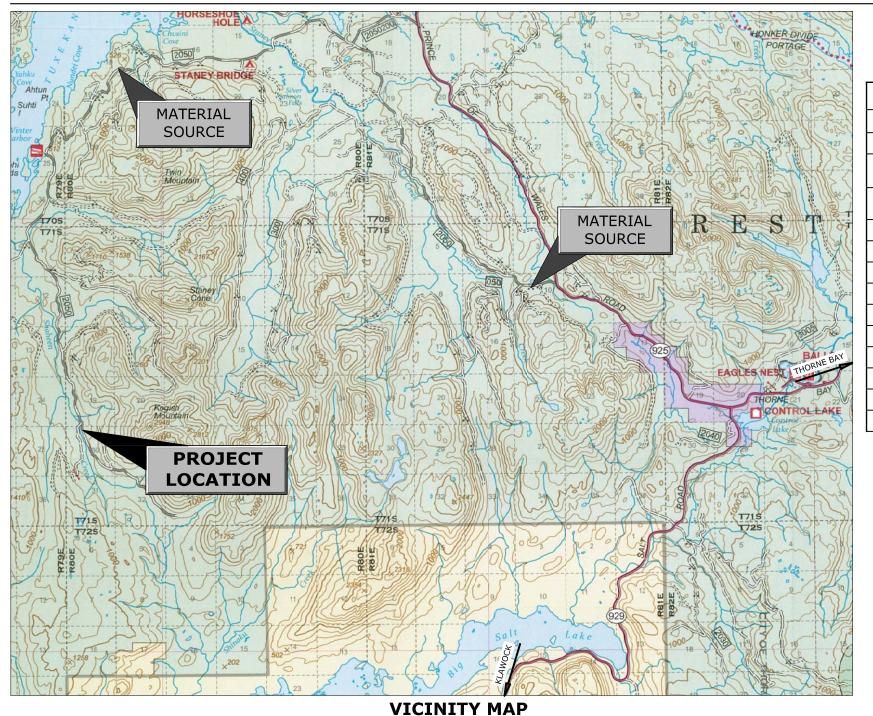


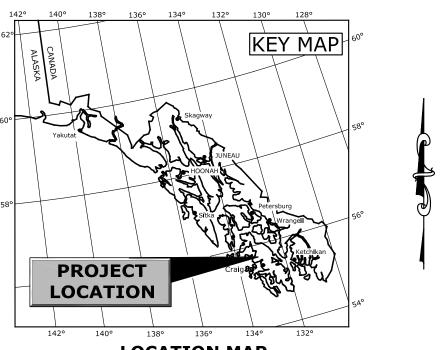
U.S. DEPARTMENT OF AGRICULTURE FOREST SERVICE, REGION 10

CONSTRUCTION PLANS FOR:

AOP CULVERT REPLACEMENT NFSR 2050000 MP 22.23

TONGASS NATIONAL FOREST THORNE BAY RANGER DISTRICT





LOCATION MAP

	INDEX TO SHEETS	
NO.	DESCRIPTION	
1	TITLE SHEET	
2	GENERAL NOTES & SCHEDULE OF QUANTITIES	
3	TYPICAL ROADWAY SECTION & POINT TABLES	
4	ROAD PLAN & PROFILE	
5	FILL WARPING DETAILS	
6	CULVERT GENERAL LAYOUT	
7	STRUCTURE EXCAVATION & BACKFILL	
8	FOUNDATION DETAILS	
9	ROCK WEIR DETAILS	
10	STREAM SIMULATION DETAILS	
11	DEWATERING REQUIREMENTS	
12	PRECAST FOOTING DETAILS (OPTIONAL)	
XS1-XS2	ROAD CROSS SECTIONS	

RECOMMENDED BY:

DATE

DISTRICT RANGER
THORNE BAY DISTRICT

APPROVED BY:

DATE

FOREST ENGINEER
TONGASS NATIONAL FOREST

MATERIAL SOURCES

GOVERNMENT FURNISHED

CHANNEL ROCK

RIPRAP

UNCLASSIFIED BORROW

WASTE SITE

CONTRACTOR FURNISHED

STREAMBED SIMULATION ROCK

ALL OTHER MATERIALS ARE CONTRACTOR FURNISHED

DRAFT PLANS Not for Construction

PREPARED BY:



CQ= CONTRACT QUANTITY (SEE SECTION 109.02(B) OF THE STANDARD SPECIFICATIONS);

	OPTIONAL ITEMS				
20501	ROCK EXCAVATION	CUBIC YARD	10		SUBSURFACE CONDITIONS HAVE NOT BEEN ASSESSED. BEDROCK MAY BE ENCOUNTERED AND ROCK EXCAVATION MAY BE REQUIRED

GENERAL NOTES

<u>DESIGN</u>: This structure is designed for HL-93 live loading in accordance with AASHTO LRFD Bridge Design Specifications, 7th Edition.

<u>HYDROLOGY AND HYDRAULICS</u>: This structure has been designed to pass a Q100 flood event with a headwater depth to culvert rise ratio less than 0.8. Flow data is provided on Sheet 6.

<u>SPECIFICATIONS</u>: Construct the project in compliance with Federal Highway Administration Standard Specifications for Construction of Road and Bridges on Federal Highway Projects (FP-14) and applicable Forest Service Supplemental Specifications.

<u>ROAD WORK:</u> Depths of all materials are given as final compacted depths. Remove all berms, existing or created, unless designated to remain, to allow drainage of water from the traveled way.

DEWATERING & EROSION CONTROL PLAN: Submit a dewatering and soil erosion and sediment control plan to the contracting officer for approval at least seven (7) days prior to beginning work. See Section 157 of the Supplemental Specifications, the notes on Sheet 7, and the general requirements shown on Sheet 11. Construct temporary means to divert the flow of the live stream as necessary to perform work. Do not pump water from excavations directly into the live stream.

<u>DISPOSAL</u>: All materials designated for removal become the property of the contractor and are to be disposed of by removing from the forest in an environmentally safe manner in accordance with all local, state and federal requirements. Dispose of excess or unsuitable material at the location designated in FSSS Section 105. Hauling of excess or unsuitable material is incidental to associated work.

<u>TEMPORARY TRAFFIC CONTROL</u>: Submit a temporary traffic control plan to the Contracting Officer for approval at least 30 days prior to intended use.

<u>IN-STREAM WORK:</u> All in-stream work will be done between June 15th and August 1st. Allowance shall be given to the Forest Service to capture and remove fish and other aquatic organisms from within the construction work area prior to and during work activities.

<u>EQUIPMENT STORAGE:</u> Storage of all equipment on government lands will be at a location approved by the CO.

<u>SEEDING:</u> Seed and mulch all disturbed soil that is not within travel way or stream channel. Use Tongass Seed Mix. See FSSS Section 625.

<u>CONCRETE:</u> Use Class A(AE) Concrete for Precast members. The required 28-day compressive strength (F'c) is 5,000 psi with an entrained air content of $5\% \pm 1\%$. Finish all precast elements with an ordinary surface finish. Make all concrete in accordance with an approved mix design. Chamfer all exposed edges of concrete 3/4" and fillet all acute angles 3" unless otherwise noted.

<u>REINFORCING STEEL</u>: Use reinforcing steel of the deformed type conforming to AASHTO M31 (ASTM A615) Grade 60. Concrete cover is as shown; where not shown it must conform to AASHTO. Cut and bend reinforcing steel in conformance with ACI 315. Lap splice bars 2' min.

<u>HARDWARE AND STRUCTURAL STEEL</u>: Use shapes, plates and bars meeting the requirements of ASTM A36, unless otherwise specified in these plans. Use hardware meeting the requirements of ASTM A325, except as noted in the drawings.

<u>WELDING</u>: Weld in accordance with the Structural Welding Code, AWS D1.1.



United States Department of Agriculture Forest Service

REGION 10
ALASKAN REGION

PROJECT NAME

AOP CULVERT
REPLACEMENTS
PRINCE OF WALES
NFSR 2050000-MP 22.23

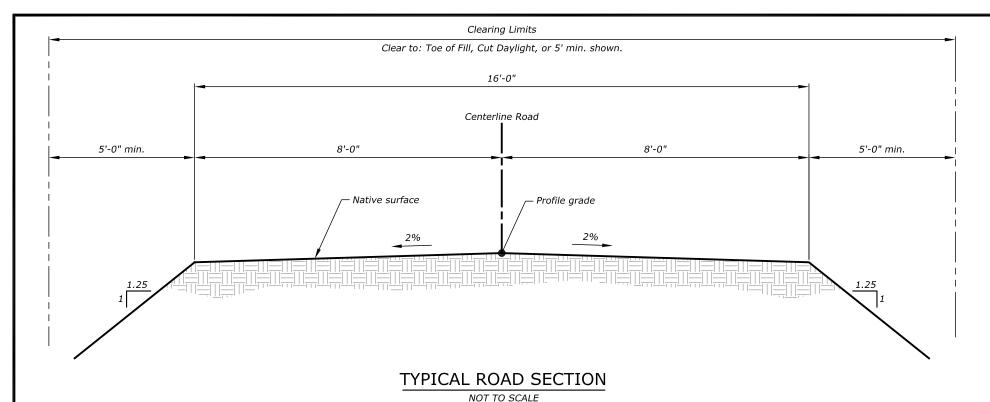
TONGASS NATIONAL FOREST

THORNE BAY RANGER DISTRICT

DRAWING

GENERAL NOTES & SCHEDULE OF QUANTITIES

DATE	
Mar-19	
ARCHIVE NO.	
DESIGNER	DWG SHEET NO.
M. JENSEN	
DRAWN	2
B. MCCRAY	
CHECKED	
M. JENSEN	
PROJECT NO.	SHEET 2 OF 12
6904	



 CONTROL POINT TABLE

 POINT #
 NORTHING
 EASTING
 ELEVATION
 DESCRIPTION

 CP-1
 1408629.13
 2780370.66
 287.31
 SET-RPC

 CP-2
 1408748.79
 2780344.57
 279.71
 SET-RPC

 CP-3
 1409015.76
 2780226.38
 267.04
 SET-RPC

SURVEY CONTROL POINTS

SET-RPC = Red Plastic Cap Control Point set by DJ&A.
See PROJECT CONTROL MAP for location of CONTROL POINTS.

	FILL WARPING LAYOUT POINTS			
POINT # NORTHING EASTING ELEVATION DESC				DESCRIPTION
7005	1408861.2792	2780313.2115	270.96	FILL WARPING RIGHT
7006	1408833.8745	2780283.2436	271.51	FILL WARPING LEFT

FILL WARPING LAYOUT POINTS

See Sheet 5 for location of CULVERT INVERT POINTS

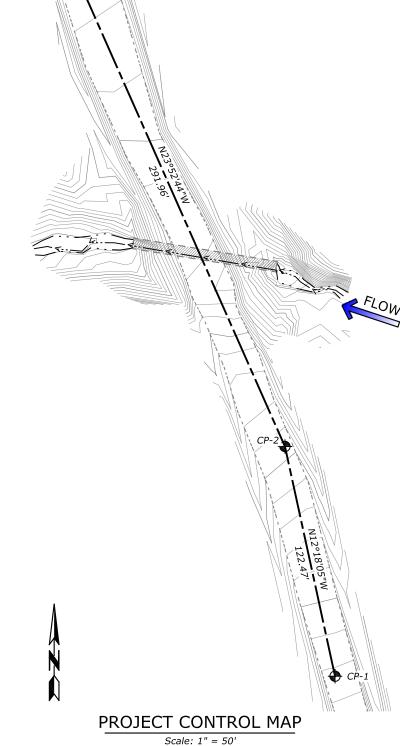
	CULVERT LAYOUT POINTS				
POINT #	NORTHING	EASTING	ELEVATION	DESCRIPTION	
7000	1408834.8304	2780334.5276	254.43	BOTTOM OF FOOTING	
7001	1408847.8117	2780336.7297	254.43	BOTTOM OF FOOTING	
7002	1408848.0407	2780256.6531	252.01	BOTTOM OF FOOTING	
7003	1408861.0219	2780258.8552	252.01	BOTTOM OF FOOTING	

CULVERT LAYOUT POINTS

See Sheet 6 for location of CULVERT INVERT POINTS

	CENTERLINE POINTS					
POINT #	NORTHING	EASTING	ELEVATION	DESCRIPTION		
7010	1409127.1252	2780236.5959		STA 10+37.87 CL ROAD/PC CURVE		
7011	1408966.7602	2780246.7211	268.14	STA 12+00 CL ROAD/BEGIN CONSTRUCTION		
7012	1408938.4616	2780256.6527	269.06	STA 12+30 CL ROAD		
7013	1408915.0510	2780267.0222	269.85	STA 12+55.61 CL ROAD/PT CURVE		
7014	1408913.2442	2780267.9029	269.91	STA 12+57.62 CL ROAD/PC CURVE		
7015	1408893.0654	2780277.5814	270.61	STA 12+80 CL ROAD		
7016	1408874.9303	2780286.0141	271.22	STA 13+00 CL ROAD		
7017	1408865.7361	2780290.1946	271.56	STA 13+10.17 CL ROAD/BEGIN FILL WARPING LEFT		
7018	1408859.0760	2780293.1835	271.84	STA 13+17.4 CL ROAD/BEGIN FILL WARPING RIGHT		
7019	1408847.6617	2780298.2296	272.39	STA 13+29.88 CL ROAD/CL CULVERT		
7020	1408836.3590	2780303.1318	273.01	STA 13+42.2 CL ROAD/END FILL WARPING LEFT		
7021	1408829.4618	2780306.0776	273.43	STA 13+49.7 CL ROAD/END FILL WARPING RIGHT		
7022	1408810.7312	2780313.9040	274.72	STA 13+70 CL ROAD		
7023	1408782.8892	2780325.0755	276.79	STA 14+00 CL ROAD		
7024	1408745.4797	2780339.2337	279.55	STA 14+40 CL ROAD/END CONSTRUCTION		
7025	1408649.0702	2780371.3750		STA 15+41.64		

ROAD CENTERLINE POINTS





REGION 10
ALASKAN REGION

PROJECT NAME

AOP CULVERT
REPLACEMENTS
PRINCE OF WALES
NFSR 2050000-MP 22.23

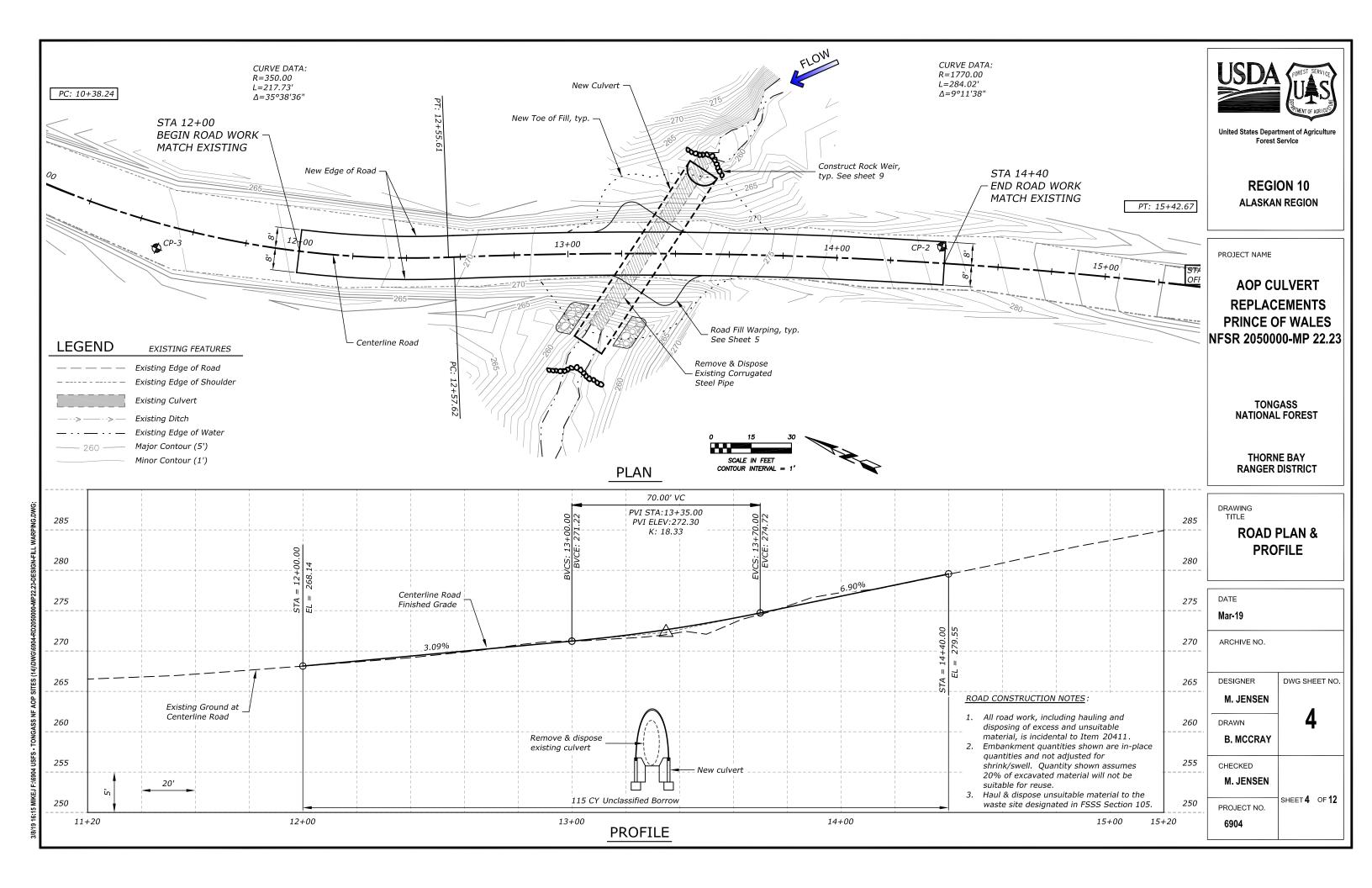
TONGASS NATIONAL FOREST

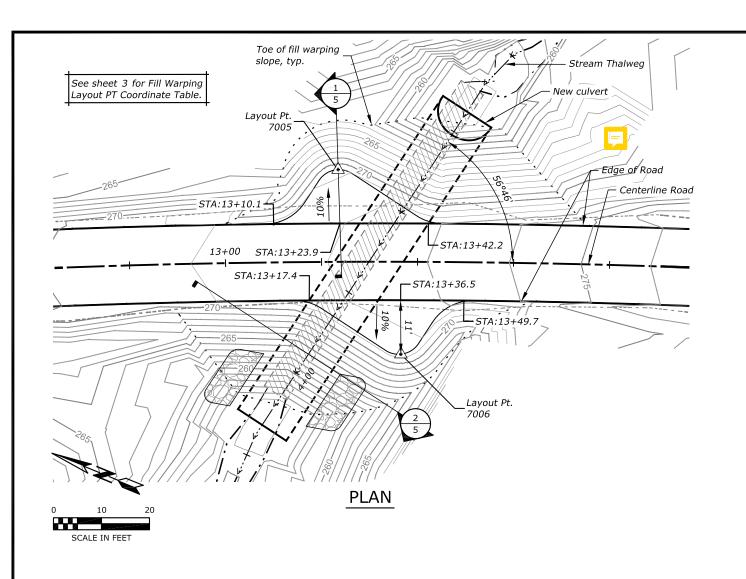
THORNE BAY RANGER DISTRICT

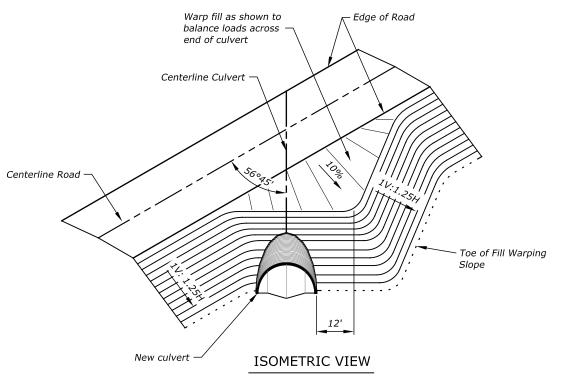
DRAWING TITLE

TYPICAL ROAD SECTION & POINT TABLES

DATE	
Mar-19	
ARCHIVE NO.	
250101150	o QUEET NO
DESIGNER	DWG SHEET NO.
M. JENSEN	_
DRAWN	3
B. MCCRAY	
CHECKED	
M. JENSEN	
	SHEET 3 OF 12
PROJECT NO.	
6904	I



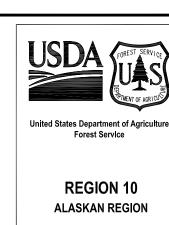




FILL WARPING LAYOUT POINTS TO BE INCLUDED IN 95% SUBMITTAL

2' max.

Centerline Road 11' Maximum Fill Warping Width – Fill Warping Layout Pt. -10.0% Existing Ground Toe of Fill Warping slope Unclassified Borrow (Item 20411) **SECTION**



PROJECT NAME

AOP CULVERT REPLACEMENTS PRINCE OF WALES NFSR 2050000-MP 22.23

> **TONGASS NATIONAL FOREST**

THORNE BAY RANGER DISTRICT

DRAWING TITLE

Assumed

FILL WARPING PLAN & **DETAILS**

DATE Mar-19 ARCHIVE NO. DWG SHEET NO. M. JENSEN 5 excavation line B. MCCRAY CHECKED M. JENSEN SHEET 5 OF 12 PROJECT NO. 6904

Projected Road Slope without Fill Warping

(unbalanced culvert loading)

1/P Place culvert backfill such that the difference in fill

height between each side of the culvert is no

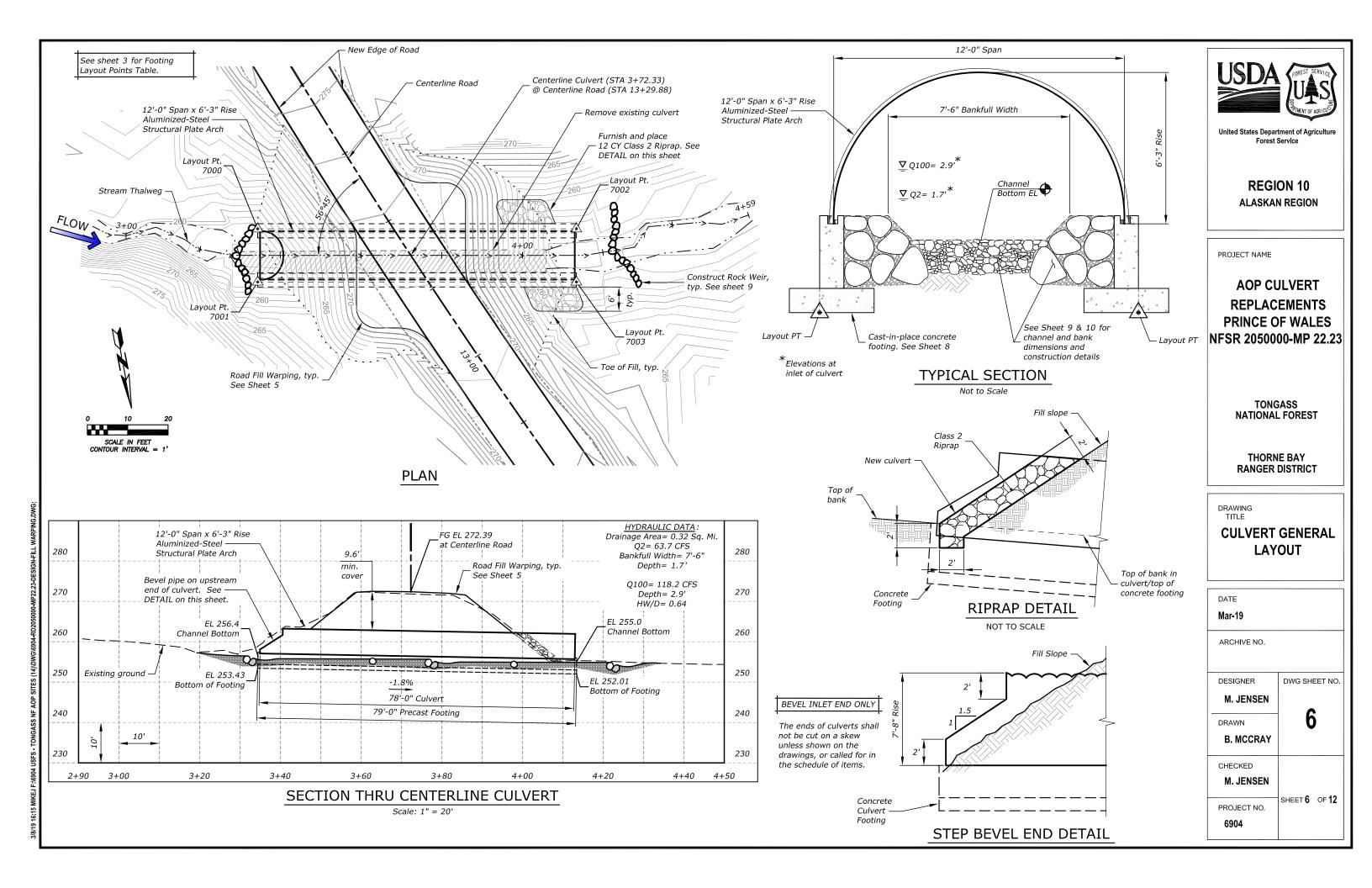
Finished Fill Warping Road

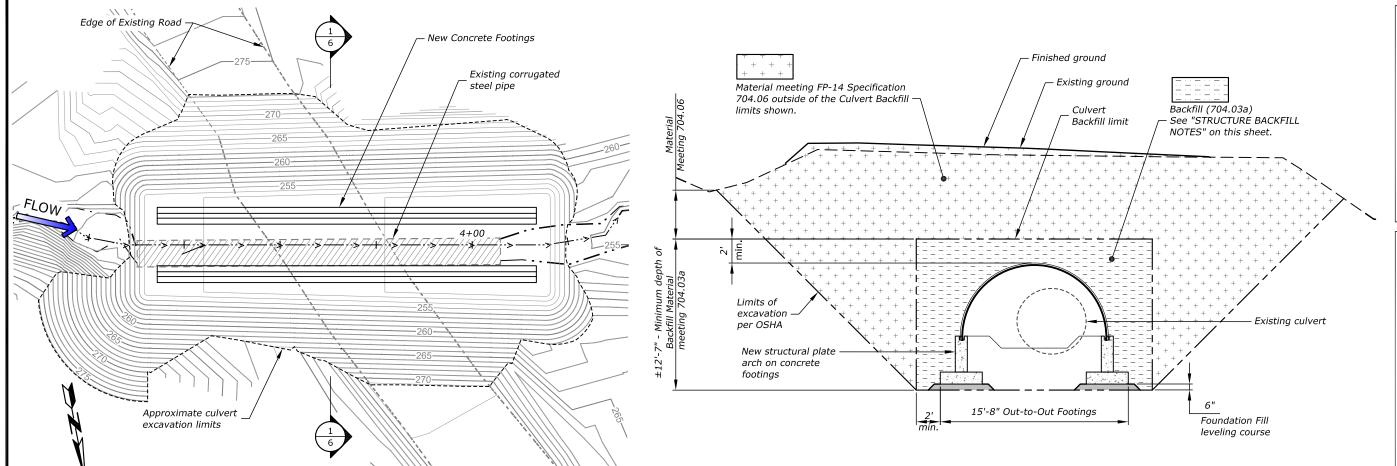
Slope

greater than 2'.

Existing

ground





DEWATERING AND SOIL EROSION CONTROL NOTES:

 Protect against soil erosion and sedimentation during construction in accordance with FP-14 Section 157, the project permits, Forest Service Handbook (FSH) 2509.22, Region 10 BMPs for Erosion Control, and the Guidance for the Invasive Plant Managment Program (Krosse 2017). Prepare and submit a soil erosion and sediment control plan to the CO for approval.

PLAN

- 2. Dewater the excavation in accordance with FP-14 Sections 208 and 157 and the requirements on sheet 11.
- 3. Contractor should anticipate water infiltrating the excavations.
- 4. Culvert excavation, riprap and rock weir placement, and backfill are to be completed in accordance with the Contract Specifications. Standing or running water in the work area does not relieve the contractor from meeting the specifications.
- 5. Dewatering is the sole responsibility of the contractor. Develop and submit to the CO a project-specific dewatering and sediment control plan with the excavation plan for approval. Sheet 11 illustrates the general dewatering requirements and possible methods and equipment and is not considered adequate or complete for this project. Develop and submit a project-specific dewatering plan including drawings and a written outline illustrating and describing proposed layout, methods, and equipment. See sheet 11 for dewatering flows during construction. Approval of the contractor's dewatering plan does not relieve the contractor from completing the work as required. If the contractor's methods are not producing adequate results, the contractor must re-evaluate and submit another dewatering plan. Re-submittal of the dewatering plan, if required, is incidental to the work.

STRUCTURE EXCAVATION NOTES:

- 1. Complete structure excavation in accordance with FP-14 Section 209.
- The contractor is solely responsible for excavation support and compliance with all applicable OSHA regulations.
- 3. Notify the CO immediately if bedrock or soft, unsuitable soils are encountered.

STRUCTURE BACKFILL NOTES:

STRUCTURAL EXCAVATION & BACKFILL SECTION

- Backfill limits shown here are the minimum requirements. Place backfill in accordance with FP-14 Section 209, and as shown on these Plans, with material meeting the requirements of Subsection 704.03a. Compact backfill material in accordance with FP-14 Subsection 209.10. Any material outside the Backfill limits shown is considered Road Embankment and the material must meet the requirements of FP-14 Subsection 704.06.
- It is assumed that material conserved from the structure excavation at this site will meet the requirement for Backfill (704.03a) or Road Embankment (704.06). Some mixing and sorting may be required to meet the material specification. Haul and dispose unsuitable and excess material to the designated waste site. Haul and disposal of unsuitable and excess material is paid with Item 20411.



United States Department of Agriculture Forest Service

REGION 10
ALASKAN REGION

PROJECT NAME

AOP CULVERT
REPLACEMENTS
PRINCE OF WALES
NFSR 2050000-MP 22.23

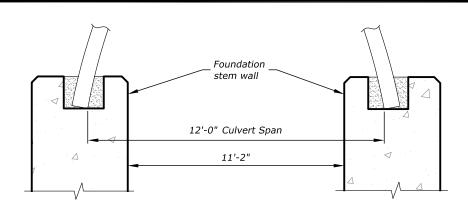
TONGASS NATIONAL FOREST

THORNE BAY RANGER DISTRICT

DRAWING TITLE

STRUCTURE EXCAVATION & BACKFILL

DATE	
Mar-19	
ARCHIVE NO.	
	T
DESIGNER	DWG SHEET NO.
M. JENSEN	_
DRAWN	7
B. MCCRAY	
CHECKED	
M. JENSEN	
PROJECT NO.	SHEET 7 OF 12
6904	



INSTALLATION DETAIL

Not to Scale

1'-0"

#4 x 3'-2" @ 12" o.c.

(4) #4 x cont. Top & Bottom

@ 12" on center

3'-6"

FOOTING DETAIL

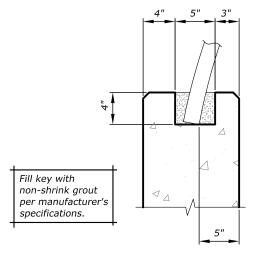
Scale: 3/4" = 1'-0"

1'-3"

STREAM SIDE

1'-3"

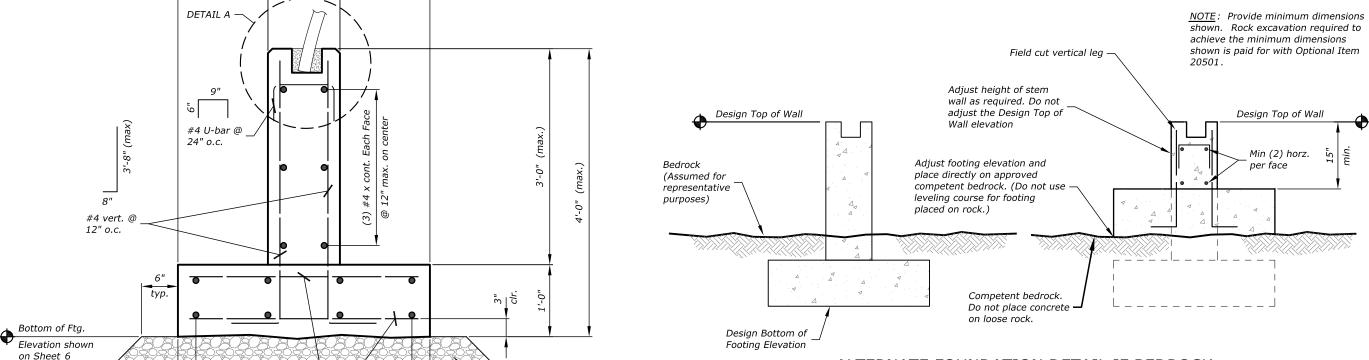
FILL SIDE



DETAIL A Not to Scale

FOUNDATION NOTES

- 1. A foundation investigation has NOT been conducted at this site. Rock outcroppings are visible directly above the inlet of the existing culvert. It is possible that bedrock will be encountered during excavation for the culvert footings. Notify the CO immediately if bedrock is encountered within the limits of the foundations shown in these PLANS. In no case should the footing be placed directly on large boulders, or random outcroppings of bedrock without prior approval. If bedrock is encountered adjust the footing depth and footing stem wall height AS SHOWN ON THIS SHEET.
- 2. Prepare foundation in accordance with Section 208 of the Specifications. Foundation must be approved in writing by the CO prior to placing the concrete.
- 3. The Contractor may elect to precast the culvert footings but is solely responsible for any resulting rock excavation that may be required. Do not place precast footing directly on rock. The 6" minimum leveling course is required for precast footing placement. Precast footing details are provided on Sheet 12.



Place footings on 6" min.

compacted leveling course

of Foundation Fill (704.01) (Incidental to other Items)

material meeting the requirements

ALTERNATE FOUNDATION DETAIL IF BEDROCK **ENCOUNTERED ABOVE INTENDED FOOTING ELEVATION**

INFORMATIONAL QUANTITIES

ITEM DESCRIPTION	UNIT	QUANTITY
STRUCTURAL CONCRETE, CLASS A(AE)	Cubic Yard	38.0
REINFORCING STEEL	Pounds	3250

Informational Quantities shown above are for the cast-in-place culvert footing and assume maximum stem wall height. Informational Quantities are considered incidental to Item 55217.



United States Department of Agriculture Forest Service

> **REGION 10 ALASKAN REGION**

PROJECT NAME

AOP CULVERT REPLACEMENTS PRINCE OF WALES NFSR 2050000-MP 22.23

> **TONGASS NATIONAL FOREST**

THORNE BAY RANGER DISTRICT

DRAWING TITLE

FOUNDATION DETAILS

DATE Mar-19 ARCHIVE NO. DESIGNER DWG SHEET NO. M. JENSEN B. MCCRAY CHECKED M. JENSEN SHEET 8 OF 12 PROJECT NO. 6904

NOTES: 1. Provide 2" clear cover for all reinforcement unless

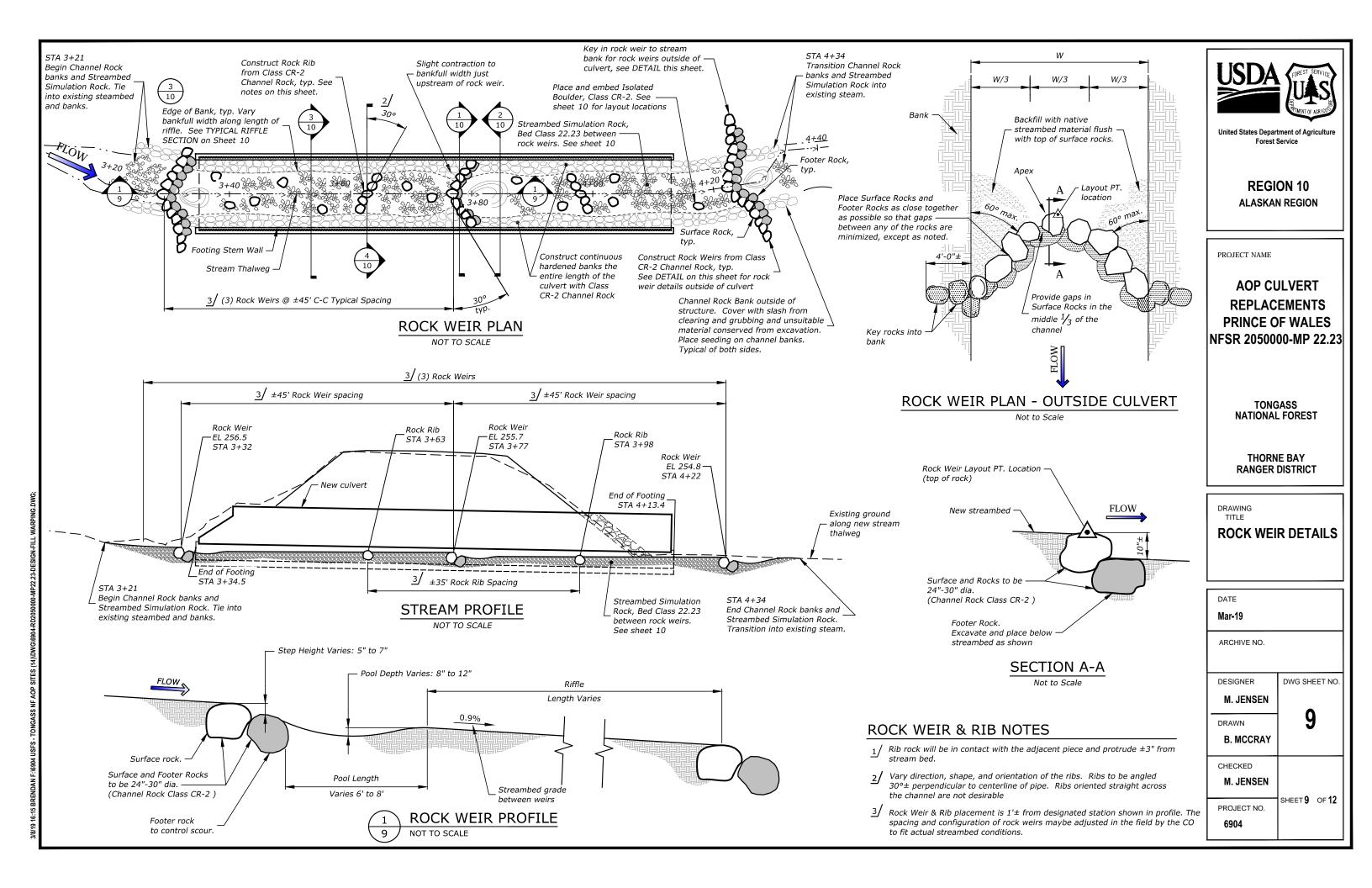
otherwise shown.

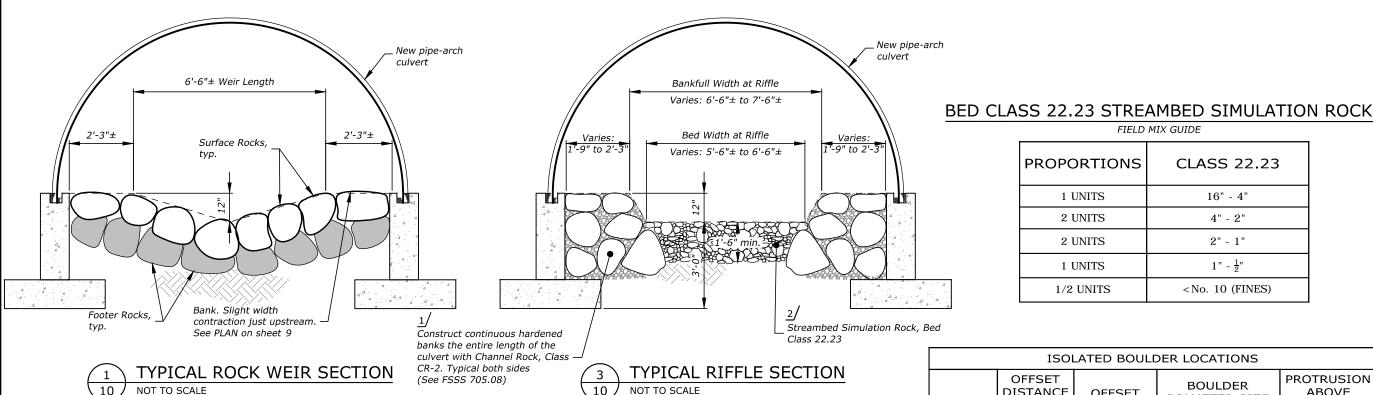
Undisturbed

native ground

2. o.c. = on center.

3. Use 24" min. lap splice for all reinf. bars.





New pipe-arch

1'-9"±

7'-6"± Bankfull Width

Pool- See PROFILE on sheet 9

Varies: 27"-33"

NOT TO SCALE

Top of rock weir beyond

1'-6" min.

TYPICAL POOL SECTION

1'-9"±

(See FSSS 705.08)

Class 3.79

Streambed Simulation Rock, Bed

culvert

	ISOLATED BOULDER LOCATIONS			
STATION	OFFSET DISTANCE FROM CL PIPE (FT)	OFFSET DIRECTION	BOULDER DIAMETER SIZE (IN)	PROTRUSION ABOVE SURFACE (IN)
3+37	2.8'	LEFT	24" - 30" (CLASS CR-2)	6" - 9"
3+40	1.9'	RIGHT	24" - 30" (CLASS CR-2)	6" - 9"
3+44	0.9'	RIGHT	24" - 30" (CLASS CR-2)	6" - 9"
3+49	1.8'	LEFT	24" - 30" (CLASS CR-2)	6" - 9"
3+55	2.6'	RIGHT	24" - 30" (CLASS CR-2)	6" - 9"
3+69	1.2'	LEFT	24" - 30" (CLASS CR-2)	6" - 9"
3+73	0.6	RIGHT	24" - 30" (CLASS CR-2)	6" - 9"
3+87	2.3'	LEFT	24" - 30" (CLASS CR-2)	6" - 9"
3+95	1.9'	RIGHT	24" - 30" (CLASS CR-2)	6" - 9"
4+02	1.5	RIGHT	24" - 30" (CLASS CR-2)	6" - 9"
4+03	2.6'	LEFT	24" - 30" (CLASS CR-2)	6" - 9"
4+11	1.4	RIGHT	24" - 30" (CLASS CR-2)	6" - 9"

FIELD MIX GUIDE

CLASS 22.23

16" - 4"

4" - 2"

2" - 1"

 $1'' - \frac{1}{2}''$

< No. 10 (FINES)

PROPORTIONS

1 UNITS

2 UNITS

2 UNITS

1 UNITS

1/2 UNITS

			culvert	
				;
				-;
		Channel dimensions same a above TYPICAL RIFFLE SECT		
		45076 77710/12 7477 22 526		
			\ \	:
	//	Riffle Stream	\ Bed	;
		Elevation		
14 14 .				
4	4			
X -4				
4. 4.				
A 4.				·· 4·
A A A	4 4 4		A A A A A A	₹
1/				
Construct continue banks the entire le		/	Construct Rock Rib with	
– culvert with Chani		_	Channel Rock CR-2 to span	
CR-2. Typical both			Bed Width. Rock Rib to	
	/		Deadelli Nock Nib to	

TYPICAL ROCK RIB SECTION

NOT TO SCALE

_ New pipe-arch

protrude 3" above Stream Bed

FOOTNOTES:

- 1/ Inter-mix streambed material as directed by CO during placement of Channel Rock Bank to seal voids throughout the section.
- 2 The final channel bottom should be a dense, well interlocked streambed with low permeability. Compact each layer and fill surface voids by washing in fine material. Use water pressure, tamping rods, and similar hand operated equipment to force fine material into all surface voids.

THE CONTRACTOR IS RESPONSIBLE TO ENSURE THAT THE STREAM FLOW DOES NOT GO SUBSURFACE THROUGH THE CULVERT FOR A 48 HOUR PERIOD AFTER RE-WATERING.

Native material meeting the gradation for the specified Bed Class, and Channel Rock may be salvaged and incorporated into the simulated streambed.



United States Department of Agriculture Forest Service

> **REGION 10 ALASKAN REGION**

PROJECT NAME

AOP CULVERT REPLACEMENTS PRINCE OF WALES NFSR 2050000-MP 22.23

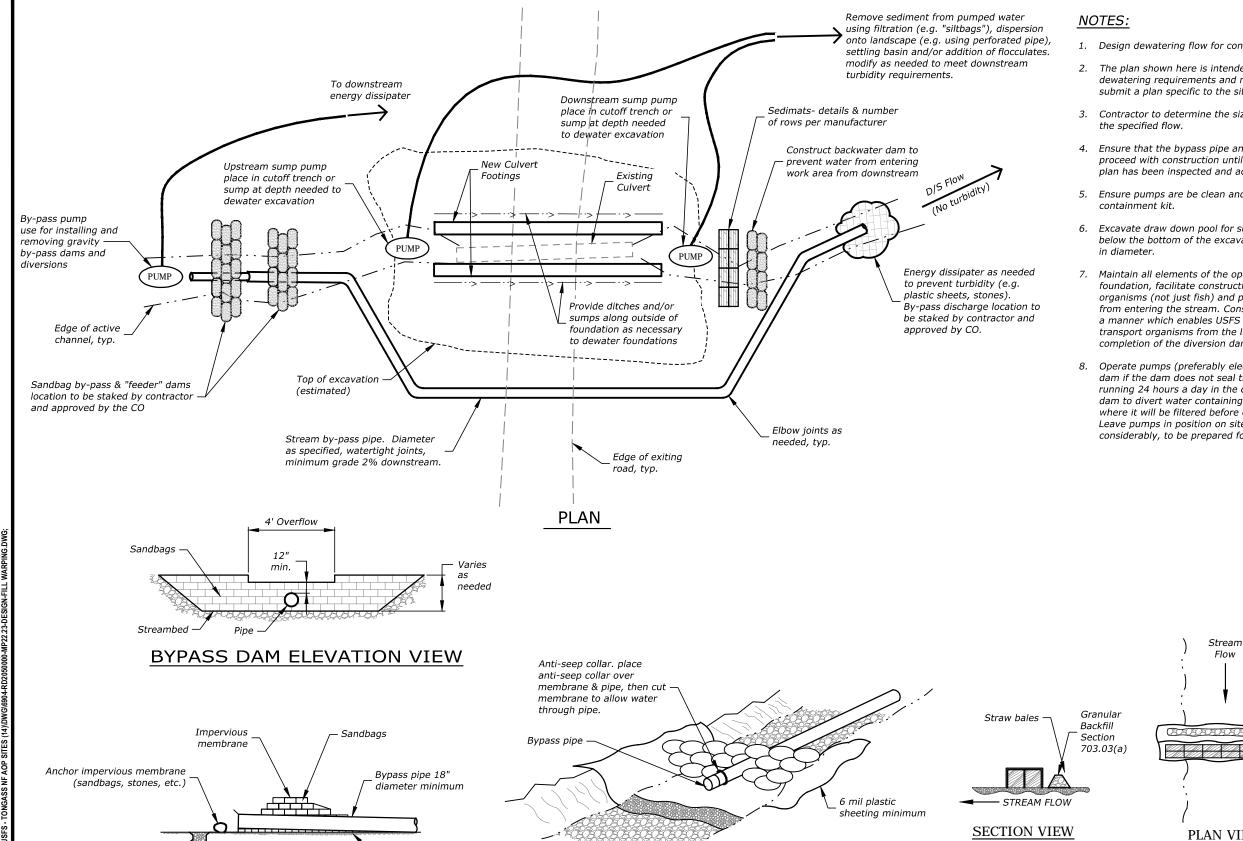
> **TONGASS NATIONAL FOREST**

> THORNE BAY RANGER DISTRICT

DRAWING

STREAM SIMULATION **DETAILS**

DATE	
Mar-19	
ARCHIVE NO.	
DESIGNER	DWG SHEET NO.
M. JENSEN	
DRAWN	10
B. MCCRAY	
CHECKED	
M. JENSEN	
PROJECT NO.	SHEET 10 OF 12
6904	
0304	



SANDBAG BYPASS DAM DETAILS

- Streambed

BYPASS DAM PROFILE VIEW

Impervious membrane key

trench, fill with clean gravel as needed to control

seepage under impervious

membrane

- 1. Design dewatering flow for construction is 23 CFS.
- 2. The plan shown here is intended to represent the general dewatering requirements and not applicable to a specific site. submit a plan specific to the site.
- 3. Contractor to determine the size of the bypass pipe based on
- 4. Ensure that the bypass pipe and dam are leak-proof. Do not proceed with construction until the implemented dewatering plan has been inspected and accepted by the CO in writing.
- Ensure pumps are be clean and free of leaks and placed in a
- 6. Excavate draw down pool for sumps a minimum of 2 feet below the bottom of the excavation and a minimum of 5 feet
- 7. Maintain all elements of the operation in order to dewater the foundation, facilitate construction, prevent harm to aquatic organisms (not just fish) and prevent sediment and turbidity from entering the stream. Construct the dewatering system in a manner which enables USFS biologists to collect and transport organisms from the live channel, just before completion of the diversion dam.
- 8. Operate pumps (preferably electric) downstream of the bypass dam if the dam does not seal thoroughly. Maintain a pump running 24 hours a day in the downstream sediment retention dam to divert water containing sediment to the forest floor where it will be filtered before entering back into the stream. Leave pumps in position on site even if water discharge drops considerably, to be prepared for storm flows.



United States Department of Agriculture Forest Service

> **REGION 10 ALASKAN REGION**

PROJECT NAME

AOP CULVERT REPLACEMENTS PRINCE OF WALES NFSR 2050000-MP 22.23

> **TONGASS NATIONAL FOREST**

THORNE BAY RANGER DISTRICT

DRAWING TITI F

> **DEWATERING** REQUIREMENTS

DATE Mar-19 ARCHIVE NO. DWG SHEET NO DESIGNER M. JENSEN 11 B. MCCRAY CHECKED M. JENSEN SHEET 11 OF 12 PROJECT NO.

6904

Flow Granular Backfill Section 703.03(a) Geotextile mirafi 140N or equal Straw bales **PLAN VIEW**

GEOTEXTILE-WRAPPED STRAW BALE SEDIMENT CONTROL WEIR

