
2. Only ONE face of the pit is to be open and worked on at any given time.
3. High walls are a violation of OSHA regulations.
4. The pit floor will be sloped to prevent pooling of water.
5. Any oversized material left over in the pit area shall be stockpiled at a mutually agreed upon, by Forest Service and contractor, location.
6. No disposed equipment, trash, vehicles, pipe, or miscellaneous supplies will be allowed to accumulate or be stored in the pit and surrounding areas unless first agreed to by the Forest Service.
7. Operator will not undermine any boundary of the pit area.
8. No slash, soil or stumps will be permitted against live trees. No undercutting of roots of live trees allowed.

### B. Timber

1. Slash resulting from this project will be scattered outside the clearing limits of the road and pit site. Stumps will be scattered at random and set upright. Stumps will be pulled into the pit floor not out into the woods.
2. The Forest Service will mark any further pit expansion after being notified, in advance by the Operator.
3. Any timber stored within the pit area that is decked for a timber sale shall not be damaged or buried. Timber shall be decked at a location designated by the Forest Service.
4. No timber may be cut or pushed over unless it is marked by the Forest Service and compensated for.

### C. Pit Reclamation

1. As each open face is depleted of suitable rock material, that area will be reclaimed promptly to a slope of 1.5:1 or greater using the previously stockpiled overburden.
2. The slope/reclaimed area will then promptly be seeded, fertilized, and mulched using a non-exotic seed mixture designed by the Forest Service.
3. Areas seeded that are not receiving 50% or greater germination will be reseeded within 30 days, or the next suitable seeding season.
4. No open face of the pit will be closed without prior notification to the Forest Service.
5. When excavation of material is complete, the Forest Service will be notified to approve and document the reclamation work.

**SCHEDULE OF ITEMS, SPECIFICATIONS & DRAWINGS FOR SPECIFIED  
ROADS**

<b>I. Road Summary</b>	<b>2</b>
<b>II. Schedule of Items</b>	<b>3-5</b>
<b>III. Specification List and Special Project Specifications</b>	<b>1-37 pages</b>
<b>IV. Road Plans: Queen North Timber Sale Re-Ad II</b>	<b>18 pages</b>

ROAD SUMMARY

SPECIFIED ROADS

a. Description of Work:

**Maintenance/Reconstruction: FR 119, 119A, 119E**

Clearing & Grubbing, Brushing, Pit Run Aggregate, Reconditioning of Roadbed, Mobilization, Culvert Installation, Gate Installation, Pit Development, Seeding & Mulching and Removal of Culverts.

b. Construction Costs:

<u>Road No.</u>	<u>Miles</u>	Estimated road cost	Engineer's Estimate	Reconstruction Deposits
119	4.5	\$11,900.00	\$15,150.00	\$1,000.00
119A	0.8	\$18,205.00	\$21,017.80	\$2,000.00
119E	0.3	\$19,204.00	\$23,307.60	\$2,000.00
Total		\$49,309.00	\$59,475.40	\$5,000.00

Completion date: 9/30/2013

FR 119 (235+50-475+35)							
Pay Item	Description	Pay Unit	Estimated Quantity	Unit Price	Extended Total	Engineer's Estimate Unit Price	Engineer's Extended Total
15101	Mobilization (Lump Sum)	All	1	2000.00	\$ 2,000.00	3000.00	\$ 3,000.00
23050	Brushing	Mile	4.5	1200.00	\$ 5,400.00	1500.00	\$ 6,750.00
30326	Road reconditioning	Mile	4.5	1000.00	\$ 4,500.00	1200.00	\$ 5,400.00
<b>TOTAL</b>					\$ 11,900.00		\$ 15,150.00

W



FR 119E							
Pay Item	Description	Pay Unit	Estimated Quantity	Unit Price	Extended Total	Engineer's Estimate Unit Price	Engineer's Extended Total
15101	Mobilization (Lump Sum)	All	1	1000.00	\$ 1,000.00	2400.00	\$ 2,400.00
20102	Clearing and grubbing	All	1	1728.00	\$ 1,728.00	2028.00	\$ 2,028.00
20305	Removal of structures and obstructions	All	1	810.00	\$ 810.00	1238.80	\$ 1,238.80
20402	Roadway Excavation	Mile	0.3	5000.00	\$ 1,500.00	6000.00	\$ 1,800.00
23050	Brushing	Mile	0.3	2200.00	\$ 660.00	2600.00	\$ 780.00
30103	Aggregate base, grading pit run, compaction method B	Cubic Yard	736	9.00	\$ 6,624.00	10.00	\$ 7,360.00
60263	18 inch aluminumized steel, type 2, corrugated steel pipe, 0.064 inch thickness, method A	Linear Foot	128	31.50	\$ 4,032.00	33.35	\$ 4,268.80
62501	Seeding, hydraulic or dry method (Lump Sum)	All	1	1500.00	\$ 1,500.00	1800.00	\$ 1,800.00
63301	Sign System	Each	2	75.00	\$ 150.00	80.00	\$ 160.00
65101	Pit and quarry development	Each	1	1200.00	\$ 1,200.00	1472.00	\$ 1,472.00
<b>TOTAL</b>					\$ 19,204.00		\$ 23,307.60

## Specification List

The following specifications will be used for this contract:

Standard Specifications for Construction of Roads and Bridges on Federal Highway Projects – FP-03 U.S. Customary Units. FP-03 is available on the internet at the following site: <http://flh.fhwa.dot.gov/resources/pse/specs/>

Supplemental Specifications – These specifications were prepared by the Forest Service and are a supplement to or change the FHWA specifications. These are designated SS.

Special Project Specifications – Are specifications prepared on the Allegheny National Forest and pertain to Pennsylvania Department of Transportation nomenclature. These are designated SPS.

### Preface

- 101 - Terms, Format, and Definitions
- SS101 - Terms, Format, and Definitions
- 102 - Bid, Award, and Execution of Contract
- SS102 - Bid, Award, and Execution of Contract
- 103 - Scope of Work
- SS103 - Scope of Work
- 104 - Control of Work
- SS104 - Control of Work
- 105 - Control of Materials
- SS105 - Control of Materials
- 106 - Acceptance of Work
- SS106 - Acceptance of Work
- 107 - Legal Relations and Responsibility to the Public
- SS107 - Legal Relations and Responsibility to the Public
- 108 - Prosecution and Progress
- SS108 - Prosecution and Progress
- 109 - Measurement and Payment
- SS109 - Measurement and Payment
- 151 - Mobilization
- 155 - Schedules for Construction Contracts
- SS155 - Schedule for Construction Contracts
- 203 - Removal of Structures and Obstructions
- SPS206 - Alkaline Road Runoff Channels
- SS230 - Roadside Brushing
- 301 - Untreated Aggregate Courses
- SS301 - Untreated Aggregate Courses
- 303 - Road Reconditioning
- SS303 - Road Reconditioning
- 602 - Culverts and Drains

SS602 - Culverts and Drains  
625 - Turf Establishment  
SS625 - Turf Establishments  
633 - Permanent Traffic Control  
635 - Temporary Traffic Control  
SS635 - Temporary Traffic Control  
SS651 - Development of Pits & Quarries  
703 - Aggregate  
SPS703 - Aggregate  
705 - Rock  
SPS705 - Rock

## Preface

Preface\_wo\_03\_15\_2004\_m

Delete all but the first paragraph and add the following:

The Forest Service, US Department of Agriculture has adopted FP-03 for construction of National Forest System Roads.

## 101 - Terms, Format, and Definitions

101.00\_nat\_us\_07\_25\_2005

101.01\_nat\_us\_01\_22\_2009

### 101.01 Meaning of Terms

Delete all references to the TAR (Transportation Acquisition Regulations) in the specifications.

101.03\_nat\_us\_06\_16\_2006

### 101.03 Abbreviations.

Add the following to (a) Acronyms:

AFPA	American Forest and Paper Association
MSHA	Mine Safety and Health Administration
NIST	<u>National Institute of Standards and Technology</u>
NESC	National Electrical Safety Code
WCLIB	West Coast Lumber Inspection Bureau

Add the following to (b) SI symbols:

mp	Milepost
ppm	Part Per Million

101.04\_nat\_us\_03\_29\_2007

### 101.04 Definitions.

Delete the following definitions and substitute the following:

**Bid Schedule**--The Schedule of Items.

**Bridge**--No definition.

**Contractor**--The individual or legal entity contracting with the Government for performance of prescribed work. In a timber sale contract, the contractor is the "purchaser".

**Culvert**--No definition.

**Right-of-Way**--A general term denoting (1) the privilege to pass over land in some particular line (including easement, lease, permit, or license to occupy, use, or traverse public or private lands), or (2) Real property necessary for the project, including roadway, buffer areas, access, and drainage areas.

Add the following:

**Adjustment in Contract Price**--"Equitable adjustment," as used in the Federal Acquisition Regulations, or "construction cost adjustment," as used in the Timber Sale Contract, as applicable.

**Change**--"Change" means "change order" as used in the Federal Acquisition Regulations, or "design change" as used in the Timber Sale Contract.

**Design Quantity**--"Design quantity" is a Forest Service method of measurement from the FS-96 *Forest Service Specifications for the Construction of Roads and Bridges*. Under these FP specifications this term is replaced by the term "Contract Quantities".

**Forest Service**--The United States of America, acting through the Forest Service, U.S. Department of Agriculture.

**Neat Line**--A line defining the proposed or specified limits of an excavation or structure.

**Pioneer Road**--Temporary construction access built along the route of the project.

**Purchaser**--The individual, partnership, joint venture, or corporation contracting with the Government under the terms of a Timber Sale Contract and acting independently or through agents, employees, or subcontractors.

**Protected Streamcourse**--A drainage shown on the plans or timber sale area map that requires designated mitigation measures.

**Road Order**--An order affecting and controlling traffic on roads under Forest Service jurisdiction. Road Orders are issued by a designated Forest Officer under the authorities of 36 CFR, part 260.

**Schedule of Items**--A schedule in the contract that contains a listing and description of construction items, quantities, units of measure, unit price, and amount.

**Utilization Standards**--The minimum size and percent soundness of trees described in the specifications to determine merchantable timber.

Add Figure 101-1—Illustration of road structure terms:



## 102 - Bid, Award, and Execution of Contract

102.00\_nat\_us\_02\_16\_2005

### 102 Bid, Award, and Execution of Contract

Delete Section 102 in its entirety.

## 103 - Scope of Work

103.00\_nat\_us\_02\_16\_2005

### Deletions

Delete all but subsection 103.01 Intent of Contract.

## 104 - Control of Work

104.00\_nat\_us\_06\_16\_2006

### Deletions

Delete Sections 104.01, 104.02, and 104.04.

104.06\_nat\_us\_02\_17\_2005

Add the following subsection:

### **104.06 Use of Roads by Contractor**

The Contractor is authorized to use roads under the jurisdiction of the Forest Service for all activities necessary to complete this contract, subject to the limitations and authorizations designated in the Road Order(s) or described in the contract, when such use will not damage the roads or national forest resources, and when traffic can be accommodated safely.

## 105 - Control of Material

105.02\_nat\_us\_01\_18\_2007

### 105.02 Material Sources.

#### 105.02(a) Government-provided sources.

Add the following:

Comply with the requirements of 30 CFR 56, subparts B and H. Use all suitable material for aggregate regardless of size unless otherwise designated. When required, re-establish vegetation in disturbed areas according to section 625.

105.05\_nat\_us\_05\_12\_2004

#### 105.05 Use of Material Found in the Work.

Delete 105.05 (a) and (b) and the last sentence of the second paragraph and substitute the following:

Materials produced or processed from Government lands in excess of the quantities required for performance of this contract are the property of the Government. The Government is not obligated to make reimbursement for the cost of producing these materials.

## 106 - Acceptance of Work

106.07\_nat\_us\_05\_11\_2004

**106.07 Delete**

Delete subsection 106.07.

## 107 - Legal Relations and Responsibility to the Public

107.05\_nat\_us\_05\_11\_2004

### 107.05 Responsibility for Damage Claims.

Delete the entire subsection.

107.06\_nat\_us\_06\_16\_2006

### 107.06 Contractor's Responsibility for Work.

Delete the following from the first paragraph.  
"except as provided in Subsection 106.07".

107.09\_nat\_us\_06\_16\_2006

### 107.09 Legal Relationship of the Parties.

Delete the entire subsection.

107.10\_nat\_us\_06\_16\_2006

### 107.10 Environmental Protection.

Add the following:

Design and locate equipment repair shops, stationary refueling sites, or other facilities to minimize the potential and impacts of hazardous material spills on Government land.

Before beginning any work, submit a Hazardous Spill Plan. List actions to be taken in the event of a spill. Incorporate preventive measures to be taken, such as the location of mobile refueling facilities, storage and handling of hazardous materials, and similar information. Immediately notify the CO of all hazardous material spills. Provide a written narrative report form no later than 24 hours after the initial report and include the following:

- Description of the item spilled (including identity, quantity, manifest number, and other identifying information).
- Whether amount spilled is EPA or state reportable, and if so whether it was reported, and to whom.
- Exact time and location of spill including a description of the area involved.
- Containment procedures.
- Summary of any communications the Contractor had with news media, Federal, state and local regulatory agencies and officials, or Forest Service officials.
- Description of clean-up procedures employed or to be employed at the site including final disposition and disposal location of spill residue.

When available provide copies of all spill related clean up and closure documentation and correspondence from regulatory agencies.

The Contractor is solely responsible for all spills or leaks that occur during the performance of this contract. Clean up spills or leaks to the satisfaction of the CO and in a manner that complies with Federal, state, and local laws and regulations.

## 108 - Prosecution and Progress

108.00\_nat\_us\_02\_16\_2005

**108 Delete.**

Delete Section 108 in its entirety.

## 109 - Measurement and Payment

109.00\_nat\_us\_02\_17\_2005

### 109 Deletions

Delete the following entire subsections:

**109.06 Pricing of Adjustments.**

**109.07 Eliminated Work.**

**109.08 Progress Payments.**

**109.09 Final Payment.**

109.02\_nat\_us\_06\_16\_2006

### 109.02 Measurement Terms and Definitions.

**(b) Contract quantity.**

Add the following:

Contract quantities will be adjusted only when there are errors in the original design of 15% or more.

Change the following:

“(b) Cubic yard” to “(c) Cubic yard”.

Add the following definition:

**(p) Thousand Board Feet (Mbf).** 1,000 board feet based on nominal widths, thickness, and extreme usable length of each piece of lumber or timber actually incorporated in the job. For glued laminated timber, 1,000 board feet based on actual width, thickness, and length of each piece actually incorporated in the job.

## 155 - Schedules for Construction Contracts

155.00\_nat\_us\_05\_11\_2004

155 Delete.

Delete Section 155 in its entirety.

## 201 - Clearing and Grubbing

201.00\_nat\_us\_05\_01\_2006

### 201.02 Delete:

Delete Tree wound dressing material reference.

### 201.03 General.

Delete the last sentence.

### 201.04 Clearing.

Delete the last sentence of (d).

201.01\_nat\_us\_02\_18\_2005

### 201.01 Description

Replace with the following

This work consists of clearing and grubbing within clearing limits and other designated areas.

201.04\_nat\_us\_02\_18\_2005

### 201.04 Clearing.

Add the following:

When marked in advance, remove dead trees over 6 inches in diameter measured at 12 inches above the ground that lean toward the road and are tall enough to reach the roadbed.

201.04\_nat\_us\_03\_03\_2005

### Construction Requirements

### 201.04 Clearing.

Add the following:

Utilization standards for merchantable timber are listed below. Fall and buck merchantable material into lengths not to exceed 40 feet. Pieces (logs) meet utilization standards when such pieces would have met Utilization Standards if bucking lengths were varied to include such material.

### Minimum Utilization Standards

Length	Diameter (Inside Bark) at Small End	33-1/3% Net Scale in % of Gross Scale
8 feet	9.6 inches	

201.04\_nat\_us\_02\_22\_2005

#### 201.04 Clearing. (c)

Delete paragraph (c) and replace with the following:

(c) In areas outside the excavation, embankment, and slope rounding limits, cut stumps to within 12 inches or one-third of the stump diameter of the ground, whichever is higher, measured on the side adjacent to the highest ground. For timber sales, stump heights will meet the requirements of the Timber Sale contract.

#### 201.04 Clearing.

Delete subsection (d) and replace with the following:

(d) Do not cut vegetation less than 3 feet tall and less than 3 inches in diameter, that is within the clearing limits but beyond the roadway and not in a decking area, and that does not interfere with sight distance along the road.

Add the following:

(e) Trim branches of remaining trees or shrubs to give a clear height of 14 feet above the roadbed unless otherwise indicated. Trim tree limbs as near flush with the trunk as practicable.

(f) Remove brush from log decks. Deck logs so that logs are piled parallel to one another; can be removed by standard log loading equipment; will not damage standing trees; will not interfere with drainage, and will not roll. Keep logs in log decks free of brush and soil.

**201.06 Disposal.**

Delete the first sentence of this subsection and substitute the following:

Merchantable timber removed from Forest Service land is subject to the Forest Resources Conservation and Shortage Relief Act of 1990 (PL 101-382; 104 Stat. 714-726; 16 USC 620 et. seq.). Do not export timber from the United States or use in direct or indirect substitution for unprocessed timber exported from the United States, from private lands by Purchaser, or any person as defined in Section 493 (16 USC 620e) of the Act.

Unless Forest Service determines that circumstances warrant a written waiver or adjustment, (1) hammer brand all products on both ends with an assigned contract brand before removal from the project site, (2) hammer brand each product exempt from domestic processing on both ends with an exempt brand registered for use on exempt logs from National Forest, and (3) paint all domestic processing products on both ends with 2 inch circle of yellow paint according to Interim Specification 2400-400 (available upon request). Paint or brand products before removing them from project site unless approved by the CO. Brands and yellow paint must remain on logs until they are processed.

Contractor may remanufacture logs into different log lengths as approved. Repaint or rebrand all remanufactured pieces. Pay all surveillance costs except that Forest Service may waive such payment if such costs are minor and part of normal remanufacturing operations.

## 203 - Removal of Structures and Obstructions

203.01\_nat\_us\_02\_25\_2005

### 203.01 Description.

Delete and replace with the following:

This work consists of disposing of construction slash and debris, salvaging, removing, and disposing of buildings, fences, structures, pavements, culverts, utilities, curbs, sidewalks, and other obstructions.

203.08\_nat\_us\_02\_24\_2005

### 203.08 Payment

Add the following:

Disposal of construction slash will be compensated under the designated pay item in Section 201.

## 230 - Roadside Brushing

230.00\_0114\_us\_08\_04\_2005

### Description

**230.01 Work.** This work consists of removing all vegetative material including limbs, residual slash, live roadside brush, and small trees within the brushing limits designated on the plans.

### Construction

**230.02 Brushing.** Cut all brush and small trees (6 inches diameter, or less, at the point of cut) inside the brushing limits and outside the roadbed no higher than 4 inches above ground level (6 inches for machine brushing). If rocks or other obstructions are encountered, cut no higher than 6 inches above the obstruction. Limb live trees with a diameter larger than 6 inches to provide a clear height of 14 feet above the road surface.

Cut all brush and trees located on the roadbed as nearly flush to the road surface as possible so stumps will not become a hazard to vehicle tires.

**230.03 Windfalls.** Limb windfalls lying within or across the brushing limits, cut off at the top of the existing cut slope or 5 feet from the shoulder on the fill slope. Dispose of windfall material as slash.

**230.04 Road Junctions.** Do not deposit brushing debris on the roadway of adjoining roads.

**230.05 Slash Treatment.** Scatter slash outside the brushing limits without damaging residual trees. Slash is defined as any material that has a length greater than 36 inches or a diameter greater than 2 inches at any point. Do not deposit material in streams, streambeds, culvert inlets or outlets, drainage ways, or cattle guards.

**230.06 Acceptance.** Roadside brushing will be evaluated under Subsection 106.02.

### Measurement

**230.07 Method.** Measure the Section 230 items listed in the bid schedule according to Subsection 109.02 and the following.

Linear measurements will be horizontal along the road centerline.

Quantities will be the number of miles (or stations) and fractions thereof along the road centerline.

### Payment

**230.08.** The accepted quantities will be paid at the contract price per unit of measurement for the section 230 pay items listed in the bid schedule. Payment will be full compensation for the work prescribed in this section. See Subsection 109.05.

## 301 - Untreated Aggregate Courses

301.00\_nat\_us\_03\_03\_2005

### 301 Title Change.

Change the title to: Section 301 Aggregate Courses

301.01\_nat\_us\_03\_03\_2005

### 301.01 Work.

Add the following:

Work includes producing aggregate by pit-run, grid rolling, screening, or crushing methods, or placing Government-furnished aggregate. Work may include additive mineral filler, or binder.

301.02\_nat\_us\_05\_16\_2005

### 301.02 Material.

Add the following:

Bentonite	725.30
Calcium Chloride Flake	725.02
Lignon Sulfonate	725.20
Magnesium Chloride Brine or Calcium Chloride Liquid	725.02

301.03\_nat\_us\_09\_14\_2005

### 301.03 General.

Add the following:

Written approval of the roadbed is required before placing aggregate.

For pit run or grid-rolled material, furnish material smaller than the maximum size. No gradation other than maximum size will be required for pit-run or grid-rolled material. For grid rolling, use all suitable material that can be reduced to maximum size. After processing on the road, remove all oversize material from the road and dispose of it as directed by the CO.

Provide additives or binder, if required, at the proportions specified.

Develop and use Government furnished sources according to Section 105.

If the aggregate is produced and stockpiled before placement, handle and stockpiled according to Section 320. Establish stockpile sites at locations approved. Clear and grub stockpile sites according to Section 201.

**301.04 Mixing and Spreading.**

Delete the first sentence of the first paragraph and add the following:

Ensure that aggregate and any required additives, water, mineral filler, and binder are mixed by the specified method except, if crushed aggregate products are being produced and mineral filler, binder, or additives are required, uniformly blend following crushing. Control additive proportions to 0.5 percent dry weight.

**(a) Stationary Plant Method.** Mix the aggregate with other required materials in an approved mixer. Add water during the mixing operation in the amount necessary to provide the moisture content for compacting to the specified density. After mixing, transport the aggregate to the jobsite while it contains the proper moisture content, and place it on the roadbed or base course using an aggregate spreader.

**(b) Travel Plant Method.** After placing the aggregate for each layer with an aggregate spreader or windrow-sizing device, uniformly mix it with other required materials using a traveling mixing plant. During mixing, add water to provide the necessary moisture content for compacting.

**(c) Road Mix Method.** After placing the aggregate for each layer, mix it with other required materials at the required moisture content until the mixture is uniform throughout. Mix aggregate, water, and all other materials until a uniform distribution is obtained.

Spread the aggregate in a uniform layer, with no segregation of size, and to a loose depth that will provide the required compacted thickness.

When placing aggregate over geotextile, place aggregate in a single lift to the full depth specified.

Route and distribute hauling and leveling equipment over the width and length of each layer.

301.05\_nat\_us\_05\_17\_2005

**301.05 Compacting**

Delete and replace with the following:

Compact each layer full width. Roll from the sides to the center, parallel to the centerline of the road. Along curbs, headers, walls, and all places not accessible to the roller, compact the material with approved tampers or compactors.

Compact the aggregate using one of the following methods as specified:

**Compaction A.** Operating spreading and hauling equipment over the full width of the travelway.

**Compaction B.** Operate rollers and compact as specified in Subsection 204.11(a)(1).

**Compaction C.** Moisten or dry the aggregate to a uniform moisture content between 5 and 7 percent based on total dry weight of the mixture. Operate rollers and compact as specified in Subsection 204.11(a)(1).

**Compaction D.** Compact to a density of at least 95 percent of the maximum density, as determined by AASHTO T 99, method C or D.

**Compaction E.** Compact to a density of at least 96 percent of the maximum density, as determined by the Modified Marshall Hammer Compaction Method (available upon request from USDA Forest Service, Regional Materials Engineering Center, P.O. Box 7669, Missoula, MT 59807).

**Compaction F.** Compact to a density of at least 95 percent of the maximum density, as determined by AASHTO T 180, method C or D.

**Compaction G.** Compact to a density of at least 100 percent of the maximum density as determined by the Modified Marshall Hammer Compaction Method (available upon request from USDA Forest Service, Regional Materials Engineering Center, P.O. Box 7669, Missoula, MT 59807).

For all compaction methods, blade the surface of each layer during the compaction operations to remove irregularities and produce a smooth, even surface. When a density requirement is specified, determine the in place density and moisture content according to AASHTO T 310 or other approved test procedures.

301.06\_nat\_us\_03\_03\_2005

### **301.06 Surface Tolerance.**

**Add the following:**

#### **Thickness and Width requirements:**

The maximum variation from the compacted specified thickness is ½ inch. The compacted thickness is not consistently above or below the specified thickness and the average thickness of 4 random measurements for any ½ mile of road segment is within + ¼ inch of the specified thickness.

The maximum variation from the specified width will not exceed +12 inches at any point. The compacted width is not consistently above the specified width and the average of any four random measurements along any ½ mile of road segment is within +4 inches of the specified width.

301.08\_nat\_us\_03\_30\_2005

Add the following to the 301.08(b) Plasticity Index first sentence:

“and under 703.05(c)(1)”.

301.09\_nat\_us\_07\_07\_2005

**301.09 Measurement.**

Replace the second paragraph with the following:

Measure aggregate by cubic yard compacted in place when payment is by contract quantities.

301.10\_nat\_us\_03\_03\_2005

**301.10 Payment**

Delete the following:

adjusted according to Subsection 106.05

## 602 - Culverts and Drains

602.03\_nat\_us\_09\_06\_2005

### 602.03 General.

#### Add the following:

Ensure that the final installed alignment of all pipe allows no reverse grades, and does not permit horizontal and vertical alignments to vary from a straight line drawn from center of inlet to center of outlet by more than 2 percent of pipe center length or 1.0 feet, whichever is less.

## 625 - Turf Establishment

625.03\_nat\_us\_07\_02\_2007

### 625.03 General.

Delete this subsection and replace with the following:

Apply turf establishment to prepared ground or any disturbed area between April 15<sup>th</sup> and October 15<sup>th</sup>. Apply turf establishment to the areas shown on the plans or worklists within 7 days after completion of ground disturbing activities. Unless otherwise specified in writing by the CO apply turf establishment after each 1000 foot section of road has been constructed to template lines. Seeded areas damaged by construction activities shall be reseeded within 10 days of the damage. Do not seed during windy weather or when the ground is excessively wet, frozen, or snow covered. Assure that all seed and mulch used in the work conforms to the weed free requirements of Section 713.

### 625.04 Preparing Seedbed.

Delete entire subsection and replace with the following:

Ensure that the surface soil is in a roughened condition favorable for germination and growth.

### 625.05 Watering

Delete entire subsection.

### 625.06 Fertilizing.

Delete entire subsection and replace with the following:

Apply fertilizer having a chemical analysis as listed below by the following methods.

(a) **Dry Method.** Apply the fertilizer with approved mechanical equipment. Hand operated methods are satisfactory on areas inaccessible to mechanical equipment.

(b) **Hydraulic method.** Use hydraulic-type equipment capable of providing a uniform application using water as the carrying agent. Add fertilizer to the slurry and mix before adding seed. Add the tracer material when designated by the CO.

**Fertilizer.** Apply fertilizer at the rate of 450 pounds per acre. Insure that the fertilizer meets the following chemical analysis:

<u>Nutrient</u>	<u>Percent</u>
Nitrogen, N .....	<u>10</u>
Phosphorus, P <sub>2</sub> O <sub>5</sub> .....	<u>20</u>
Potassium, K .....	<u>20</u>

**625.07 Seeding.**

Delete the first sentence and add the following.

Apply seed mix by the following methods:

(a) **Dry method.** Delete the third sentence.

Add the following after subsection (b).

**Seed Mix.** Furnish and apply the following kinds and amounts of pure live seed from Ernst Conservation Seeds, 9006 Mercer Pike, Meadville, PA (800) 873-3221 or Fax (814) 336-5191 or [www.ernstseed.com](http://www.ernstseed.com) Native Right-of Way Woods Seed Mix with Annual Ryegrass-ERNMX-132-1:

<u>Type of Seed</u>	<u>Quantity of Pure Live Seed (Lbs/Acre)</u>
1. 30% Virginia Wild Rye	9
2. 20% Annual Rye Grass	6
3. 15% Shelter Switchgrass	4.5
4. 10% Creeping Red Fescue	3
5. 5% Autumn Bentgrass	3
6. 5% Fox Sedge	3
7. 5% Showy Tick Trefoil	3
8. 5% Nimble Will	3
9. 5% Tioga Deer Tongue	3

Total Seeding Rate 30lb per acre

Determine the pounds of seed to be furnished per acre by dividing the pounds of pure live seed required per acre by the product of the percent purity and percent germination.

**625.08 Mulching.**

Delete the entire subsection and replace with the following:

Apply Mulch within 24 hours after seeding by the following methods.

(a) **Dry Method.** Apply mulch with a hand spreader or a spreader utilizing forced air at a rate of 4000 pounds per acre. Anchor the mulch with an approved stabilizing emulsion tackifier at a rate of 0 gallons per acre. Do not mark or deface structure, pavements, utilities, or plant growth with tackifier.

(b) **Hydraulic Method.** Apply mulch in a separate application from the seed using hydraulic-type equipment according to Subsection 625.07(b). Apply wood fiber or grass straw cellulose fiber mulch at a rate of 775 pounds per acre.

Apply bonded fiber matrix hydraulic mulch at a minimum rate of 775 pounds per acre. Apply so no hole in the matrix is greater than 0.04 inches. Apply so that no gaps exist between the matrix and the soil.

Inaccessible areas may be mulched by hand. Apply mulch uniformly over the entire disturbed area.

**625.09 Protecting and Caring for Seeded Areas**

Delete the first sentence and add the following:

Protect and care for seeded areas until final acceptance.

**625.11 Measurement.**

Delete the entire Subsection and replace with the following:

Measure the Section 625 items listed in the bid schedule according to Subsection 109.02.

## 633 - Permanent Traffic Control

633.02\_nat\_us\_03\_03\_2005

### 633.02 Material.

#### Add the following subsections

Protective Overlay Film	718.02
Edge Film	718.02

633.03\_nat\_us\_03\_03\_2005

### 633.03 General.

#### Delete the subsection and add the following:

Furnish traffic control devices and guide signs according to the MUTCD, approved USDA-FS and state supplements, the current edition of USDA-FS EM-7100-15 Sign and Poster Guidelines for the Forest Service, and Standard Highway Signs published by FHWA. Submit the sign list for approval before ordering.

633.05\_nat\_us\_03\_03\_2005

### 633.05 Panels.

#### Add the following:

Apply protective overlay film and top edge film as required and according to with manufacturer's recommendations.

Delete the sentence: "Use antitheft fasteners where possible" in the fifth paragraph and replace it with the following: "For each sign panel use at least one antitheft fastener."

## 635 - Temporary Traffic Control

635.03\_nat\_us\_05\_13\_2004

### 635.03 General.

#### Add the following:

Install temporary traffic control signs to temporary posts or approved temporary sign mounts.

## 651 - Development of Pits & Quarries

651.00\_nat\_us\_03\_02\_2005

### Description

**651.01** This work consists of clearing, grubbing, stripping topsoil, removing overburden, constructing access roads, conducting restoration activities, and performing other incidental work required for pit or quarry development.

### Construction Requirements

**651.02 General.** Submit a plan of operations according to Section 105. Perform all work in accordance with Sections 105, 201, 203, 204, 625, and 635, landscape preservation requirements, and the approved pit and quarry development plan of operations. Perform the work in accordance with MSHA 30 CFR, part 56.

**651.03 Acceptance.** Developing pits and quarries will be evaluated under Subsections 106.02 and 106.04.

### Measurement

**651.04** Measure the Section 651 items listed in the bid schedule according to Subsection 109.02.

### Payment

**651.05** The accepted quantities will be paid at the contract price per unit of measurement for the Section 651 pay items listed in the bid schedule. Payment will be full compensation for the work prescribed in this Section. See Subsection 109.05.

## SPS 703 AGGREGATE

Add the following: **703.20 Driving Surface Aggregate**. All Driving Surface Aggregate (DSA) is to be derived from natural limestone formations. Stone is defined as rock that has been crushed; rock is defined as consolidated mineral material. For use in this program, both are restricted to that which has been mined or quarried from existing bedrock formations.

All components of the aggregate mix are to be derived from crushed parent rock material that meets program specifications for abrasion resistance, pH and freedom from contaminants. Ninety-eight percent (98%) of the fines passing the #200 sieve must be parent rock material. No clay or silt soil may be added. The amount of particles passing the #200 sieve shall be determined using the washing procedures specified in PTM No. 100.

Size: The required amount and allowed ranges, determined by weight, for various size particles are:

PASSING SIEVE	LOWER%	HIGH%
1 ½ inch	100%	
¾ inch	65%	90%
#4	30%	65%
#16	15%	30%
#200	10%	20%

LA Abrasion: The acceptable limit is measured by weight loss is "less than 40% loss". Los Angeles Abrasion test, AASHTO T-96 (ASTM C 131) shall be used to determine this property. Existing tests made for and approved by PennDOT will be accepted.

Sulfate Test: Soundness or resistance to freeze/thaw (i.e. sulfate test) is not specified for this application because a gravel road driving surface aggregate is not bound within a concrete or asphalt mix.

pH: Aggregate must be within the range of pH 6 to pH 9 as measured by EPA 9045C.

Optimum Moisture: Material is to be delivered and placed at optimum moisture content as determined for the particular source. The optimum percentage moisture is to be identified by the supplier in the bid purchasing documents. Loads with excessive moisture shall be rejected. Water draining from the tailgate, excess material sticking to the roller drum or the inability to compact the material are field indicators of excess moisture. In addition, if a load is too dry or does not have enough fines it will be rejected. Visual inspection of the load and poorly consolidated material after compactive effort are field indicators of low moisture or poor product gradation.

Transport: Tarps are to be used to cover 100% of the load's exposed surface from the time of loading until immediately before dumping. This requirement includes standing time waiting to dump.

Aggregate producers are required by the program to certify that the aggregate they deliver conforms to the program specifications. To eliminate segregation of material, stockpiling of material at jobsite will not be permitted unless authorized by COR.

The following are "Local" sources for this material:

Hawbaker - Turtlepoint, PA. 814-237-1444 or 814-642-2500

New Enterprise Stone & Lime Co. Tyrone, PA 814-695-4405

Road Preparation Specifications: The road surface to receive the aggregate should have template with crown of 2% or  $\frac{1}{4}$  inch per foot. The receiving surface is to be scarified to permit knitting of the aggregate.

Driving Surface Aggregate Placement: Minimum compacted depth of four inches is to be established for driving surface. Driving Surface Aggregate is to be applied by tailgate spreading full depth in small quantities and with a spreader box in quantities over 5000 tons. Material when placed shall be compacted as follows: Beginning on the lower or berm side of the crown, begin rolling and work your way to the top of the crown by overlapping the successive longitudinal passes. Do not run the roller lengthwise directly on the crown. Compaction with truck tires is not accepted. Steel wheel rollers other than vibratory shall be capable of exerting a force of not less than 250 pounds per inch of width of the compression roller or rollers. Rollers shall be self propelled with a minimum weight of 6 tons. Contractor must have certification in writing that material placed is Driving Surface Aggregate meeting this specification.

1" Minus Aggregate (DSA Gravel non limestone) Size: The required amount and allowed ranges, determined by weight, for various size particles are:

PASSING SIEVE	LOWER%	HIGH%	
1 $\frac{1}{2}$ inch	100%		
$\frac{3}{4}$ inch	65%	95%	
#4	30%	65%	LA Abrasion < 40%
#16	15%	30%	Sulfate Test - Not Applicable
#200	10%	15%	PH between 6 and 9

Material available at Glenn O. Hawbacker - Pittsfield Pit 814-563-7911.

**Pennsylvania 2A Gradation:**

The required amount and allowed ranges, determined by weight, for various size particles are:

PASSING SIEVE	LOWER%	HIGH%	
2 inch	100%		
$\frac{3}{4}$ inch	52%	100%	
#4	24%	50%	LA Abrasion < 40%
#16	10%	30%	Sulfate Test - Not Applicable
#200	0%	10%	PH between 6 and 9

## SPS 705 - Rock

Replace 705.02 with the following:

705.02 **Riprap Rock.** Furnish rock sound, free from structural defects and foreign substances such as soil, shale, and organic materials. Use rock conforming to the following requirements:

No shale seams

Hard and angular shaped rock with neither width nor thickness less than one-third its length.

Minimum specific gravity of 2.5 as determined according to AASHTO T 85, bulk saturated, but surface-dry basis.

Each load of rock well-graded, from smallest to the largest size

Class, Size No.	Percent Passing (Square Openings)				
	R-7	R-6	R-5	R-4	R-3
Rock Size (inches)					
30	100				
24		100			
18	15-50		100		
12	0-15	15-50		100	
9			15-50		
6		0-15		15-50	100
4			0-15		
3				0-15	15-50
2					0-15
Nominal					
Thickness	36	30	24	18	12