

Spotter Knife Sheath Attachment

1. Locate spotter knife installation location on left shoulder strap of spotter harness. Handle should face downward. (FIGURE 1)



FIGURE 1

2. Place $\frac{3}{4}$ " bar tacks (or lock stitch) at each webbing loop to complete "belt loop" attachments (FIGURE 2). **Do not sew through harness webbing.**



FIGURE 2

3. In order to avoid sliding and place the knife in an accessible position, it may be necessary to tack the knife sheath to the harness shoulder strap. After adjusting the harness for proper fit, use nylon super tack and a large needle to tack to harness. Pass the needle through both the sheath and harness and tie ends with surgeon's knot. Remove the lanyard cord prior to tacking, to ensure it is not tacked in place (FIGURE 3 and 4).



FIGURE 3



FIGURE 4