DEPARTMENT OF AGRICULTURE
FOREST SERVICE
REGION 9
ALLEGHENY NATIONAL FOREST

Kemp Run IRTC Service Work – FR152 & FR228

Project 3	**FR152**	**Windy City**	**0.7 Miles Reconditioning**
Project 4	**FR228**	**Zimmerman Tower**	**0.1 Miles Reconditioning**

Marienville Ranger District
Elk County
Pennsylvania

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Appendix A	Supplemental and Special Project Specifications

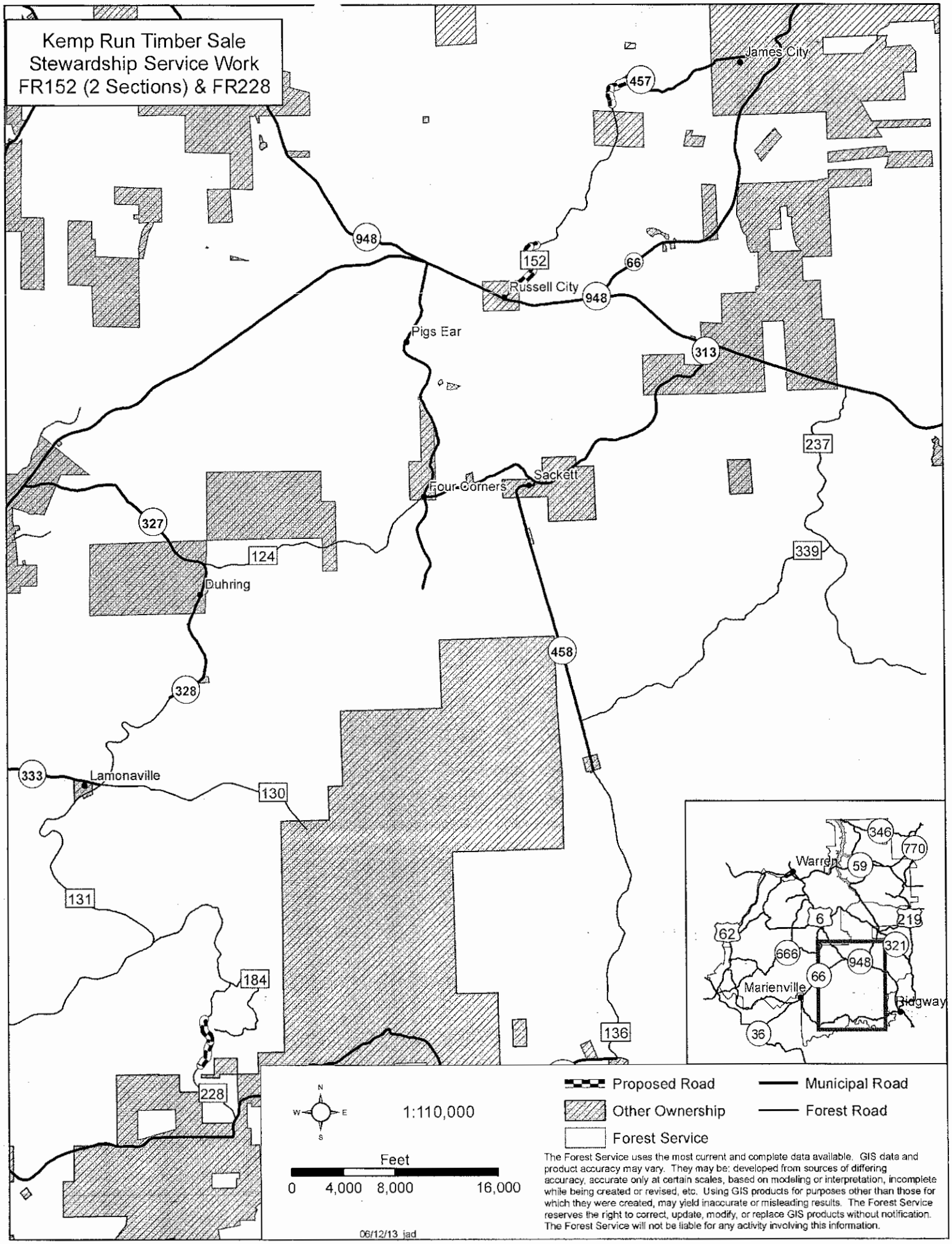
Plans are to be used with "Standard Specifications for Construction of Roads and Bridges on Federal Highways Projects FP-03" with Special Project Specifications to include in this contract.

Prepared By:

Approved by:

6/13/13

District Ranger **Date**


Kemp Run Timber Sale
Stewardship Service Work
FR152 (2 Sections) & FR228
James City
457
948
152
66
Russell City
948
Pigs Ear
313
237
Four Corners
Sackett
327
124
339
Duhring
458
328
333
Lamonaville
130
131
184
136
228
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Warren
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1:110,000
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0
4,000
8,000
16,000
Proposed Road
Other Ownership
Forest Service
Municipal Road
Forest Road
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06/12/13 jad

ROAD SUMMARY

SPECIFIED ROADS

a. Description of Work:

Project 3 – Reconstruction - FR 152
Project 4 – Reconstruction - FR228

Mobilization, DSA Limestone, Placed Riprap, Culvert Removal and Installation, Road Reconditioning, and Seeding & Mulching

b. Construction Costs:

Road Number	Miles
FR 152	0.7
FR 228	0.1
Total:	**0.8**

Completion Date: 9/30/2014

SCHEDULE OF ITEMS

Project 3 - FR 152

ITEM	DESCRIPTION	UNIT	QTY
15101	Mobilization	All	1
20301	Removal of culverts	Each	6
25102	Placed rip rap, R3	TON	28
25102	Placed rip rap, R4	TON	22
30115	Aggregate surface course, DSA limestone, compaction method A	TON	1323
30116	Screened aggregate, AASHTO #8 Stone	Ton	5
30326	Road reconditioning	Mile	0.7
30806	Bedding and backfill aggregate, PA-2A, compaction method A	TON	345
60211	18 inch aluminized steel, type 2, corrugated steel pipe, 0.064 inch thickness	Linear Foot	148
60201	24 inch steel pipe culvert	Linear Foot	50
60211	30 inch aluminized steel, type 2, corrugated metal pipe, 0.079 Inch thickness	Linear Foot	28
60302	57 inch span, 38 inch rise aluminized steel, type 2, corrugated Metal pipe, 0.109 inch thickness	Linear Foot	32
60302	81 inch span, 59 inch rise aluminized steel, type 2, corrugated Metal pipe, 0.109 inch thickness	Linear Foot	34
62503	Seeding, hydraulic or dry method	All	1

Project 4 - FR 228

ITEM	DESCRIPTION	UNIT	QTY
15101	Mobilization	All	1
30115	Aggregate surface course, DSA limestone, compaction method A	Ton	370
30326	Road reconditioning	Mile	0.1

FR 152					
Pay Item	Description	Pay Unit	Estimated Quantity	Unit Price	Extended Total
15101	Mobilization	All	1		
20301	Removal of culverts	Each	6		
25102	Placed riprap, R3	TON	28		
25102	Placed riprap, R4	TON	22		
30115	Aggregate surface course, DSA limestone, compaction method A	TON	1323		
30116	Screened aggregate, AASHTO #8 Stone	TON	5		
30326	Road Reconditioning	Mile	0.7		
30806	Bedding and backfill aggregate, PA-2A, compaction method A	TON	345		
60211	18 inch aluminized steel, type 2, corrugated steel pipe, 0.064 inch thickness.	LF	148		
60201	22 inch steel pipe culvert	LF	50		
60211	30 inch aluminized steel, type 2, corrugated steel pipe, 0.079 inch thickness.	LF	28		
60302	57 inch span, 38 inch rise aluminized steel, type 2, corrugated steel pipe, 0.109 inch thickness	LF	32		
60302	81 inch span, 59 inch rise aluminized steel, type 2, corrugated steel pipe, 0.109 inch thickness.	LF	34		
62503	Seeding hydraulic or dry method	All	1		
TOTAL					

Project 4 - FR 228					
Pay Item	Description	Pay Unit	Estimated Quantity	Unit Price	Extended Total
15101	Mobilization	All	1		
30115	Aggregate surface course, DSA limestone, compaction method A	TON	370		
30326	Road reconditioning	Mile	0.1		
TOTAL					

General Notes

***Prior to any earth disturbing activities, contractor shall call the Pennsylvania One Call System (800-242-1776) and all Oil & Gas Operators in the work area to determine locations of any underground utility lines.**

-All road work will be completed prior to timber haul, unless otherwise approved.

-Contractor is responsible for producing a project wide Erosion and Sediment Control Plan (Plan). This plan will be submitted to the Forest Service 15 days prior to commencement of construction activities. This Plan shall meet the objectives of the Commonwealth of Pennsylvania's Department of Environmental Protection (DEP) Erosion and Sedimentation Program Manual. Best Management Practices (BMPs) accepted by DEP shall be used in the Plan with the exception of any products containing straw. This work will be considered incidental to Section 151 Mobilization.

-When replacing culverts in live streams, contractor shall install silt fence and/or silt sock at approaches to live stream crossings to eliminate sediment in the stream course or as directed in the Erosion and Sediment Control Plan associated with the GP-11 or GP-7 stream crossing permit. Any sediment collected will be removed and ground will be stabilized with seed and mulch. Dewatering pumps will be used to redirect water out of the stream course at the time of stream crossing installation. Silt fence and silt sock will be removed only after vegetation is clearly re-established as determined by the Engineer. Forest Service is responsible for obtaining any Department of Environmental Protection GP-11 or GP-7 stream crossing permits and preparing a Soil Erosion and Sediment Control Plan specific to the permit application. This work will be considered incidental to Section 151 Mobilization.

-Contractor is responsible for maintenance of all Forest Service roads over which construction materials are hauled. Roads shall be bladed or shaped to restore travel way to the condition found prior to haul.

-Culvert cleaning and repair will be considered incidental to road reconditioning.

-Contractor shall furnish, erect and maintain the minimum barricades and warning signs identified in the Special Project Specifications until final inspection and acceptance, unless otherwise directed by the Engineer. Signs shall conform to the Manual on Uniform Traffic Control Devices (MUTCD). **Contractor shall install "ROAD CONSTRUCTION AHEAD" signs on all roads in this project area and at ATV trail crossings. Contractor's sign plan must be approved by Forest Service prior to work. Signs will be covered on weekends, holidays and any days when contractor is not working.**

-Oversize material and boulders encountered during construction or remaining after processing on the finished road surface will be removed or placed as directed by Forest Service.

-Aggregate quantities are estimated as compacted in place.

-Roads shall be completed in such a manner that water shall not pond on roadbed or in ditch lines.

-The Forest Service will mark clearing limits.

-All removed culverts shall be hauled off Federal lands and become the property of the contractor, unless otherwise indicated for salvage by the Forest Service. Steel pipe casings shall be returned to the Sheffield Work Center unless otherwise directed by the Engineer.

-Contouring, topsoil respreading, seeding and mulching of disturbed areas as determined by the Forest Service is required.

-DSA limestone shall be shipped at optimum moisture content not exceeding 15%. Limestone loads that fail test parameters will be rejected.

-Aggregate stockpiled for construction will be located on the existing road surface to assure maximum utilization of the material and eliminate disturbance of existing vegetated areas.

Project 3 - FR 152 – Windy City

NOTES:

1. Major utilities are located on either side of FR152. To the east are oil and gas utilities operated by ARG and to the west is a major electric line operated by First Energy. **Contractor must contact these companies to verify utility locations prior to construction.**
2. Construct lead off ditch according to Outlet/Lead Off Ditch Section
3. Install culvert according to Culvert Section and Skew Detail
4. Recondition road according to Typical Recondition Section
5. Construct drivable dip according to Grade Dip Detail

Station	Road Log/**Work Description**
0+00	Intersection of FR152 and FR325
4+50	OGM road right
6+15	**Remove 18" x 28' CMP, install 18" x 28' CMP, apply 23 TON 2A backfill**
8+00	**Install 18" X 28' CMP, 15 degrees right forward skew, apply 23 TON 2A backfill**
8+70	Turnout right
10+00 – 22+90	**Recondition road bed.**
10+60	**Road right, redefine ditch line right around existing road. Construct lead off ditch Left (this item incidental to road reconditioning)**
11+75	**OGM road right. Construct drivable dip across OGM as close to intersection with FR152 as feasible. Determine location with Forest Service representative in field. (This item included as additional road reconditioning)**
13+45	**Construct lead off ditch right (this item incidental to road reconditioning)**
14+50 – 22+90	**Place Limestone DSA 5" deep and 16' wide (440 TON)**

16+25	**Install 18" X 28' CMP, apply 23 TON 2A backfill**
16+50	OGM road left
17+60	**Remove existing 48" x 47' culvert and install an 81" x 59" x 38' Skew culvert to the left 4'. Apply 115 TON 2A backfill. Bury the culvert inlet 2 feet and the culvert outlet 1.5 feet lower than existing culvert. Place 5 tons of R4 inside culvert at inlet and 5 tons of R4 inside culvert at outlet and form a channel with banks. This should extend 8 feet in from each end of the culvert. Place 5 tons of DSA and 5 tons of AASHTO #8 gravel on top of rip rap to fill in the voids. Place 5 tons of R4 in outlet pool.**
18+20	Turnout left
20+55	OGM road right
22+90	OGM Road left
25+00	**Install 18" X 32' CMP, apply 23 TON 2A backfill.**

197+45 to 214+25	**Recondition road and place Limestone DSA 5" deep by 16' wide (875 TON)**
199+12	**Remove 24" x 28' culvert, install a 57" x 38" x 32' CMP. Apply 69 TON 2A backfill. Bury the culvert inlet 2.5 feet and the culvert outlet 1.5 feet lower than existing culvert. Place 7 tons of R4 at the culvert outlet and form a low-water channel with banks. Place 3 tons of Limestone DSA on top of the outlet riprap to fill voids.**
199+20	**Clean leadoff ditch right. Construct leadoff ditch left by cutting through bank (this item incidental to road reconditioning)**
202+05	**Remove 18" x 28' culvert, install 24" x 50' steel casing on left forward skew. Apply 23q TON 2Abackfill. Construct new 200' lead off ditch parallel with OGM well pad. Line lead off ditch with R3 Rip Rap (23 Ton). Remove existing 18" x 30' driveway culvert.**

203+70	OGM Road Right
204+75	**Remove 18" x 26' CMP and replace with a 30" x 28' CMP, apply 23 TON 2A backfill. Bury inlet 12", bury outlet 6".**
206+60	**Construct lead off ditch left, place 5 tons R3 limestone Rip Rap at outlet (this item included as additional road reconditioning)**
209+25	**Install 18" x 32' CMP above spring to divert road runoff, 15 degree left forward skew, apply 23 TON 2A backfill, construct 75' lead off ditch, remove forked maple tree.**
212+85	**Construct lead off ditch left (this item incidental to road reconditioning)**
214+25	End road work
214+45	Intersection with FR327-1
231+45	Intersection with SR 66
Waste Disposal:	Additional excavated material not suitable to use as fill may be disposed of 50' off of roadway. Place 12" filter sock as barrier between waste material and surrounding area prior to discarding any waste material. Seed and mulch when complete. **Waste can be disposed of at stations:** **7+20** on the right side of road **27+83** on left side of road **35+38** on left side of road **196+07** on left side of road **201+25** on left side of road **203+62** on left side of road or **207+86** on left side of road

Project 4 - FR 228 Zimmerman Tower (Level C)

Note: Recondition road according to Typical Recondition Section

Station	Road Log/**Work Description**
0+00	Edge of FR 131
201+10 to 205+10	**Recondition road bed, apply DSA limestone 5" deep by 14' wide (185 TON)**
233+85 to 237+85	**Recondition road bed, apply DSA limestone 5" deep by 14' wide (185 TON)**
237+85	End road work

ELK-13-005
RECEIVED MAR 2 2 2013

EROSION & SEDIMENTATION CONTROL PLAN
FOR
FR 152 Culvert Replacement Project
HIGHLAND TOWNSHIP, ELK COUNTY, PENNSYLVANIA

March 2013

Prepared by:

U.S.D.A. Forest Service
4 Farm Colony Drive
Warren, PA 16365
814-728-6169

U.S.D.A. Forest Service- Allegheny National Forest
4 Farm Colony Drive
Warren, PA 16365
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RECEIVING STREAM CLASSIFICATION:

The USDA Forest Service, Allegheny National Forest plans to replace an undersized culvert on FR 152 that crosses an unnamed tributary to Martin Run. The Chapter 93 classification is High Quality-CWF. This stream is a Wild Trout Stream. In-stream work will not be completed between October 1 and December 31.

PROJECT DESCRIPTION:

At the UNT to Martin Run Crossing located on the project map, an existing 48" x 47' culvert will be removed and an 81" x 59" x 38' culvert will be installed. The culvert inlet will be buried 2 feet and the outlet will be buried 1.5 feet lower than the existing culvert. Earth disturbance activities will be kept to the roadway as much as possible, and will be limited to a 60' x 45' area along the stream. Excess fill material will be removed from the floodway and stockpiled. The proposed crossing will be backfilled with roadway sides sloped at (2:1). Less than 0.1 acre (60' x 45') will be disturbed by the culvert replacement project. Stream impacts will total 360 square feet (6' wide stream x 60' long).

The limits of earth disturbance are shown on the plan map. All construction activities must be performed within the designated disturbance limits.

The objective of the project is to replace the crossing with a properly sized pipe that will allow for the passage of high flows and aquatic organisms through the crossings. The existing pipe will be removed and hauled off site and disposed of at a DEP approved waste site. The contributing watershed area is 243 acres. Refer to the enclosed map for the project location. Watershed area and 100 year flood flow were calculated using USGS StreamStats. This culvert is designed to pass 100 year flood flows with 0.8 Head water to depth ratio. It is also designed to retain stream bed material inside the culvert.

DIRECTIONS TO THE SITE:

Starting in Chafee at the intersection of SR 948 and SR 66, travel east for 1.4 miles. Turn left onto FR 152 and travel north for 4 miles until you reach the unnamed tributary to Martin Run stream crossing.

SOILS TYPES:

The material properties of the native soils have no impact on this project because the proposed excavation will take place in the Forest Service roadway consisting of approximately 1.5 feet of non-native compacted fill material. Disturbance off of the roadway will be minimized as much as possible

The native soil type encountered onsite has been identified using the Soil Map online access information presented by Penn State Cooperative Extension Geospatial Technology Program. The following soils have been identified.

Soil Map Unit- BrB
- Brinkerton silt loam, 3 to 8 percent slopes. Poorly drained.
- Potential Erosion Hazard: Moderate due to Slope/erodibility

CONSTRUCTION SEQUENCE:

1. Work in dry or low-flow conditions. Set up a bypass pump system for water diversion (e.g. sandbag dam and bypass pump). The culvert installation and placement of riprap below the culvert will all be completed from the roadway. There will be minimal disturbance off of the road way.

2. Remove existing culvert and excavate trench to accommodate the new culvert. All material excavated during the culvert removal shall be stockpiled away from areas affected by flood waters or wetlands and stabilized within 24 hours. Temporary stockpiles should be surrounded with Filter sock

3. Install new culvert. Skew culvert to the left 4'. Bury the culvert inlet 2 feet and the culvert outlet 1.5 feet lower than existing culvert (See Culvert Section).

4. Remove upstream sediment build up and debris from stream bed to smooth transition from upstream channel to culvert. Place excavated stream bed material in culvert as a subgrade material. If there is too much fines or soil in the material, move to stockpile area.

5. Backfill and compact fill material around the new culvert.

6. Place 5 tons of R4 inside culvert at inlet and 5 tons of R4 inside culvert at outlet and form a channel with banks. This should extend 8 feet in from each end of the culvert. Place 5 tons of AASHTO #8 gravel and 5 tons of DSA on top of rip rap to fill in the voids. Place 5 tons of R4 in outlet pool.

7. Fill roadway side slopes to a finished grade of 2H:1V.

8. Remove waste material stockpile and stabilize area. Install filter socks where needed to minimize sedimentation.

9. Permanently seed and mulch all disturbed areas outside of the roadway.

10. Haul the removed pipe and dispose of at a DEP approved waste site.

NOTE: Site stabilization is achieved when a minimum of 70% perennial vegetated cover is established on all disturbed areas.

11. After site stabilization is achieved, remove temporary erosion control measures.

TEMPORARY CONTROL MEASURES:

The following erosion and sedimentation control measures are temporary:

1. Compost Filter Socks – used to control sheet flow runoff from disturbed areas or material stockpiles.

PERMANENT CONTROL MEASURES:

The following erosion control measures are permanent controls:

1. Vegetative and mulch surface stabilization

Soil Preparation in areas of compacted soils and/or addition of rock/surfacing material: Loosen soil to a depth of one inch or depth sufficient to allow soil to seed contact. If rock material is placed for stabilization, it must be scraped-off/removed from planting areas to allow sufficient amount of soil to be exposed/manipulated for planting.

Recommended Seed Mixes and Rates of Application:

ERNMX-181 Native Steep Slope Mix with Annual Ryegrass Seeding Rate 30 lb per acre or 1 lb per 1,000 sq ft. http://www.ernstseed.com/seed-mix/?category-id=60

- 24% Little Bluestem, FIG PA Ecotype (Schizachyrium scoparium, FIG PA Ecotype)
- 20% Annual Ryegrass (Lolium multiflorum (L. perenne var. italicum))
- 12% Canada Wild Rye (Elymus canadensis)
- 11% Indiangrass, 'Prairie View', IN Ecotype (Sorghastrum nutans, 'Prairie View', IN Ecotype)
- 8% Virginia Wild Rye, PA Ecotype (Elymus virginicus, PA Ecotype)
- 4% Switchgrass, 'Cave-In-Rock' (Panicum virgatum, 'Cave-In-Rock')
- 3% Autumn Bentgrass, APB (Agrostis perennans, APB)
- 3% Ticklegrass (Rough Bentgrass), PA Ecotype (Agrostis scabra, PA Ecotype)
- 3% Purple Top (Tridens flavus)

- 2% Partridge Pea, PA Ecotype (Chamaecrista fasciculata (Cassia f.), PA Ecotype)
- 2% Wild Bergamot (Monarda fistulosa)
- 2% Tall White Beard Tongue, PA Ecotype (Penstemon digitalis, PA Ecotype)
- 2% Black Eyed Susan, CP NC Ecotype (Rudbeckia hirta, CP NC Ecotype)
- 2% Lance Leaved Coreopsis, CP NC Ecotype (Coreopsis lanceolata,CP NC Ecotype)
- 1% Marsh (Dense) Blazing Star (Spiked Gayfeather) (Liatris spicata)
- 1% Purple Coneflower (Echinacea purpurea)

Total: 100%

Mulching

- One ton per acre of straw or hydroseed.
- No fertilizer or lime is to be applied.

Site stabilization is achieved when a minimum of 70% perennial vegetated cover is established on all disturbed areas.

MAINTENANCE OF EROSION CONTROL FACILITIES:

Inspections should be conducted weekly and/or after each significant storm event. All necessary cleaning, repair, and/or maintenance should be made immediately to maintain all erosion control measures. A written report will be completed documenting each inspection and all BMP repair or replacement and maintenance activities.

The following maintenances must be performed until stabilization is achieved onsite.

1. **Compost Filter Socks** - Accumulated Sediment shall be removed when it reaches ½ the above ground height of the sock and disposed in the manner described elsewhere in the plan. Damaged socks shall be repaired according to manufacturer's specifications or replaced within 24 hours of inspection.

2. **Vegetative Surface Stabilization** – Disturbed area's failing to establish vegetation shall be re-seeded and re-mulched according to the original specifications.

3. **Pump Filter Bag** - A new bag and properly disposed when the bag has been filled to ½ its total capacity.

4. **Sandbag Headwall** – Inspect sandbag headwall and check for washout. Make necessary repairs maintain the integrity of the dam.

<u>COMPOST FILTER SOCK</u> – Sediment Removal Efficiency: HIGH. This device is an ABACT for HQ and EV watersheds. Compost filter socks are a type of contained compost filter berm. They consist of a biodegradable or photodegradable mesh tube filled (typically using a pneumatic blower) with a coarse compost filter media that meets certain performance criteria (e.g. hydraulic flow through rate, total solids removal efficiency, total suspended solids removal efficiency, turbidity reduction, nutrient removal efficiency, metals removal efficiency, and motor oil removal efficiency).

Filter socks are flexible and can be filled in place or filled and moved into position. They are especially useful on steep slopes. Heavy vegetation should be removed prior to installing the sock. Filter socks can also be used on rocky slopes if sufficient preparation is made to ensure good contact of the sock with the underlying soil along its entire length. They may also be used on pavement as a perimeter control. Socks used in this manner range in diameter from 8" to 32". Note: Some settlement of the tube typically occurs after installation. The diameter of the tube is the dimension to be used for design purposes (i.e. Figure 4.2). Socks with diameters less than 12" should only be used for residential housing lots of ½ acre or less that are tributary to a sediment basin or sediment trap.

As with other sediment barriers, filter socks must be placed parallel to contour with both ends of the sock extended upslope at a 45 degree angle to the rest of the sock to prevent end-arounds (See Figure 4.1). Socks placed on earthen slopes should be anchored with stakes driven through the center of the sock (see Standard Construction Detail 4-1) at intervals recommended by the manufacturer. Where socks are placed on paved surfaces, concrete blocks should be used immediately downslope of the socks to help hold the sock in place.

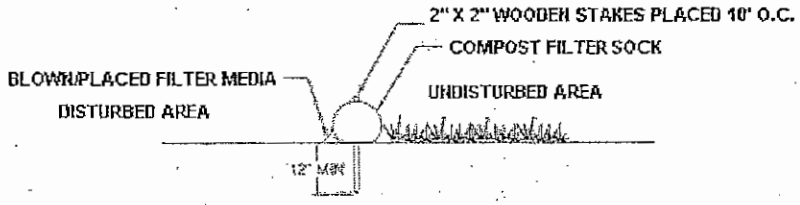
The maximum slope length above a filter sock should not exceed those shown in Figure 4.2.

The anticipated functional life of a biodegradable filter sock should be 6 months; for photodegradable socks 1 year. Projects with disturbances anticipated to last longer than the functional life of a sock should plan to replace the socks periodically or use another type of BMP.

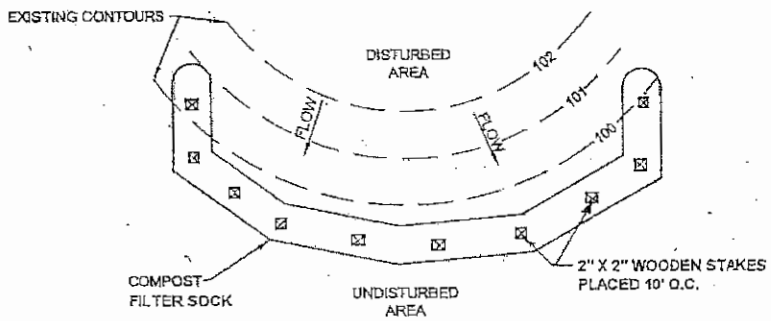
Upon stabilization of the tributary area, the filter sock may be left in place and vegetated or removed. In the latter case, the mesh is typically cut open and the mulch spread as a soil supplement.

Filter socks using other fillers may be approved on a case-by-case basis if sufficient supporting information (including manufacturer's specs and independent test data) is provided.

STANDARD CONSTRUCTION DETAIL 4-1
COMPOST FILTER SOCK



SECTION VIEW
NTS



PLAN VIEW
NTS

Adapted from Filtrexx

Sock fabric shall meet standards of Table 4.1. Compost shall meet the following standards:

Organic Matter Content	80% - 100% (dry weight basis)
Organic Portion	Fibrous and elongated
pH	5.5 – 8.0
Moisture Content	35% - 55%
Particle Size	98% pass through 1" screen
Soluble Salt Concentration	5.0 dS Maximum

Compost Filter Sock shall be placed at existing level grade. Both ends of the sock shall be extended at least 8 feet up slope at 45 degrees to the main sock alignment (see Figure 4.1). Maximum slope length above any sock shall not exceed that shown on Figure 4.2.

Traffic shall not be permitted to cross filter socks.

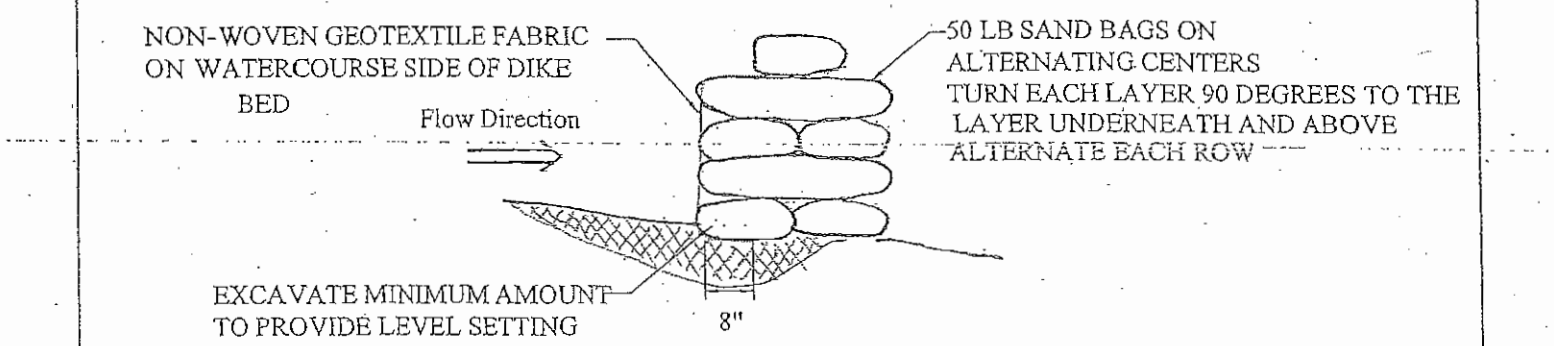
Accumulated Sediment shall be removed when it reaches ½ the above ground height of the sock and disposed in the manner described elsewhere in the plan.

Socks shall be inspected weekly and after each runoff event. Damaged socks shall be repaired according to manufacturer's specifications or replaced within 24 hours of inspection.

Biodegradable filter sock shall be replaced after 6 months; photodegradable socks after 1 year. Polypropylene socks shall be replaced according to manufacturer's recommendations.

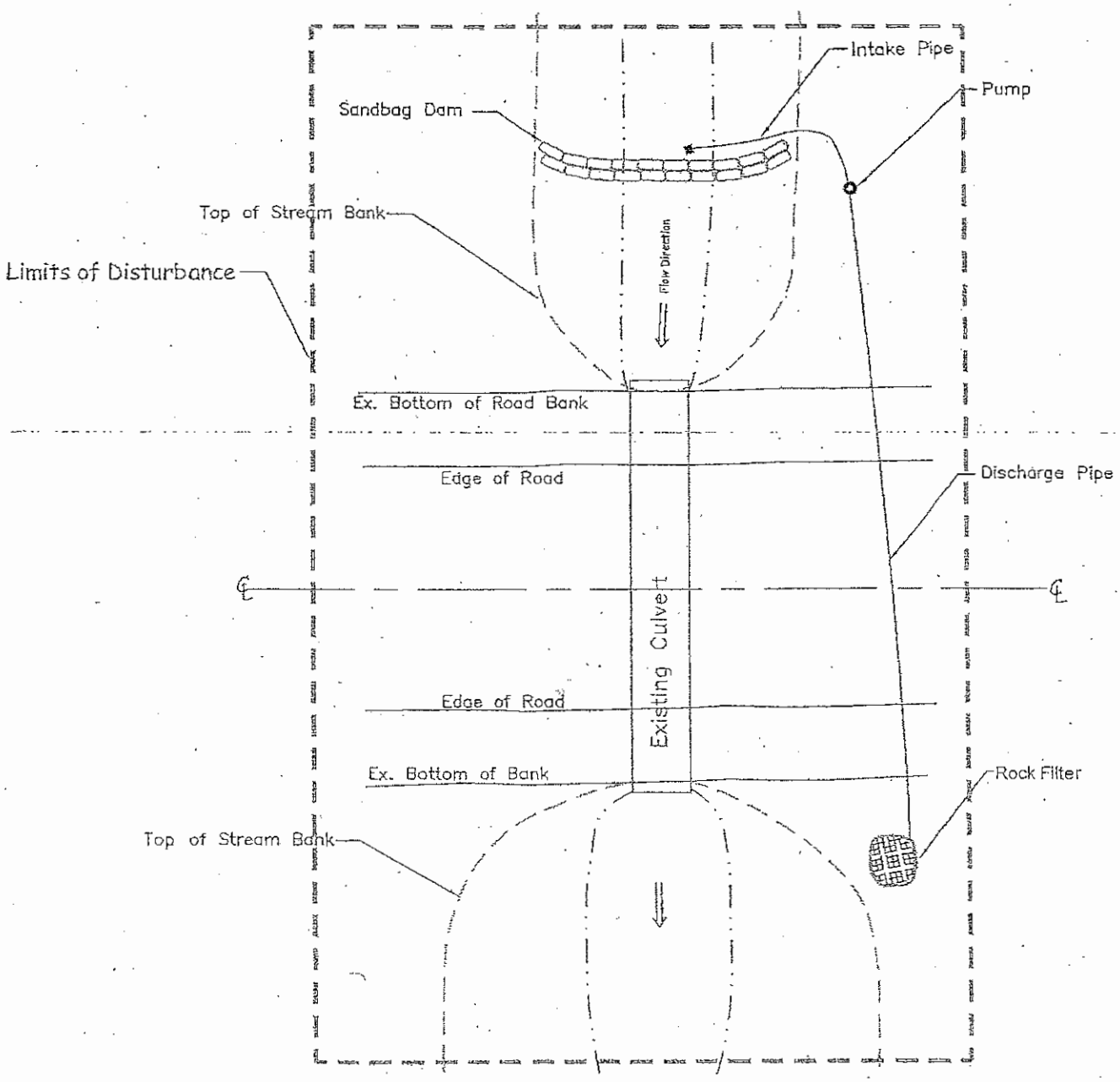
Upon stabilization of the area tributary to the sock, stakes shall be removed. The sock may be left in place and vegetated or removed. In the latter case, the mesh shall be cut open and the mulch spread as a soil supplement.

SANDBAG DAM-DETAIL (TYPICAL)



DATE	03-04-2011
SCALE	NTS

Temporary Sandbag Dam & Bypass Pump System Detail (Typical)



Plan View

NOTE:

1. Refer to Sandbag Dam

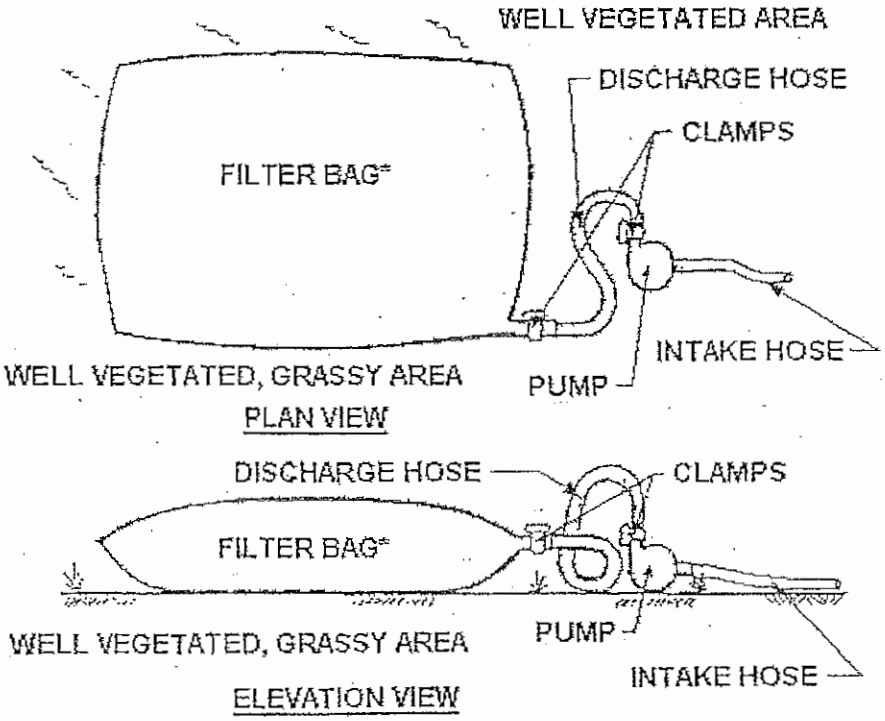
DATE	03-02-2009
SCALE	NTS

PUMPED WATER FILTER BAGS - Filter bags may be used to filter water pumped from disturbed areas prior to discharging to waters of the Commonwealth. They may also be used to filter water pumped from the sediment storage areas of sediment basins.

The pumping rate should be specified on the plan drawings next to the typical detail. Pumping rates will vary depending on the size of the filter bag, and the type and amount of sediment discharged to the bag.

Filter bags should be installed according to the details shown in Standard Construction Detail #26.

STANDARD CONSTRUCTION DETAIL #26
Pumped Water Filter Bag



Filter bags shall be made from non-woven geotextile material sewn with high strength, double stitched "J" type seams. They shall be capable of trapping particles larger than 150 microns.

A suitable means of accessing the bag with machinery required for disposal purposes must be provided. Filter bags shall be replaced when they become ½ full. Spare bags shall be kept available for replacement of those that have failed or are filled.

Bags shall be located in well-vegetated (grassy) area, and discharge onto stable, erosion resistant areas. Where this is not possible, a geotextile flow path shall be provided. Bags shall not be placed on slopes greater than 5%.

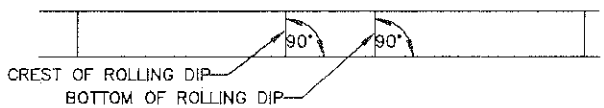
The pump discharge hose shall be inserted into the bags in the manner specified by the manufacturer and securely clamped.

The pumping rate shall be no greater than 750 gpm or ½ the maximum specified by the manufacturer, whichever is less. Pump intakes should be floating and screened.

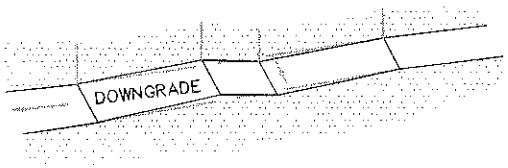
Filter bags shall be inspected daily. If any problem is detected, pumping shall cease immediately and not resume until the problem is corrected.

NOTES:

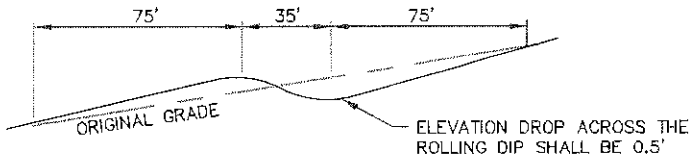
1. WHEN ROLLING DIPS ARE CONSTRUCTED IN DITCH SECTIONS THE DITCH SHALL DRAIN ACROSS THE ROLLING DIP. RESUME DITCH CONSTRUCTION 25' DOWNGRADE FROM THE CREST OF THE ROLLING DIP.
2. OUTLET DITCHES SHALL HAVE SLOPES EQUAL TO OR FLATTER THAN 1.5:1.
3. CROSS SLOPE OF THE ROLLING DIP SHALL BE 3 TO 5%.



PLAN VIEW



PERSPECTIVE VIEW



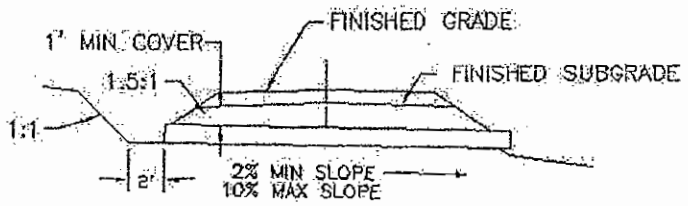
PROFILE ROLLING DIP

GRADE DIP DETAIL

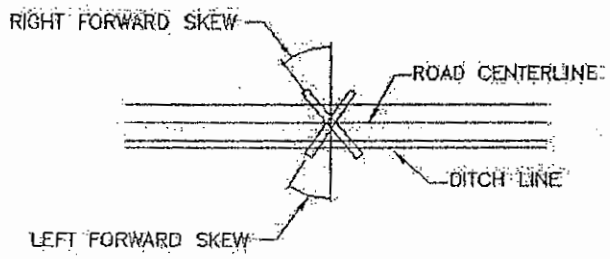
JUNE 12, 2013

JAD

culvert_details.jpg (750x1050x16M jpeg)



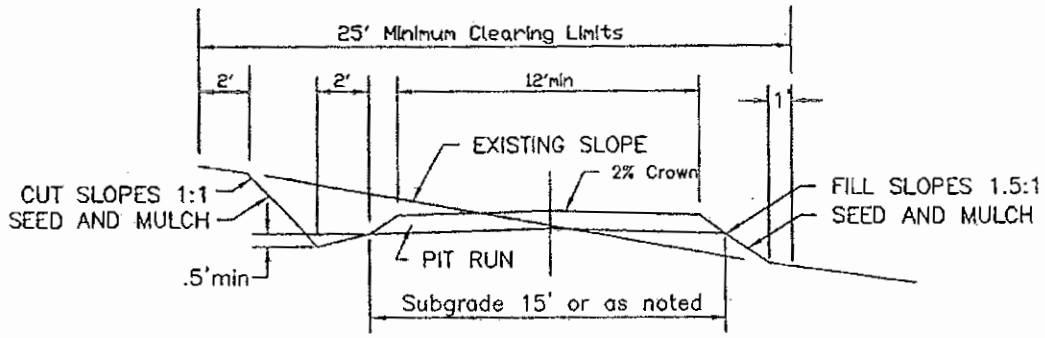
CULVERT SECTION



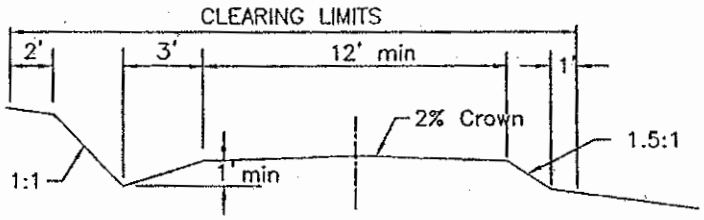
SKEW DETAIL

NOTE: Field locate ditch to minimize new clearing

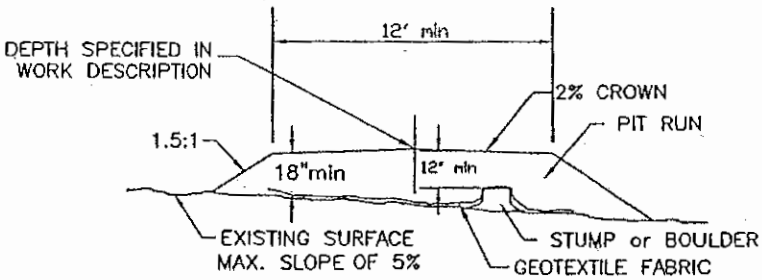
OUTLET/LEAD OFF DITCH SECTION



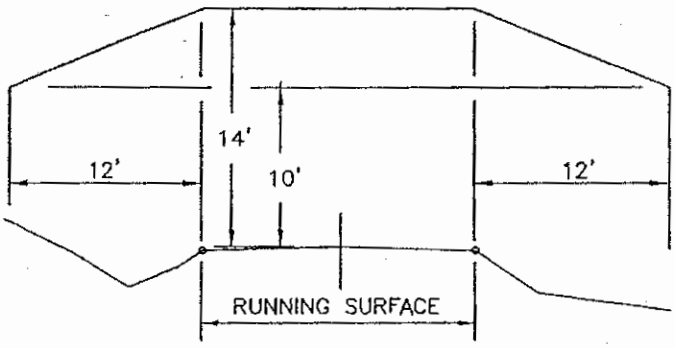
TYPICAL CONSTRUCTION SECTION



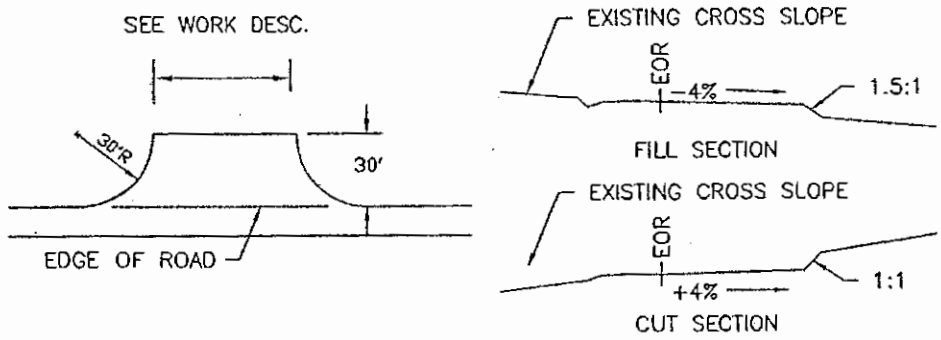
TYPICAL RECONDITION SECTION



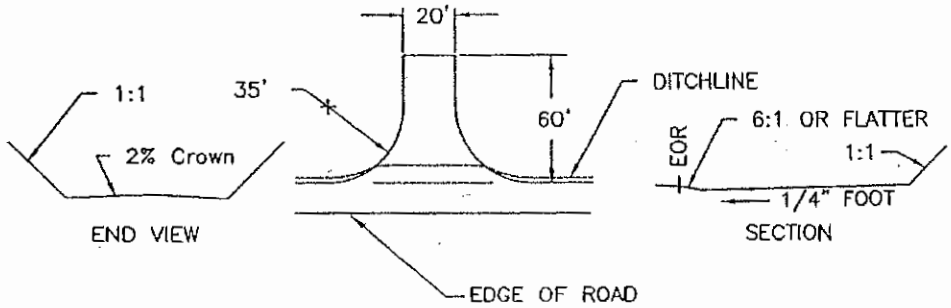
TYPICAL FABRIC SECTION W/O TEMPLATE



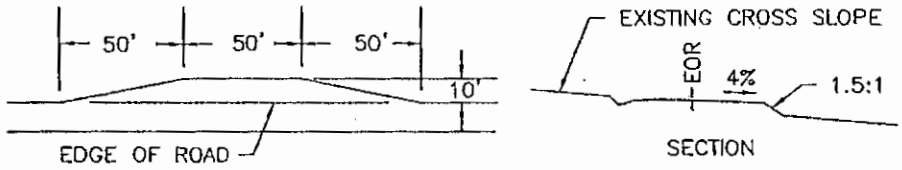
ROADSIDE BRUSHING DETAIL



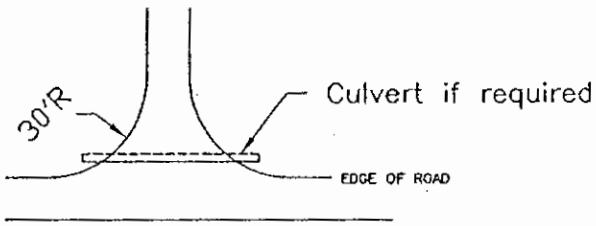
PARKING LOT DETAIL



TURNAROUND DETAIL



TURNOUT DETAIL



INTERSECTION DETAIL

Specification List – Projects 3 & 4

The following specifications will be used for this contract:

Standard Specifications for Construction of Roads and Bridges of Federal Highway Projects – FP-03 U.S. Customary Units. FP-03 is available on the internet at the following site:

http://flh.fhwa.dot.gov/resources/pse/specs/

Supplemental Specifications (SS) – These specifications were prepared by the Forest Service and are supplemental to or change the FHWA (FP-03) specifications.

Special Project Specifications (SPS) – These specifications were prepared on the Allegheny National Forest and pertain to Pennsylvania Department of Transportation nomenclature.

Supplemental Specifications and Special Project Specifications for this project are attached in Appendix-A

Appendix A

Projects 3 & 4 Special Specifications

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Special Project Specifications
SPS 703 Aggregate
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Preface

Preface_wo_03_15_2004_m

Delete all but the first paragraph and add the following:

The Forest Service, US Department of Agriculture has adopted FP-03 for construction of National Forest System Roads.

101 - Terms, Format, and Definitions

101.00_nat_us_07_25_2005

101.01_nat_us_01_22_2009

101.01 Meaning of Terms

Delete all references to the TAR (Transportation Acquisition Regulations) in the specifications.

101.03_nat_us_06_16_2006

101.03 Abbreviations.

Add the following to (a) Acronyms:

AFPA	American Forest and Paper Association
MSHA	Mine Safety and Health Administration
NIST	National Institute of Standards and Technology
NESC	National Electrical Safety Code
WCLIB	West Coast Lumber Inspection Bureau

Add the following to (b) SI symbols:

mp	Milepost
ppm	Part Per Million

101.04_nat_us_03_29_2007

101.04 Definitions.

Delete the following definitions and substitute the following:

Bid Schedule--The Schedule of Items.

Bridge--No definition.

Contractor--The individual or legal entity contracting with the Government for performance of prescribed work. In a timber sale contract, the contractor is the "purchaser".

Culvert--No definition.

Right-of-Way--A general term denoting (1) the privilege to pass over land in some particular line (including easement, lease, permit, or license to occupy, use, or traverse public or private lands), or (2) Real property necessary for the project, including roadway, buffer areas, access, and drainage areas.

Add the following:

Adjustment in Contract Price--"Equitable adjustment," as used in the Federal Acquisition Regulations, or "construction cost adjustment," as used in the Timber Sale Contract, as applicable.

Change--"Change" means "change order" as used in the Federal Acquisition Regulations, or "design change" as used in the Timber Sale Contract.

Design Quantity--"Design quantity" is a Forest Service method of measurement from the FS-96 *Forest Service Specifications for the Construction of Roads and Bridges.* Under these FP specifications this term is replaced by the term "Contract Quantities".

Forest Service--The United States of America, acting through the Forest Service, U.S. Department of Agriculture.

Neat Line--A line defining the proposed or specified limits of an excavation or structure.

Pioneer Road--Temporary construction access built along the route of the project.

Purchaser--The individual, partnership, joint venture, or corporation contracting with the Government under the terms of a Timber Sale Contract and acting independently or through agents, employees, or subcontractors.

Protected Streamcourse--A drainage shown on the plans or timber sale area map that requires designated mitigation measures.

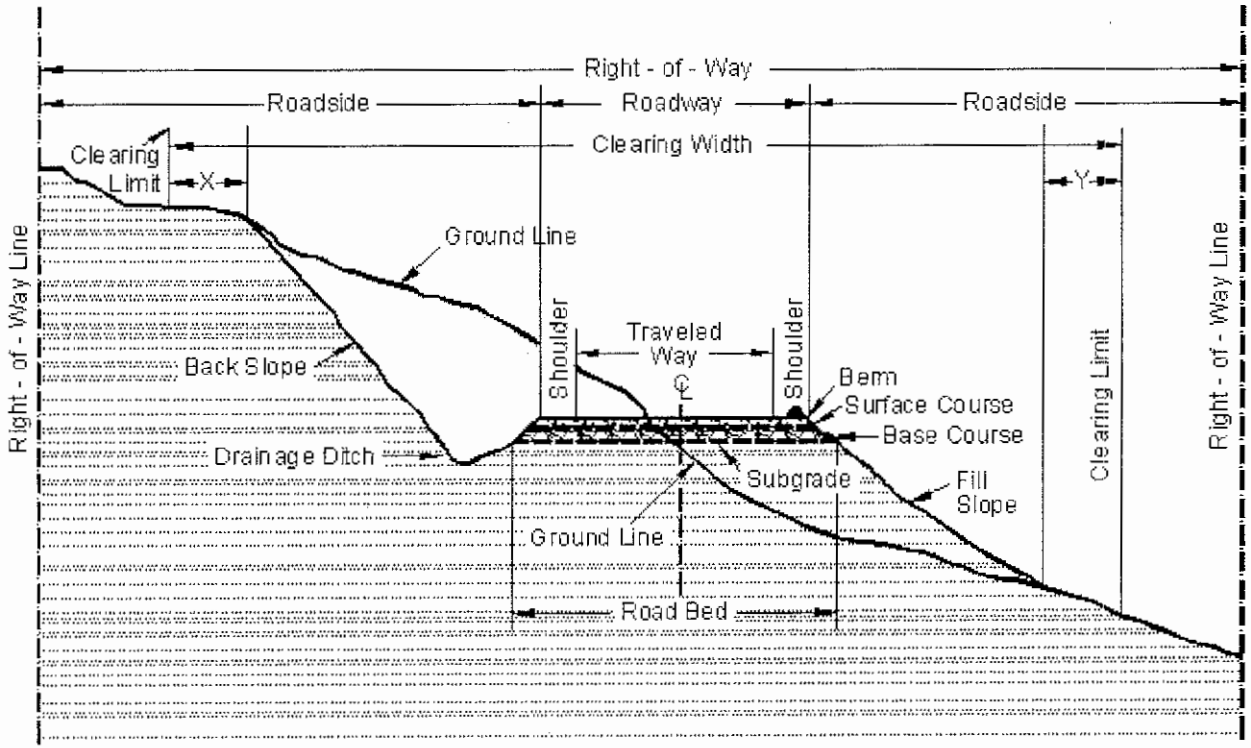
Road Order--An order affecting and controlling traffic on roads under Forest Service jurisdiction. Road Orders are issued by a designated Forest Officer under the authorities of 36 CFR, part 260.

Schedule of Items--A schedule in the contract that contains a listing and description of construction items, quantities, units of measure, unit price, and amount.

Utilization Standards--The minimum size and percent soundness of trees described in the specifications to determine merchantable timber.

Add Figure 101-1—Illustration of road structure terms:

Figure 101-1—Illustration of road structure terms.



Note: Shapes and dimensions will vary to fit local conditions.
See drawings for typical sections.
X and Y denote clearing outside of the final design cross section.

102 - Bid, Award, and Execution of Contract

102.00_nat_us_02_16_2005

102 Bid, Award, and Execution of Contract

Delete Section 102 in its entirety.

103 - Scope of Work

103.00_nat_us_02_16_2005

Deletions

Delete all but subsection 103.01 Intent of Contract.

104 - Control of Work

104.00_nat_us_06_16_2006

Deletions

Delete Sections 104.01, 104.02, and 104.04.

104.06_nat_us_02_17_2005

Add the following subsection:

104.06 Use of Roads by Contractor

The Contractor is authorized to use roads under the jurisdiction of the Forest Service for all activities necessary to complete this contract, subject to the limitations and authorizations designated in the Road Order(s) or described in the contract, when such use will not damage the roads or national forest resources, and when traffic can be accommodated safely.

105 - Control of Material

105.02_nat_us_01_18_2007

105.02 Material Sources.

105.02(a) Government-provided sources.

Add the following:

Comply with the requirements of 30 CFR 56, subparts B and H. Use all suitable material for aggregate regardless of size unless otherwise designated. When required, re-establish vegetation in disturbed areas according to section 625.

105.05_nat_us_05_12_2004

105.05 Use of Material Found in the Work.

Delete 105.05 (a) and (b) and the last sentence of the second paragraph and substitute the following:

Materials produced or processed from Government lands in excess of the quantities required for performance of this contract are the property of the Government. The Government is not obligated to make reimbursement for the cost of producing these materials.

106 - Acceptance of Work

106.07_nat_us_05_11_2004

106.07 Delete

Delete subsection 106.07.

107 - Legal Relations and Responsibility to the Public

107.05_nat_us_05_11_2004

107.05 Responsibility for Damage Claims.

Delete the entire subsection.

107.06_nat_us_06_16_2006

107.06 Contractor's Responsibility for Work.
Delete the following from the first paragraph.

"except as provided in Subsection 106.07".

107.09_nat_us_06_16_2006

107.09 Legal Relationship of the Parties.

Delete the entire subsection.

107.10_nat_us_06_16_2006

107.10 Environmental Protection.

Add the following:

Design and locate equipment repair shops, stationary refueling sites, or other facilities to minimize the potential and impacts of hazardous material spills on Government land.

Before beginning any work, submit a Hazardous Spill Plan. List actions to be taken in the event of a spill. Incorporate preventive measures to be taken, such as the location of mobile refueling facilities, storage and handling of hazardous materials, and similar information. Immediately notify the CO of all hazardous material spills. Provide a written narrative report form no later than 24 hours after the initial report and include the following:

- Description of the item spilled (including identity, quantity, manifest number, and other identifying information).
- Whether amount spilled is EPA or state reportable, and if so whether it was reported, and to whom.
- Exact time and location of spill including a description of the area involved.
- Containment procedures.
- Summary of any communications the Contractor had with news media, Federal, state and local regulatory agencies and officials, or Forest Service officials.
- Description of clean-up procedures employed or to be employed at the site including final disposition and disposal location of spill residue.

When available provide copies of all spill related clean up and closure documentation and correspondence from regulatory agencies.

The Contractor is solely responsible for all spills or leaks that occur during the performance of this contract. Clean up spills or leaks to the satisfaction of the CO and in a manner that complies with Federal, state, and local laws and regulations.

108 - Prosecution and Progress

108.00_nat_us_02_16_2005

108 Delete.

Delete Section 108 in its entirety.

109 - Measurement and Payment

109.00_nat_us_02_17_2005

109 Deletions

Delete the following entire subsections:

109.06 Pricing of Adjustments.

109.07 Eliminated Work.

109.08 Progress Payments.

109.09 Final Payment.

109.02_nat_us_06_16_2006

109.02 Measurement Terms and Definitions.

(b) Contract quantity.

Add the following:

Contract quantities will be adjusted only when there are errors in the original design of 15% or more.

Change the following:

"(b) Cubic yard" to "(c) Cubic yard".

Add the following definition:

(p) Thousand Board Feet (Mbf). 1,000 board feet based on nominal widths, thickness, and extreme usable length of each piece of lumber or timber actually incorporated in the job. For glued laminated timber, 1,000 board feet based on actual width, thickness, and length of each piece actually incorporated in the job.

152 - Construction Survey and Staking

152.00_nat_us_08_05_2005

Description

152.01(c) Material.

Add the following:

Use required stake dimensions and materials. Pre-paint the top 2 inches of all stakes and lath, or mark them with plastic flagging. Use designated colors for paint or flagging. Mark all stakes with a stake pencil that leaves a legible imprint, or with waterproof ink.

Do not use aerosol spray paints.

Use moisture-resistant paper for survey notes. Keep notes in books with covers that will protect the contents and retain the pages in numerical sequence.

Construction Requirements

152.02 General.

Delete the first two sentences.

Add the following:

When indicated on the plans, a preliminary survey line has been established on the ground. The project location line is established by offsets from this preliminary line.

Delete second sentence in second paragraph and replace with the following:

Reestablish missing reference, control lines, or stakes as necessary to control subsequent construction staking operations

152.03 Survey and Staking Requirements.

(b) Roadway cross-sections.

Replace the first two sentences with the following:

Take roadway cross-sections normal to centerline. When the centerline curve radius is less than or equal to 200 feet, take cross-sections at a maximum centerline spacing of 25 feet. When the centerline curve radius is greater that 200 feet take cross-sections at a maximum centerline spacing of 80 feet.

c) Slope Stakes & References:

Replace section with the following:

Slope stakes and references. When required, locate slope stakes on designated portions of the road. Locate the slope stake catch points and use them to establish clearing limits and slope stake references.

Mark slope stakes with the station, the amount of cut or fill, the horizontal distance to centerline, and the slope ratios.

Place slope reference stakes at least 10 feet outside the clearing limit and mark with the offset distance to the slope stake. Place sight stakes when required.

Prior to clearing and grubbing operations, move the slope stake outside the clearing limit to the slope reference stake. After clearing and grubbing and before excavation, reset the slope stakes in their original position.

Use the designated method to establish the slope stake catchpoint.

- **Method I**—Computed Method. Use the template information shown in the plans or other Government-provided data to calculate the actual location of the catchpoint. The slope stake "catchpoint distance" provided may be used as a trial location to initiate slope staking. Recatch slope stakes on any section that does not match the staking report within the tolerances established in Table 152-2.
- **Method II**—Catchpoint Measurement Method. Determine the location of slope stake catchpoints by measuring the catchpoint distances shown in the plans or other Government-provided data.

(d) Clearing and grubbing limits.

Add the following:

Establish clearing limits on each side of the location line by measuring the required horizontal or slope distances shown in the stake notes. Mark the clearing limits with flagging or tags on trees to be left standing, or on lath. Make markings intervisible, and no more than 90 feet apart.

After establishing clearing limits, move the location line stake outside the clearing limits for station identification purposes, and mark it with horizontal distance to location line

(e) Centerline reestablishment.

Replace with the following:

Reestablish centerline from instrument control points. The maximum spacing between centerline points is 25 feet when the centerline curve radius is less than or equal to 200 feet. When the centerline curve radius is greater than 200 feet, the maximum distance between centerline points is 80 feet.

(g) Culverts.

Replace subsection with the following:

Set culvert reference stakes at all culvert locations. Set a culvert reference stake on the centerline of the culvert 10 feet from each end or beyond the clearing limit, whichever is greater. Record the following on culvert reference stakes:

(1) Diameter, actual field measured length, and type of culvert.

(2) The vertical and horizontal distance from the reference stake to the invert at the ends of the culvert.

(3) Station of actual point where culvert intersects centerline.

When required, stake headwall for culverts by setting a hub with a guard stake on each side of the culvert on line with the face of the headwall. Perform this work after clearing is completed.

152.03 (l) Miscellaneous Survey and Staking.

Add the following:

(11) Cattleguards

(12) Drain Dips

(13) Erosion Control Measures

Replace Table 152-1 with the following two tables:

Table 152-1 Tolerances for reestablishing P-line, traverse, and elevations.

Precision Class	Minimum Position Closure	Angular Accuracy (±)	L-Line Tangent Control Points[a] (±)	Vertical Closure[b] (±)
A (Bridges)	1/10,000	2 sets, direct/reverse 10 second rejection limit	N/A	0.02 ft or 0.02ft/1000ft[c]
B	1/5,000	2 sets, direct/reverse 20 second rejection limit	0.1 ft	0.02 ft or 0.02ft/1000ft[c]
C	1/1,000	1 set, direct/reverse 1 minute rejection limit	0.2 ft	0.5ft/1000ft[c]
D	1/300	Foresight and backsight; 15 minute rejection limit[c]	0.4 ft	1.0ft/1000ft[c]
E	1/100	Foresight and backsight; 30 minute rejection limit[c]	0.8 ft	1.0ft/1000ft[c]

a. Accuracy of offset measurement.

b. Determine vertical closures at intervals not to exceed 2000 ft as measured along centerline.

c. Use greater value.

Table 152-2 Cross section and slope stake tolerances.

Item	Tolerances				
	A	B	C	D	E
Allowable deviation of cross-section line projection from a true perpendicular to tangents, a true bisector of angle points, or a true radius of curves	(±)2°	(±)3°	(±)3°	(±)5°	(±)5°
Take cross-sections topography measurements so that variations in ground from a straight line connecting the cross-section points will not exceed	0.5 ft	1.0 ft	2.0 ft	2.0 ft	3.0 ft
Horizontal and vertical accuracy for cross-sections, in feet or percentage of horizontal distance measured from traverse line, whichever is greater.	0.1 ft or 0.4%	0.15 ft or 0.6%	0.2 ft or 1.0%	0.2 ft or 1.0%	0.3 ft or 1.0%
Horizontal and vertical accuracy for slope stake, slope stake references, and clearing limits. In feet or percentage of horizontal distance measured from centerline or reference stake, whichever is greater.					
Slope reference stakes and slope stakes.	0.1 ft or 0.4%	0.15 ft or 0.6%	0.2 ft or 1.0%	0.2 ft or 1.0%	0.3 ft or 1.0%
Clearing limits	1.0 ft	1.0 ft	1.0 ft	1.5 ft	2.5 ft

153 - Contractor Quality Control

153.04_nat_us_10_24_2007

153.04 Records.

Delete all but the first sentence

155 - Schedules for Construction Contracts

155.00_nat_us_05_11_2004

155 Delete.

Delete Section 155 in its entirety.

156 - Public Traffic

156.03_nat_us_02_24_2005

156.03 Accommodating Traffic During Work.

Delete the following from the last paragraph:

according to Subsection 106.07(b)

156.04_nat_us_02_24_2005

156.04 Maintaining Roadways During Work.

(a) Add the following:

Do not construct detours outside of the clearing limits or use alternate route detours without the approval of the CO.

156.08_nat_us_02_24_2005

156.08 Traffic and Safety Supervisor.

Delete this subsection in its entirety.

157 - Soil Erosion Control

157.03_nat_us_02_24_2005

157.03 General

Delete the entire subsection and replace with the following:

Prior to the start of construction, submit a written plan that provides permanent and temporary erosion control measures to minimize erosion and sedimentation during and after construction. Do not begin work until the necessary controls for that particular phase of work have been implemented. Do not modify the type, size, or location of any control. An alternate erosion control plan with all necessary permits may be submitted 30 days before intended use.

Incorporate all permanent erosion control features into the project at the earliest practicable time, as outlined in the approved plan.

When erosion control measures are not functioning as intended, immediately take corrective action.

203 - Removal of Structures and Obstructions

203.01_nat_us_02_25_2005

203.01 Description.

Delete and replace with the following:

This work consists of disposing of construction slash and debris, salvaging, removing, and disposing of buildings, fences, structures, pavements, culverts, utilities, curbs, sidewalks, and other obstructions.

203.02_nat_us_02_18_2005

203.02 Material.

Add the following:

Geotextile	714

203.04_nat_us_02_18_2005

203.04 Removing Material.

Replace the fourth and fifth paragraphs with the following:

Where part of an existing culvert is removed, remove the entire culvert upstream from the removal. The remaining downstream culvert may be left in place if no portion of the culvert is within 12 inches of the subgrade, embankment slope, or new culvert or structure; and the culvert ends are sealed with concrete.

Remove structures and obstructions in the roadbed to 12 inches below subgrade elevation. Remove structures and obstructions outside the roadbed to 12 inches below finished ground or to the natural stream bottom.

203.05_nat_us_02_18_2005

203.05 Disposing of Material.

Add the following:

(e) Windrowing Construction Slash. Place construction slash outside the roadway in neat, compacted windrows approximately parallel to and along the toeline of embankment slopes. Do not permit the top of the windrows to extend above subgrade. Use construction equipment to matt down all material in a windrow to form a compact and uniform pile. Construct breaks of at least 15 feet at least every 200 feet in a windrow. Do not place windrows against trees. Obtain approval for pioneer roads. A pioneer road may be constructed to provide an area for placement of windrows, provided the excavated material is kept within the clearing limits and does not adversely affect the road construction.

(f) Scattering. Scatter construction slash outside the clearing limits without damaging trees. Limb all logs. Place logs and stumps away from trees, positioned so they will not roll, and are not on top of one another. Limb and scatter other construction slash to reduce slash concentrations.

(g) Chipping or Grinding. Use an approved chipping machine to grind slash and stumps greater than 3 inches in diameter and longer than 3 feet. Deposit chips or ground woody material on embankment slopes or outside the roadway to a loose depth less than 6 inches. Minor amounts of chips or ground woody material may be permitted within the roadway if they are thoroughly mixed with soil and do not form a layer.

(h) Debris Mat. Use tree limbs, tops, cull logs, split stumps, wood chunks, and other debris to form a mat upon which construction equipment is operated. Place stumps upside down and blend stumps into the mat.

(i) Decking Firewood Material. Remove brush from decks. Limb and deck logs that do not meet Utilization Standards according to Subsection 201.04 as directed by the CO. Cut logs to lengths less than 30 feet. Ensure that logs stacks are stable and free of brush and soil.

(j) Removal to designated locations. Remove construction slash to designated locations.

(k) Piling. Pile construction slash in designated areas. Place and construct piles so that if the piles are burned, the burning will not damage remaining trees. Keep piles free of dirt from stumps. Cut unmerchantable logs into lengths of less than 20 feet.

(l) Placing Slash on Embankment Slopes. Place construction slash on completed embankment slopes to reduce soil erosion. Place construction slash as flat as practicable on the completed slope. Do not place slash closer than 2 feet below subgrade. Priority for use of available slash is for: (1) through fills; (2) insides of curves; and (3) ditch relief outlets.

(m) Hydrological Sensitive Placement. Where required use this method in combination with other designated methods to dispose of material to reduce erosion and to aid in re-vegetation:

1. Place windrow segments on contours, wrap in type I geotextile.
2. Place logs as log erosion barriers on contours. Place logs so that 80% of their length is on the ground surface.
3. Scatter slash on bare or disturbed areas within or outside the clearing limits as directed.
4. Scatter chips or ground woody material on bare or disturbed areas within or outside the clearing limits as directed.

Place stumps in swales or on sites to form planting pockets. Place windrow segments on contours, wrap in type I geotextile.

203.08_nat_us_02_24_2005

203.08 Payment

Add the following:

Disposal of construction slash will be compensated under the designated pay item in Section 201.

204 - Excavation and Embankment

204.05_nat_us_02_18_2005

204.05 Conserved Topsoil

Delete the entire paragraph.

204.06_nat_us_03_02_2005

204.06 Roadway Excavation

(a) General.

Add the following:

Retrieve material deposited outside of the clearing limits as directed by the CO. Place unsuitable material in designated areas.

204.06_nat_us_03_02_2005

204.06 Roadway Excavation.

Add the following:

d) Pioneer Roads. Road pioneering, slash disposal, and grubbing of stumps may proceed concurrently with excavation. Conduct excavation and placement operations so material to be treated under Section 201 will not be incorporated into the roadway unless specified in the slash treatment method. Maintain drainage during pioneering operations.

Remove snow and ice in advance of the work and deposit beyond the roadway limits in a manner that will not waste material or generate sediment. Do not incorporate snow and ice into embankments. Place snow or ice in a manner to prevent resource damage.

204.09_nat_us_03_02_2005

204.09 Preparing Foundation for Embankment Construction.

Delete subsection (a) and replace it with the following:

(a) Embankment less than 4 feet high over natural ground. When designated, remove topsoil and break up the ground surface to a minimum depth of 6 inches by plowing or scarifying. Compact the ground surface according to Subsection 204.11.

204.10_nat_us_03_02_2005

204.10 Embankment Construction.

Add the following:

Obtain written approval before beginning construction of embankments over 6 feet high at subgrade centerline.

(a) General.

Delete the third paragraph and add the following:

Compact embankment side slopes flatter than 1V:1.75H with a tamping type roller or by walking with a dozer. For slopes 1V:1.75H or steeper, compact the slopes as construction of the embankment progresses.

204.11_nat_us_04_11_2005

204.11 Compaction.

Delete the first paragraph and replace it with the following:

For compaction according to method (a), (b), or (c), use AASHTO T 27 to determine the amount of material retained on a Number. 4 sieve. For compaction methods (d) or (e) no sieve test is required.

Add the following compaction methods:

(d) Layer Placement Method (Hauling and Spreading Equipment). Place material by end dumping to the minimum depth needed for operation of spreading equipment. Level and smooth each embankment layer before placing the next layers. Operate hauling and spreading equipment uniformly over the full width of each layer. Construct a solid embankment with adequate compaction by working smaller rock and fines in with the larger rocks to fill the voids, and by operating hauling and spreading equipment uniformly over the full width of each layer as the embankment is constructed.

(e) Layer Placement (Roller Compaction) Method. Place material by end dumping to the minimum depth needed for operation of spreading equipment. Adjust the moisture content of the material to obtain a mass that will not visibly deflect under the load of the hauling and spreading equipment. Operate compaction equipment over the full width of each layer until visible deformation of the layer ceases or, in when a sheepsfoot roller is used, the roller "walks out" of the layer. Make at least three complete passes.

204.13_nat_us_03_02_2005

204.13 Sloping, Shaping, and Finishing.

Delete section (d) and add the following:

(d) Finishing. For surfaced roads, remove all material larger than 6 inches from the top 6 inches of the roadbed. For all roads, finish the roadbed to be smooth and uniform, and shaped to

conform to the typical sections. Remove unsuitable material from the roadbed and replace it with suitable material. Finish roadbeds to the tolerance class shown in table 204-2.

Ensure that the subgrade for both surfaced and unsurfaced roads is visibly moist during shaping and dressing. Scarify to 6 inches below the bottom of low sections, holes, cracks, or depressions and bring back to grade with suitable material. Maintain proper ditch drainage.

For unsurfaced roads, use one of the following methods to finish the roadbed:

(1) Method A. Remove all material larger than 6 inches from the top 6 inches of the roadbed and replace with suitable material.

(2) Method B. Use a vibratory grid roller or approved equal with a minimum weight of 10 tons. Roll at least 5 full-width passes or until visible displacement ceases.

(3) Method C. For roads designated as Construction Tolerance Class K, L, or M, finish the roadbed by spreading the excavation. Eliminate rock berms.

Add Table 204-2—Construction Tolerances:

Table 204-2 Construction tolerances.

	Tolerance Class[a]												
	A	**B**	**C**	**D**	**E**	**F**	**G**	**H**	**I**	**J**	**K**	**L**	**M**
Roadbed width (ft)	+0.5	+0.5	+1.0	+1.0	+1.0	+1.0	+1.5	+1.0	+2.0	+2.0	+2.0	+2.0	+2.0
Subgrade elevation (ft)	±0.1	±0.2	±0.2	±0.5	+0.5	±1.0	±1.0	±1.5	±2.0	±3.0	±2.0	±3.0	(c)
Centerline alignment (ft)	±0.2	±0.2	±0.5	±0.5	±1.0	±1.0	±1.5	±1.5	±2.0	±3.0	±3.0	±5.0	(c)
Slopes, excavation, and embankment (% slope[b]	±3	±5	±5	±5	±5	±5	±10	±10	±10	±10	±20	±20	±20

a. Maximum allowable deviation from construction stakes and drawings.

b. Maximum allowable deviation from staked slope measured from slope stakes or hinge points.

c. Unless otherwise shown the centerline alignment and subgrade elevation, as built, have no horizontal curves with a radius of less than 80 feet, and no vertical curves with a curve length of less than 80 feet when the algebraic difference in the grade change is less than 10 percent, or a curve length of less than 100 feet when the algebraic difference of the grade change is greater than or equal to 10 percent. The centerline grade is not to exceed 20 percent in 100 feet of length.

204.13_nat_us_03_02_2005

204.13 Sloping, Shaping, and Finishing.

(a) Sloping.

Add the following:

Slope rounding is not required on tolerance class D though M roads.

204.14_nat_us_03_02_2005

204.14 Disposal of Unsuitable or Excess Material.

Delete the text of the first paragraph and substitute the following:

Dispose of unsuitable or excess material at designated sites or legally off of the project.

204.15_nat_us_02_07_2007

204.15 Acceptance

Table 204-1 Sampling and Testing Requirements.

Add the following note to the table:

(2) When compaction methods (d) or (e) are used AASHTO M 145, T 99, T 180, and T 310 are not required for earth embankment test methods.

209 - Structure Excavation and Backfill

209.10_nat_us_10_23_2007

209.10 Backfill.

(a) General.

Add the following:

Replace any pipe that is distorted by more than 5 percent of nominal dimensions, or that is ruptured or broken.

Do not place or backfill pipe that meets any of the following conditions until the excavation and foundation have been approved in writing by the CO:

- Embankment height greater than 6 feet at subgrade centerline.
- Installation in a protected streamcourse.
- Round pipe with a diameter of 48 inches or greater.
- Pipe arches with a span of 50 inches or greater.
- Any box culvert of structure other than pipe culverts.

(b) Pipe culverts.

(1) Pipe culverts with compacted backfill.

Add the following:

Excavate an area on each side of the pipe as needed to effectively achieve compaction requirements. Backfill without damaging or displacing the pipe. Complete backfilling of the trench with suitable material.

209.11_nat_us_02_24_2005

209.11 Compacting.

Delete the subsection and add the following:

Compact backfill using designated compaction method A, B, or C:

Method A. Ensure that backfill density exceeds the density of the surrounding embankment.

Method B. Adjust the moisture content of the backfill material to a moisture content suitable for compaction. Compact each layer using appropriate compaction equipment until visual displacement ceases. For compaction under sections 252, 254, 255, 257, 258 and 262 compact with a vibratory steel wheeled roller with a mass of at least 8 tons.

Method C. Determine optimum moisture content and maximum density according to AASHTO T 99 method C. Adjust the moisture content of the backfill material to a moisture content suitable for compaction. Compact material placed in all layers to at least 95 percent of the maximum density. Determine the in place density and moisture content according to AASHTO T 310 or other approved test procedures.

Table 209-1 Sampling and Testing Requirements

Add the following:

(2) Compaction methods (A) and (B) do not require AASHTO T-99 or T-310 test methods for foundation fill.

212 - Linear Grading

212.00_nat_us_05_19_2005

Delete the entire specification and replace it with the following:

Description

212.01 This work consists of clearing and grubbing, excavation and embankment, and erosion control to construct roadways and associated features.

Construction Requirements

212.02 Clearing & Disposal. Protect construction stakes and construction control markers. Remove or treat all trees, snags, downed timber, brush, and stumps within the clearing limits.

Immediately remove slash deposited in stream courses.

Fell all dead trees that are outside the clearing limits and that lean toward the road and are tall enough to reach the roadbed.

Leave stump heights less than 12 inches or one-third of the stump diameter; whichever is greater, measured on the side adjacent to the highest ground. Leave felled trees outside the clearing limits in place, and treat them no further unless otherwise designated.

Utilization standards for merchantable timber are listed below. Fall and buck merchantable material into lengths not to exceed _____ feet. Pieces (logs) will be considered as meeting utilization standards when such pieces would have met Utilization Standards if bucking lengths were varied to include such material.

Minimum Utilization Standards

Diameter (Inside Bark)

Length at Small End

8 feet _____ inches 33-1/3 Net Scale in % of Gross 2 Cubic Feet

Do not cut vegetation less than 3 feet in height and less than 3 inches in diameter that is within the clearing limits but beyond the roadway and not in a decking area and that does not interfere with sight distance along the road.

Merchantable Timber

Insert appropriate treatment method from 201.

Unmerchantable Timber and Large Construction Slash

Insert appropriate treatment method from 203.

212.03 Pioneering. Do not undercut the final back slope during pioneering operations. Deposit material inside the roadbed limits. Do not restrict drainage.

212.04 Grubbing. Within the clearing limits remove stumps with less than 6 inches of cover.

212.05 Excavation & Embankment. Construct the roadway to the required template. Protect backslopes from being undercut. Embankment may be placed by side casting and end dumping.

Locate and use borrow material, and remove and treat unsuitable or excess material.

Place rocks that are too large to be incorporated in the embankment outside the traveled way on the downhill side so that they will not roll, obstruct drainage, or hinder roadbed use and maintenance.

Leave slopes that are to be seeded in a roughened condition.

Use a crawler tractor with a dozer blade to shape and finish the roadbed. Provide for drainage of surface water, unless otherwise designated. Do not permit individual rocks in the roadbed to protrude more than 4 inches above the subgrade. A motor grader finish is not required.

Do not encroach on stream channels, wetlands, or extend beyond right-of-way or easement limits. Do not make alignment or profile grade adjustments that adversely affect drainage. Construct the roadbed within the following grading tolerances:

(a) Alignment (centerline). Alignment may be shifted a maximum of 10 feet left or right of the planned centerline. Curve radii may be reduced by up to 50 percent. Do not construct curves with radii less than 100 feet. Compound curves are permitted. Traveled way tolerance is (+) 2 feet unless otherwise designated.

(b) Profile grade. Profile grade may be shifted a maximum of 5 feet up or down from the plan elevation provided the new grade tangent does not vary more than 2 percent from the plan grade tangent. Connect revised forward and back grade tangents with a uniform vertical curve consistent with the design.

212.06 Drainage. Install culverts and other drainage structures according to Section 602 and Section 209.

212.07 Erosion Control. Install erosion control measures and seeding according to the drawings and Section 625.

212.08 Acceptance. Linear grading will be evaluated under Subsections 106.02 and 106.04.Clearing and slash and timber treatment will be evaluated under Sections 201 and 203.

212.09 Measurement. Measure the Section 212 items listed in the bid schedule according to Subsection 109.02 and the following.

Do not measure changes in the clearing and grubbing quantity caused by alignment adjustments under Subsection 212.04.

212.10 Payment. The accepted quantities, measured as provided in Subsection 109.02 and above, will be paid at the contract price per unit of measurement for the Section 212 pay item listed in the bid schedule. Payment will be full compensation for the work prescribed in this Section. See Subsection 109.05.

251 - Riprap

251.03_nat_us_08_05_2009

Construction Requirements

251.03 General.

Add the following:

Place riprap under or adjacent to structures before placing prefabricated superstructure units or constructing superstructure falsework unless otherwise approved by the CO.

251.08 Measurement.

Add the following:

Payment for excavation and embankment required for placement of riprap is indirectly included in the pay item for riprap.

301 - Untreated Aggregate Courses

301.00_nat_us_03_03_2005

301 Title Change.

Change the title to: **Section 301 Aggregate Courses**

301.01_nat_us_03_03_2005

301.01 Work.

Add the following:

Work includes producing aggregate by pit-run, grid rolling, screening, or crushing methods, or placing Government-furnished aggregate. Work may include additive mineral filler, or binder.

301.02_nat_us_05_16_2005

301.02 Material.

Add the following:

Bentonite	725.30
Calcium Chloride Flake	725.02
Lignon Sulfonate	725.20
Magnesium Chloride Brine or Calcium Chloride Liquid	725.02

301.03_nat_us_02_28_2013

301.03 General.

Add the following:

Written approval of the roadbed is required before placing aggregate.

For pit run or grid-rolled material, furnish material smaller than the maximum size. No gradation other than maximum size will be required for pit-run or grid-rolled material. For grid rolling, use all suitable material that can be reduced to maximum size. After processing on the road, remove all oversize material from the road and dispose of it as directed by the CO.

Provide additives or binder, if required, at the proportions specified.

Develop and use Government furnished sources according to Section 105.

If the aggregate is produced and stockpiled before placement, handle and stockpiled according to Section 320. Establish stockpile sites at locations approved. Clear and grub stockpile sites according to Section 201.

301.04 Mixing and Spreading.

Delete the first sentence of the first paragraph and add the following:

Ensure that aggregate and any required additives, water, mineral filler, and binder are mixed by the specified method except, if crushed aggregate products are being produced and mineral filler, binder, or additives are required, uniformly blend following crushing. Control additive proportions to 0.5 percent dry weight.

(a) Stationary Plant Method. Mix the aggregate with other required materials in an approved mixer. Add water during the mixing operation in the amount necessary to provide the moisture content for compacting to the specified density. After mixing, transport the aggregate to the jobsite while it contains the proper moisture content, and place it on the roadbed or base course using an aggregate spreader.

(b) Travel Plant Method. After placing the aggregate for each layer with an aggregate spreader or windrow-sizing device, uniformly mix it with other required materials using a traveling mixing plant. During mixing, add water to provide the necessary moisture content for compacting.

(c) Road Mix Method. After placing the aggregate for each layer, mix it with other required materials at the required moisture content until the mixture is uniform throughout. Mix aggregate, water, and all other materials until a uniform distribution is obtained.

Spread the aggregate in a uniform layer, with no segregation of size, and to a loose depth that will provide the required compacted thickness.

When placing aggregate over geotextile, place aggregate in a single lift to the full depth specified.

Route and distribute hauling and leveling equipment over the width and length of each layer.

301.05 Compacting

Delete and replace with the following:

Compact each layer full width. Roll from the sides to the center, parallel to the centerline of the road. Along curbs, headers, walls, and all places not accessible to the roller, compact the material with approved tampers or compactors.

Compact the aggregate using one of the following methods as specified:

Compaction A. Operating spreading and hauling equipment over the full width of the travelway.

Compaction B. Operate rollers and compact as specified in Subsection 204.11(a)(1).

Compaction C. Moisten or dry the aggregate to a uniform moisture content between 5 and 7 percent based on total dry weight of the mixture. Operate rollers and compact as specified in Subsection 204.11(a)(1).

Compaction D. Compact to a density of at least 95 percent of the maximum density, as determined by AASHTO T 99, method C or D.

Compaction E. Compact to a density of at least 96 percent of the maximum density, as determined by the Modified Marshall Hammer Compaction Method (available upon request from USDA Forest Service, Regional Materials Engineering Center, P.O. Box 7669, Missoula, MT 59807).

Compaction F. Compact to a density of at least 95 per-cent of the maximum density, as determined by AASHTO T 180, method C or D.

Compaction G. Compact to a density of at least 100 percent of the maximum density as determined by the Modified Marshall Hammer Compaction Method (available upon request from USDA Forest Service, Regional Materials Engineering Center, P.O. Box 7669, Missoula, MT 59807).

For all compaction methods, blade the surface of each layer during the compaction operations to remove irregularities and produce a smooth, even surface. When a density requirement is specified, determine the in place density and moisture content according to AASHTO T 310 or other approved test procedures.

301.06_nat_us_03_03_2005

301.06 Surface Tolerance.

Add the following:

Thickness and Width requirements:

The maximum variation from the compacted specified thickness is ½ inch. The compacted thickness is not consistently above or below the specified thickness and the average thickness of 4 random measurements for any ½ mile of road segment is within + ¼ inch of the specified thickness.

The maximum variation from the specified width will not exceed +12 inches at any point. The compacted width is not consistently above the specified width and the average of any four random measurements along any ½ mile of road segment is within +4 inches of the specified width.

301.08_nat_us_03_30_2005

301.08(b) Plasticity Index.

Add the following to the first sentence:

"and under 703.05(c)(1)".

Table 301-1 Field Density Requirements.

Table 301-1: Delete laboratory and field density requirements for base, subbase, and surfacing and replace with the following:

Material or Product	Type of Acceptance (Subsection)	Characteristic	Category	Test Methods Specifications	Sampling Frequency	Point of Sampling	Split Sample	Reporting Time
Base and Subbase	Measured and tested conformance (Subsection 106.04)	Moisture Density	---					
		Method C	---	AASHTO T 99	1 per type and source of material	Source of material	Yes	Before using in work
			---		"	"	"	"
		Method D	---	AASHTO T 180	"	"	"	"
			---		"	"	"	"
		Compaction	---					
		Method C, D	---	AASHTO T 310 or other approved procedures	1 per 500 t	In-place	---	Before placing the next layer
Surfacing	Measured and tested conformance (Subsection 106.04)	Moisture Density						
			---		"	"	"	Before using in work
		Method D	---	AASHTO T 180	"	"	"	"
			---		"	"	"	"
		Compaction						
		Method C, D	---	AASHTO T 310 or other approved procedures	1 per 500 t	In-place	---	Before placing the next layer

Table 301-1: Add the following:

Table 301-1—Acceptance Sampling and Testing Requirements.

Material or Product	Type of Acceptance (Subsection)	Characteristic	Category	Test Methods Specifications	Sampling Frequency	Point of Sampling	Split Sample	Reporting Time
Subbase & Base Courses L, M, N, O, P, Q, R	Measured and tested conformance (Subsection 106.04)	Plastic Limit	-	AASHTO T 90	1 per each 1,000 T	From the windrow or roadbed after processing	Yes	4 Hours

Table 301-1—Acceptance Sampling and Testing Requirements.

Material or Product	Type of Acceptance (Subsection)	Characteristic	Category	Test Methods Specifications	Sampling Frequency	Point of Sampling	Split Sample	Reporting Time
Aggregate Width	Measured and tested conformance (Subsection 106.04)	Width	-	-	4 per each 0.5 mi	Roadbed after processing	-	4 Hours
Aggregate Thickness	Measured and tested conformance (Subsection 106.04)	Thickness	-	-	4 per each 0.5 mi	Roadbed after processing	-	4 Hours
Additive	Measured and tested conformance (Subsection 106.04)	Amount of Additive	-		1 per each 1,000 T	From the windrow or roadbed after processing	No	4 Hours

301.09_nat_us_07_07_2005

301.09 Measurement.

Replace the second paragraph with the following:

Measure aggregate by cubic yard compacted in place when payment is by contract quantities.

301.10_nat_us_03_03_2005

301.10 Payment

Delete the following:

adjusted according to Subsection 106.05

303 - Road Reconditioning

303.01_nat_us_03_02_2005

303.01 Work.

Delete and add the following:

This work consists of reconditioning ditches, shoulders, roadbeds, cattleguards, asphalt surfaces, and aggregate surfaces.

303.06_nat_us_08_05_2008

303.06 Aggregate Surface Reconditioning.

Delete and replace with the following:
303.06 Asphalt and Aggregate Surface Reconditioning.

Repair soft and unstable areas to the full depth of the aggregate surface and according to Subsection 204.07. Scarify to the depth of the aggregate surface or to a depth of 6 inches, whichever is less, and remove surface irregularities. Reshape, finish, and compact the entire aggregate surface according to Subsection 301.05, Subsection 321.05, or Subsection 322.05 as applicable.

For asphalt surfaces, clean the existing surface of all loose material, dirt, or other deleterious substances by approved methods. Remove and dispose of unsuitable material that shows evidence of distress, excess asphalt material, or settlement in the roadbed. Patch the areas with approved material that conforms to and is compatible with the adjacent pavement structure. Perform the patch work according to Section 301, 404, 430, or other sections as applicable for the layer or courses being repaired. Clean and seal cracks in the existing asphalt surface according to Subsection 414.05. Correct surface irregularities exceeding 6 inches in depth with a specified aggregate. Place and compact the aggregate according to Subsections 301.04 and 301.05. Prelevel other dips, depressions, sags, excessive or nonexistent crown, or other surface irregularities with asphalt concrete according to Section 404. Spread and compact the asphalt concrete in layers parallel to the grade line not to exceed 2 inches in compacted depth.

Delete Table 303-1 and replace with the following:

Table 303-1
Sampling and Testing Requirements

Material or Product	Type of Acceptance (Subsection)	Characteristic	Category	Test Methods Specifications	Sampling Frequency	Point of Sampling	Split Sample	Reporting Time
Existing Roadway	Measured and tested for conformance (106.04)	Moisture-density Method D	—	AASHTO T 99 (1)	1 per each mixture or change in material	Processed material before incorporating in work	Yes, when requested	Before using in work
		Moisture-density Method E	—	R-1 Marshall	"	"	"	"
		Moisture-density Method F	—	AASHTO T 180(1)	"	"	"	"
		Moisture-density Method G	—	R-1 Marshall	"	"	"	"
		In-place density & moisture content	—	AASHTO T 310 or other approved procedures	1 per 3000 yd^2	In-place	—	Before placing next layer

(1) Minimum of 5 points per proctor.

303.07_nat_us_03_02_2005

303.07 Roadway Reconditioning.

Add the following:

Remove cattleguard decks. Clean the deck and the area beneath the cattleguard of soil and other material to the bottom of the original foundation over the entire width of the installation. Reinstall the cattleguard deck.

303.11_nat_us_03_29_2005

303.10 Measurement

Modify the second paragraph as follows:

Measure ditch reconditioning and shoulder reconditioning by the mile, station, or foot horizontally along the centerline of the roadway for each side of the roadway.

602 - Culverts and Drains

602.03_nat_us_09_06_2005

602.03 General.

Add the following:

Ensure that the final installed alignment of all pipe allows no reverse grades, and does not permit horizontal and vertical alignments to vary from a straight line drawn from center of inlet to center of outlet by more than 2 percent of pipe center length or 1.0 feet, whichever is less.

703 - Aggregate

703.05_nat_us_08_14_2009

Delete 703.05 and replace with the following:

703.05 Subbase, Base, Surface Course, and Screened Aggregate.

(a) Subbase or base aggregate. Furnish hard, durable particles or fragments of crushed stone, crushed slag, or crushed gravel conforming the following:

(1) Gradation	Table 703-2
(2) Liquid limit, AASHTO T 89	25 max.
(3) Plastic limit, AASHTO T 90	Nonplastic
(4) Los Angeles abrasion, AASHTO T 96	40% max.
(5) Sodium sulfate soundness loss (5 cycles), AASHTO T 104	12% max.
(6) Durability index (coarse), AASHTO T 210	35 min.
(7) Durability index (fine), AASHTO T 210	35 min.
(8) Fractured faces, ASTM D 5821	50% min.
(9) Free from organic matter and lumps or balls of clay	

Do not use material that breaks up when alternately frozen and thawed or wetted and dried.

Obtain the aggregate gradation by crushing, screening, and blending processes as necessary. Fine aggregate, material passing the No. 4 sieve, shall consist of natural or crushed sand and fine mineral particles.

(b) Surface course aggregate. Furnish hard, durable particles or fragments of crushed stone, crushed slag, or crushed gravel conforming the following:

(1) Gradation	Table 703-3
(2) Liquid limit, AASHTO T 89	35 max.
(3) Plastic Index, AASHTO T 90	
a) If the percent passing the No. 200 sieve is less than 12%	2 to 9
b) If the percent passing the No. 200 sieve is greater than 12%	Less than 2
(4) Los Angeles abrasion, AASHTO T 96	40% max.
(5) Sodium sulfate soundness loss (5 cycles), AASHTO T 104	12% max.
(6) Durability index (coarse), AASHTO T 210	35 min.
(7) Durability index (fine), AASHTO T 210	35 min.
(8) Fractured faces, ASTM D 5821	75% min.
(9) Free from organic matter and lumps or balls of clay	

Do not use material that breaks up when alternately frozen and thawed or wetted and dried.

Do not furnish material that contains asbestos fibers.

Obtain the aggregate gradation by crushing, screening, and blending processes as necessary. Fine aggregate, material passing the No. 4 sieve, shall consist of natural or crushed sand and fine mineral particles.

(c) Screened aggregate – Furnish hard, durable particles or fragments of stone, slag, or gravel conforming the following:

(1) Gradation	Table 703-16
(2) Plastic Index, AASHTO T 90	Less than 9
(3) Los Angeles abrasion, AASHTO T 96	55% max.
(4) Free from organic matter and lumps or balls of clay.	

Do not use material that breaks up when alternately frozen and thawed or wetted and dried.

Obtain the aggregate gradation by crushing, screening, and blending processes as necessary.

Delete Table 703-2 and replace with the following:

Table 703-2

Target Value Ranges for Subbase and Base Gradation

Sieve Size	Percent by Mass Passing Designated Sieve (AASHTO T 27 and T 11)				
	Grading Designation				
	A (Subbase)	B (Subbase)	C (Base)	D (Base)	E (Base)
2½ inch	100				
2 inch	97 – 100	100	100		
1½ inch		97 – 100			
1 inch	65 – 79 (6)		80 – 100 (6)	100	
3/4 inch			64 – 94 (6)	86 – 100 (6)	100
1/2 inch	45 – 59 (7)				
3/8 inch			40 – 69 (6)	51 – 82 (6)	62 – 90 (6)
No. 4	28 – 42 (6)	40 – 60 (8)	31 – 54 (6)	36 – 64 (6)	36 – 74 (6)
No. 40	9 – 17 (4)			12 – 26 (4)	12 – 26 (4)
No. 200	4.0 – 8.0 (3)	4.0 – 12.0 (4)	4.0 –7.0 (3)	4.0 – 7.0 (3)	4.0 – 7.0 (3)

( ) The value in the parentheses is the allowable deviation (±) from the target values..

Delete Table 703-3 and replace with the following:

Table 703-3

Target Value Ranges for Surface Gradation

Sieve Size	Percent by Mass Passing Designated Sieve (AASHTO T 27 and T 11)					
	Grading Designation					
	F	G	H	S	T	U
1 1/2 inch	100			100		
1 inch	97-100	100		72 – 92 (6)	100	
3/4 inch	76-89 (6)	97 - 100	97 - 100			100
1/2 inch					71 – 91 (6)	
3/8 inch	56-68 (6)	70 – 80 (6)	80 – 92 (6)	51 – 71 (6)		71 – 90 (6)
No. 4	43-53 (7)	51 – 63 (7)	58 – 70 (7)	36 – 53 (7)	43 – 60 (7)	50 – 68 (7)
No. 8				26 – 40 (6)	30 – 46 (6)	34 – 51 (6)
No. 16	23-32 (6)	28 – 39 (6)	28 – 40 (6)			
No. 40	15-23 (5)	19 – 27 (5)	16 – 26 (5)	14 – 25 (5)	16 – 28 (5)	19 – 30 (5)
No. 200	10.0-16.0 (4)	10.0 – 16.0 (4)	9.0 – 14.0 (4)	8.0 – 15.0 (4)	8.0 – 15.0 (4)	8.0 – 15.0 (4)

( ) The value in the parentheses is the allowable deviation (±) from the target values.
If the plasticity index (PI) is greater than 0, the TV range for the No. 200 sieve size is 8-12 (4).

Add Table 703-16:

Table 703-16

Gradation Requirements for Screened Aggregate

Sieve Size	Percent by Mass Passing Designated Sieve (AASHTO T 27 and T 11)						
	Grading Designation						
	L	M	N	O	P	Q	R
6 inch	100	100					
4 inch			100	100			
3 inch					100	100	
2 inch							100
No. 4		15-45		15-45		15-45	

703.07_nat_us_03_02_2005

Table 703-2 Correction

Include the following substitution

In Table 703-2, delete the "436 – 74 (6)" percent by mass passing for grading E (base) No. 4 sieve size and substitute "36 – 74 (6)."

Table 703-2 Correction

Include the following substitution

In Table 703-2, delete the "436 – 74 (6)" percent by mass passing for grading E (base) No. 4 sieve size and substitute "36 – 74 (6)."

703.10_nat_us_04_11_2011

703.10(c) Flakiness Index.

Delete and replace with the following:

Flakiness Index, FLH T 508 30% max.

703.10(i) Adherent Coating.

Add the following:

Adherent coating on the aggregate, FLH T 512 0.5% max.

Delete Table 703-7 and substitute the following:

Table 703-7 Target Value Ranges

Table 703-7
Target Value Ranges for
Single and Multiple Course Surface Treatment Aggregate Gradation

Sieve Size	Percent by Mass Passing Designated Sieve (AASHTO T 27 & T 11)					
	Grading Designation					
	A	B	C	D	E	F
1½ inch	100(1)					
1 inch	90-100(3)	100(1)				
¾ inch	0-35(5)	90-100(3)	100(1)			
½ inch	0-8(3)	0-35(5)	90-100(3)	100(1)		
⅜ inch	—	0-12(3)	0-35(5)	85-100(3)	100(1)	100(1)
No. 4	—	—	0-12(3)	0-35(5)	85-100(3)	85-100(1)
No. 8	—	—	—	0-8(3)	0-23(4)	—
No. 200	0-1(1)	0-1(1)	0-1(1)	0-1(1)	0-1(1)	0-10(1)

(1) Statistical procedures do not apply.
( ) The value in the parentheses is the allowable deviation (±) from the target values.

704 - Soil

704.02_nat_us_03_02_2005

704.02 Bedding Material.

Delete Subsection 704.02 and substitute the following:

Furnish a well graded, free draining material free of excess moisture, muck, frozen lumps, roots, sod, or other deleterious material conforming to the following:

(a) Maximum particle size	3 inch or half the corrugation depth, whichever is smaller
(b) Material passing No. 200 sieve, AASHTO T 27 and T 11	10% max.

705 - Rock

705.02_nat_us_08_05_2009

705.02 Riprap Rock.

Delete Table 705-1 and replace it with the following:

Gradation Requirements for Riprap

Class	Percent of Rock by Mass	Mass (pounds)	Approximate Cubic Dimension [b,c] (inches)
1	20	22 to 33	6 to 8
	30	11 to 22	5 to 6
	40	1 to 11	2 to 5
	10[a]	0 to 1	0 to 2
2	20	55 to 110	8 to 10
	30	22 to 55	6 to 8
	40	2 to 22	3 to 6
	10[a]	0 to 2	0 to 3
3	20	220 to 330	14 to 16
	30	110 to 220	10 to 14
	40	11 to 110	5 to10
	10[a]	0 to 11	0 to 5
4	20	550 to 770	18 to 20
	30	220 to 570	14 to 18
	40	22 to 220	6 to 14
	10[a]	0 to 22	0 to 6
4a	20	770 to1353	20 to 24
	30	330 to 770	16 to 20
	40	33 to 330	7 to16
	10[a]	0 to 33	0 to 7
5	20	1540 to 2200	26 to 28
	30	1100 to 1540	20 to 26
	40	55 to 1100	8 to 20
	10[a]	0 to 55	0 to 8
6	20	1870 to 3520	28 to 34
	30	1100 to 1870	22 to 28
	40	110 to 1100	10 to 22
	10[a]	0 to 110	0 to 10
7	20	4400 to 5940	35 to 39
	30	2200 to 4400	28 to 35
	40	220 to 2200	14 to 28

	10[a]	0 to 220	0 to 14
8	20	7000 to 10000	42 to 47
	30	4000 to 7000	35 to 42
	40	400 to 4000	16 to 35
	10[a]	0 to 400	0 to 16

(a) Furnish spall and rock fragments graded to provide a stable dense mass.
(b) The volume of a rock with these cubic dimensions has a mass approximately equal to the specified rock mass.
(c) Furnish rock with breadth and thickness at least one-third its length.

718 - Traffic Signing and Marking Material

718.05_nat_us_08_05_2009

718.05 Aluminum Panels

Delete the third paragraph and replace with the following:

Clean, degrease and properly prepare the panels according to methods recommended by the sheeting manufacturer. Conversion coatings will conform to ASTM B-921 or ASTM B-449.

SPS 703 AGGREGATE

703.20 **Driving Surface Aggregate.** All Driving Surface Aggregate (DSA) is to be derived from natural limestone formations. Stone is defined as rock that has been crushed; rock is defined as consolidated mineral material. For use in this program, both are restricted to that which has been mined or quarried from existing bedrock formations.

All components of the aggregate mix are to be derived from crushed parent rock material that meets program specifications for abrasion resistance, pH and freedom from contaminants. Ninety-eight percent (98%) of the fines passing the #200 sieve must be parent rock material. No clay or silt soil may be added. The amount of particles passing the #200 sieve shall be determined using the washing procedures specified in PTM No. 100.

Size: The required amount and allowed ranges, determined by weight, for various size particles are:

PASSING SIEVE	LOWER%	HIGH%
1 ½ inch	100%	
¾ inch	65%	90%
#4	30%	65%
#16	15%	30%
#200	10%	20%

LA Abrasion: The acceptable limit is meosured by weight loss is "less than 40% loss". Los Angeles Abrasion test, AASHTO T-96 (ASTM C 131) shall be used to determine this property. Existing tests made for and approved by PennDOT will be accepted.

Sulfate Test: Soundness or resistance to freeze/thaw (i.e. sulfate test) is not specified for this application because a gravel road driving surface aggregate is not bound within a concrete or asphalt mix.

pH: Aggregate must be within the range of pH 6 to pH 9 as measured by EPA 9045C.

Optimum Moisture: Material is to be delivered and placed at optimum moisture content as determined for the particular source. The optimum percentage moisture is to be identified by the supplier in the bid purchasing documents. Loads with excessive moisture shall be rejected. Water draining from the tailgate, excess material sticking to the roller drum or the inability to compact the material are field indicators of excess moisture. In addition, if a load is too dry or does not have enough fines it will be rejected. Visual inspection of the load and poorly consolidated material after compactive effort are field indicators of low moisture or poor product gradation.

Transport: Tarps are to be used to cover 100% of the load's exposed surface from the time of loading until immediately before dumping. This requirement includes standing time waiting to dump.

Aggregate producers are required by the program to certify that the aggregate they deliver conforms to the program specifications. To eliminate segregation of material, stockpiling of material at jobsite will not be permitted unless authorized by COR.

The following are "Local" sources for this material:

Hawbaker - Turtlepoint, PA. 814-237-1444 or 814-642-2500

New Enterprise Stone & Lime Co. Tyrone, PA 814-695-4405

Road Preparation Specifications: The road surface to receive the aggregate should have template with crown of 2% or $\frac{1}{4}$ inch per foot. The receiving surface is to be scarified to permit knitting of the aggregate.

Driving Surface Aggregate Placement: Minimum compacted depth of four inches is to be established for driving surface. Driving Surface Aggregate is to be applied by tailgate spreading unless spreader box is specified. Material when placed shall be compacted as follows: Beginning on the lower or berm side of the crown, begin rolling and work your way to the top of the crown by overlapping the successive longitudinal passes. Do not run the roller lengthwise directly on the crown. Compaction with truck tires is not accepted. Steel wheel rollers other than vibratory shall be capable of exerting a force of not less than 250 pounds per inch of width of the compression roller or rollers. Rollers shall be self propelled with a minimum weight of 6 tons. Contractor must have certification in writing that material placed is Driving Surface Aggregate meeting this specification.

1" Minus Aggregate (DSA Gravel non limestone) Size: The required amount and allowed ranges, determined by weight, for various size particles are:

PASSING SIEVE	LOWER%	HIGH%	
$1\frac{1}{2}$ inch	100%		
$\frac{3}{4}$ inch	65%	95%	
#4	30%	65%	LA Abrasion < 40%
#16	15%	30%	Sulfate Test - Not Applicable
#200	10%	15%	PH between 6 and 9

Material available at Glenn O. Hawbacker - Pittsfield Pit 814-563-7911

Pennsylvania 2A Gradation:

The required amount and allowed ranges, determined by weight, for various size particles are:

PASSING SIEVE	LOWER%	HIGH%	
2 inch	100%		
$\frac{3}{4}$ inch	52%	100%	
#4	24%	50%	LA Abrasion < 40%
#16	10%	30%	Sulfate Test – Not Applicable
#200	0%	10%	PH between 6 and 9

AASHTO 57 Gradation:

The required amount and allowed ranges, determined by weight, for various size particles are:

PASSING SIEVE	LOWER%	HIGH%
1-1/2 inch	100%	
1 inch	95%	100%
1/2 inch	25%	60%
#4	0%	10%
#8	0%	5%

SPS 705 - Rock

Replace 705.02 with the following:

705.02 **Riprap Rock.** Furnish rock sound, free from structural defects and foreign substances such as soil, shale, and organic materials. Use rock conforming to the following requirements:

No shale seams

Hard and angular shaped rock with neither width nor thickness less than one-third its length.

Minimum specific gravity of 2.5 as determined according to AASHTO T 85, bulk saturated, but surface-dry basis.

Each load of rock well-graded, from smallest to the largest size

	Percent Passing (Square Openings)				
Class, Size No.	R-7	R-6	R-5	R-4	R-3
Rock Size (inches)					
30	100				
24		100			
18	15-50		100		
12	0-15	15-50		100	
9			15-50		
6		0-15		15-50	100
4			0-15		
3				0-15	15-50
2					0-15
Nominal Thickness	36	30	24	18	12